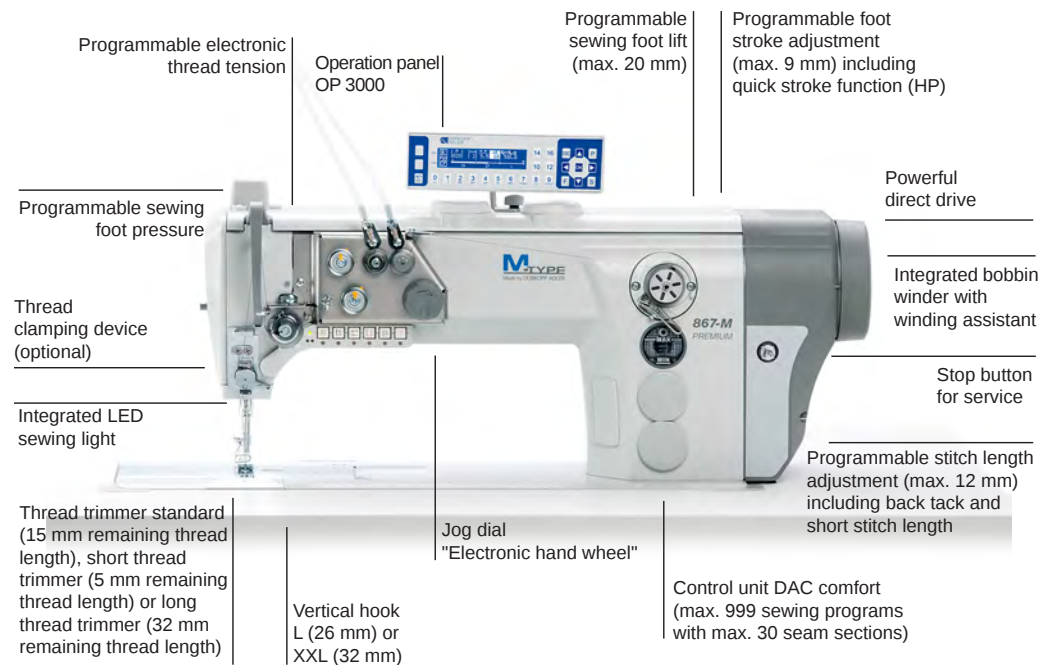
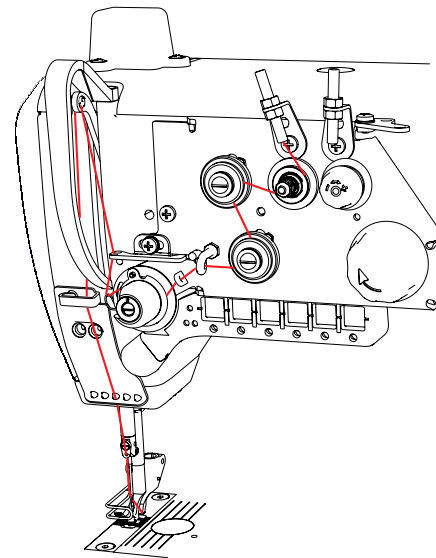


867 PREMIUM – Facts and Features



Threading procedure



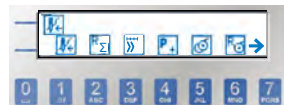
M-TYPE PREMIUM

Basic information



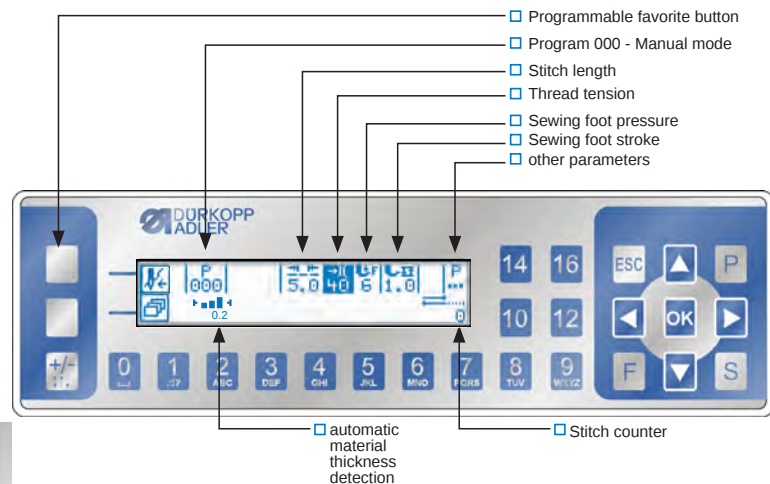
Assigning functions to the favorite button

1. Press  button.



- (1) Threading mode
- (2) Sewing foot position
- (3) Needle position (top/bottom)
- (4) Create new seam program
- (5) Bobbin winder
- (6) Reset bobbin counter
- (7) Other functions

2. Press desired function and favorite button at the same time.
→ Favorite button has been assigned; function appears on the start screen.



Programming mode

1. Select programming mode



2. Press  button.



3. Press  button.



Use numeric buttons to change program number

4. Press **OK** button.



MANUAL PROGRAMMING (Edit mode)

1. Press  button to select  1

2. Press  button to add a seam section.



3. Enter parameters for the selected seam section.

4. Press  button to activate the next seam section.
Press  button to add a seam section.

5. Enter values for the selected seam section.
→ Perform for all desired seam sections.

6. Press **ESC** → Program is saved.

TEACH-IN

1. Press  button.



2. Set the parameters.

3. Select  and sew for the first seam section.

4. Press  button to activate the next seam section; if necessary, readjust parameters and sew for the next seam section.

→ Perform for all desired seam sections.

5. Press pedal back → Program is saved, display switches to Edit mode.



→ Fine adjustments possible

→ Press **ESC** → Program is saved.

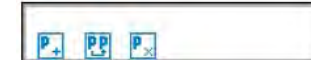
Delete program

1. Select program to be deleted.

2. Press **P** button.



3. Press  button.



4. Press  button.

→ Program is deleted.

5. Press **ESC**.

→ Program selection is active.