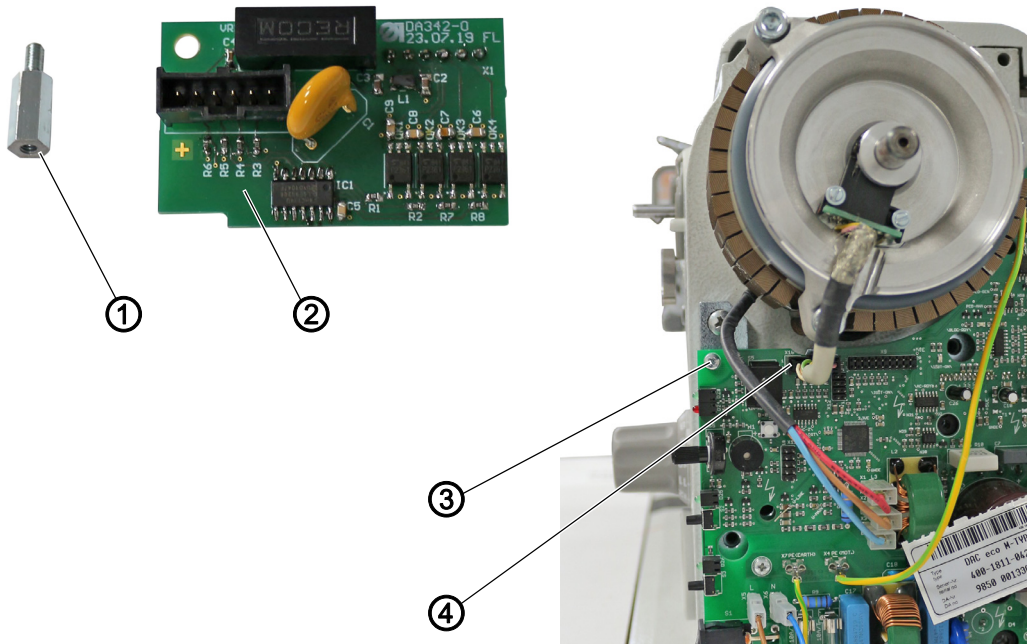


## Assembling and connecting the additional PCB

Abb. 1: Assembling and connecting the additional PCB (1)

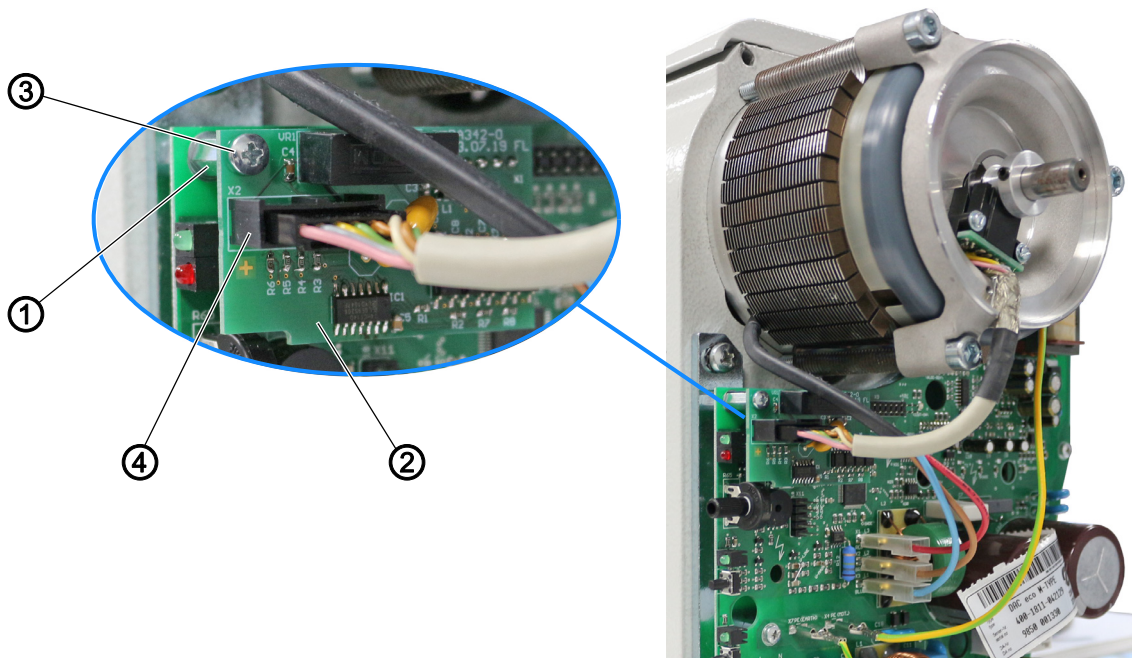


- (1) - Bolt
- (2) - additional PCB

- (3) - Screw
- (4) - Plug

1. Switch off the machine.
2. Remove plug (4) from slot X16.
3. Loosen screw (3).

Abb. 2: Assembling and connecting the additional PCB (2)



- (1) - Bolt
- (2) - additional PCB

- (3) - Screw
- (4) - Plug

4. Screw in bolt (1) instead of screw (3).

5. Plug additional PCB (2) into slot **X16**.
6. Tighten additional PCB (2) with screw (3).
7. Plug the plug (4) into slot **X2** on the additional PCB (2).