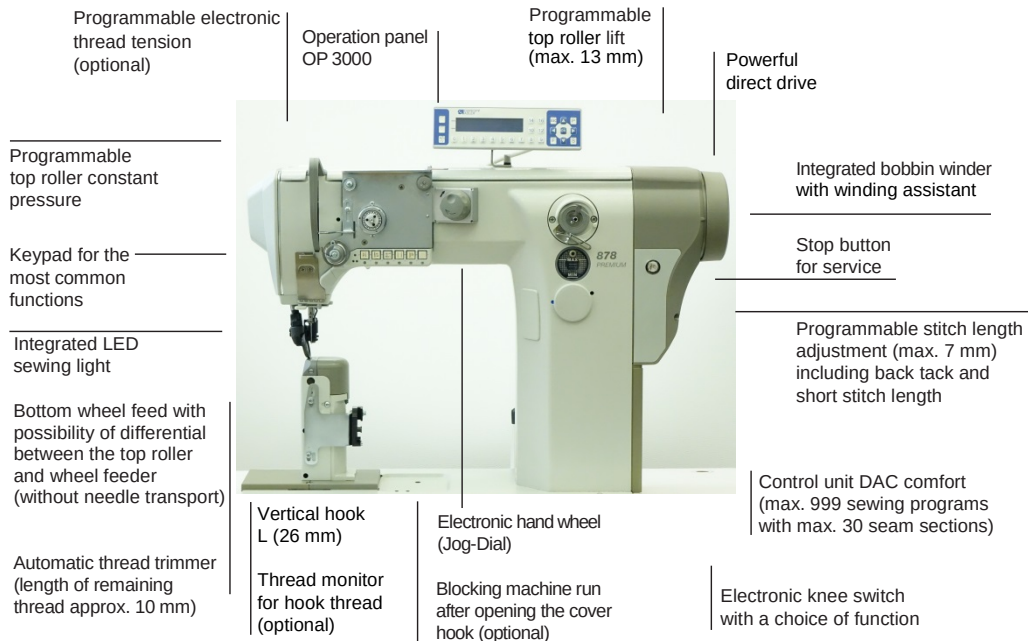
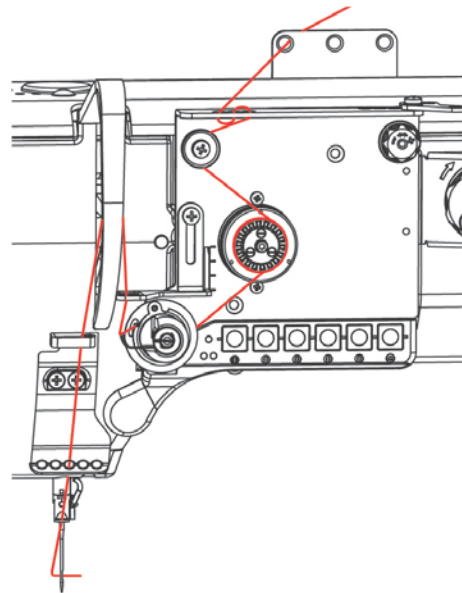


878 PREMIUM – Facts and USP

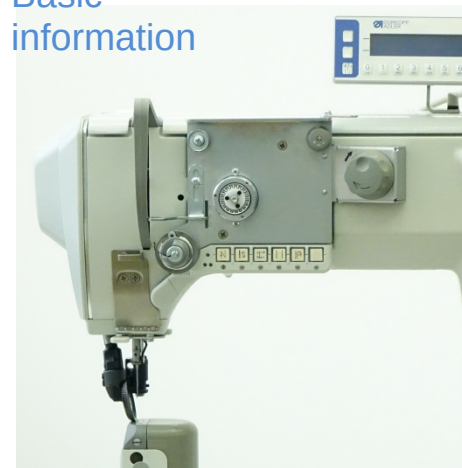


Threading procedure



M-TYPE PREMIUM

Basic information



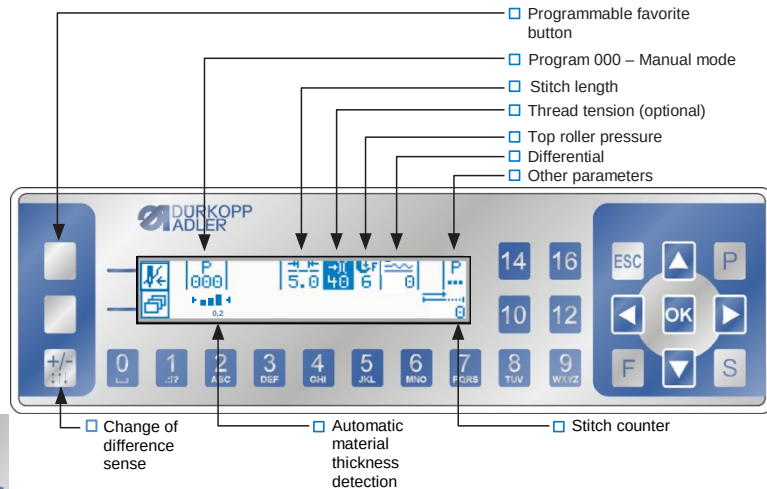
Assigning functions to the favorite button

1. Press  button.



- (1) Threading mode
- (2) Backtrack
- (3) Back tack suppression/recall
- (4) Top roller position
- (5) Needle position (up/down)
- (6) New program
- (7) Other functions

2. Press desired function and favorite button at the same time.
→ Favorite button has been assigned; function appears on the start screen.



Programming mode

1. Select programming mode.



2. Press  button.



3. Press  button.



Use numeric buttons to change program number.

4. Press  button.



MANUAL PROGRAMMING (Edit mode)

1. Press  button to select | 1 | seam section.

2. Press  button to add a seam section.



3. Enter parameters for the selected seam section.

4. Press  button to activate the next seam section.
Press  button to add a seam section.

5. Enter values for the selected seam section.

→ Perform for all desired seam sections.

6. Press  → Program is saved.

TEACH-IN

1. Press  button.



2. Set the parameters.

3. Select  and sew for the first seam section.

4. Press  button to activate the next seam section; if necessary, readjust parameters and sew for the next seam section.

→ Perform for all desired seam sections.

5. Press pedal back → Program is saved, display switches to Edit mode.



→ Fine adjustment is possible.

→ Press  → Program is saved.

Delete program

1. Select program to be delete.

2. Press  button.



3. Press  button.



4. Press  button.

→ Program is deleted.

5. Press .

→ Program selection is active.