

1 General information

The needle thread pretension on the machine arm is used to keep the needle thread under tension, preventing the needle thread from being caught by the needle at the moment of puncture.

Components of the kit

Check whether the scope of delivery for kit 0967 590054 is correct prior to installation.

Part number	Quantity	Description
9330 000087	2	Washer
9202 002097	2	Cylinder-head bolt
H667 100853	1	Head cover
1001 009243	2	Washer
H667 590164	1	Auxiliary tensioner
0791 967702 EN	1	Additional Instructions

2 Assembling the needle thread pretension

Fig. 1: Assembling the needle thread pretension (1)



(1) - New head cover

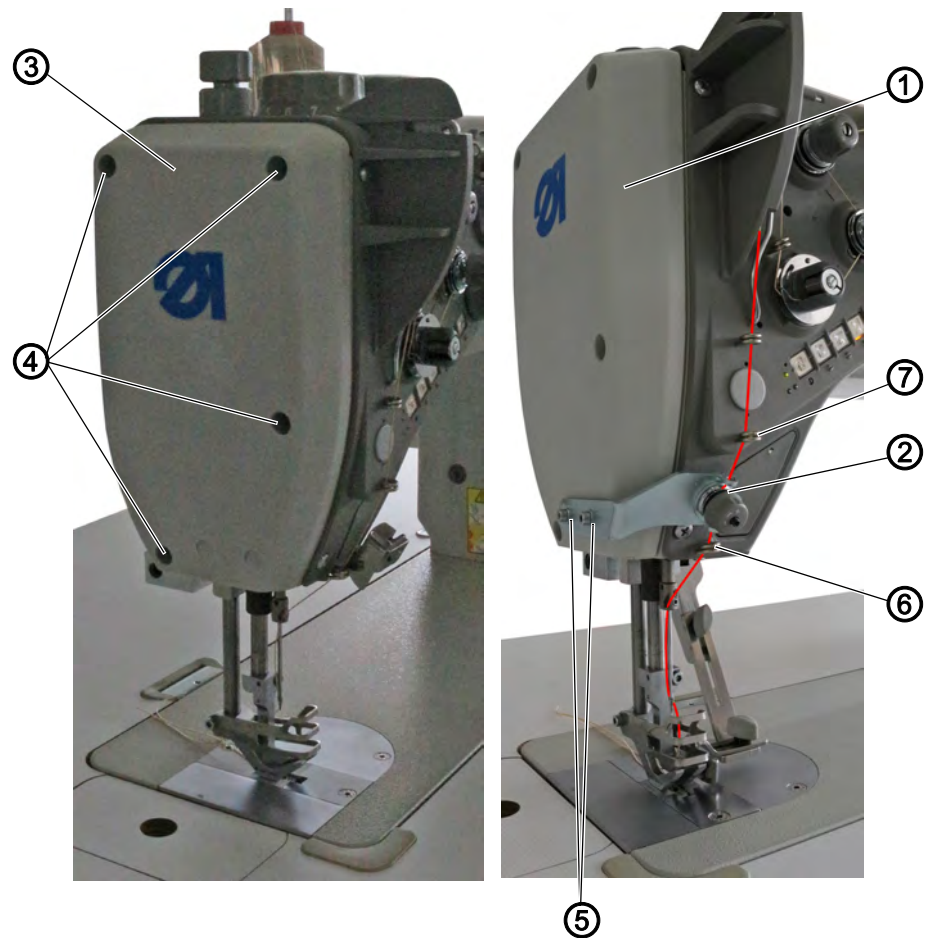
(2) - Needle thread pretension



To assemble the needle thread pretension:

1. Tighten the needle thread pretension (2) on the new head cover (1).

Fig. 2: Assembling the needle thread pretension (2)



- | | |
|--------------------------------|---------------------|
| (1) - New head cover | (5) - Slotted holes |
| (2) - Needle thread pretension | (6) - Guide |
| (3) - Old head cover | (7) - Guide |
| (4) - Screws | |



2. Loosen the screws (4) and take off the old head cover (3).
3. Tighten the new head cover (1) using the screws (4).
4. Insert the needle thread.
 - Insert the needle thread through guide (7).
 - Guide the needle thread counterclockwise around the needle thread pretension (2).
 - Insert the needle thread into guide (6) and thread it into the needle as usual.
5. Align the needle thread pretension (2) in the slotted holes (5).
 - The needle thread pretension (2) does not abut on the machine head.
 - The needle thread runs straight between guides (6) and (7).
6. If necessary, adjust the needle thread tension to the needle thread pretension (2).