

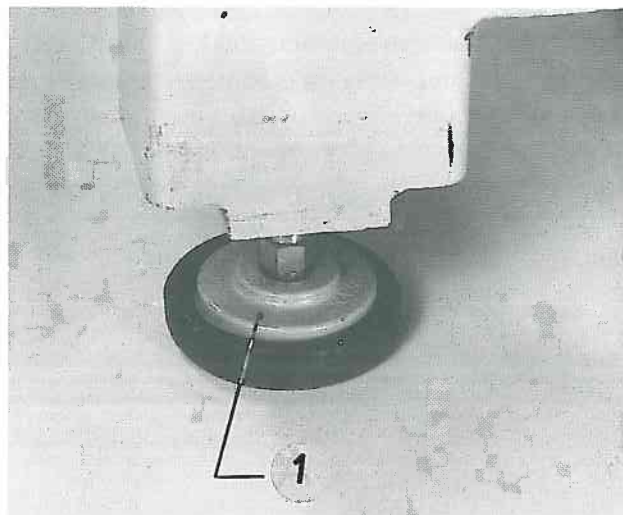
## Part 2: Installation

### 1. Removing the transport safety devices

Remove the transport safety devices from both transfer carriages, the sewing head and the folding device.

### 2. Balancing out the sewing unit

Lay the spirit level on the stand and balance out the sewing unit with the 4 feet 1 accordingly. Make sure that the weight is distributed almost evenly among the 4 feet.



### 3. Mounting all components

- When mounting the stacker, its lateral position needs to be adjusted. See subject 7.3 of the service manual.
- Should the sewing unit include a milling device, the vacuum unit 6 needs to be mounted as well. To do this, connect its plug with the socket under the table top. Insert the hose 4 into the connection piece 3 on the machine.

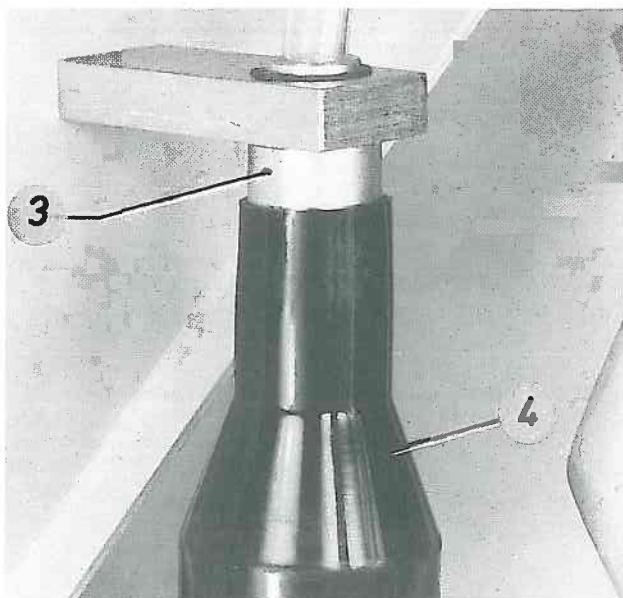


### 4. Connecting the sewing unit electrically and pneumatically

- Connect the hose of the sewing unit to the compressed air line (7 - 10 bar).
- Connect the plug of the sewing unit with the mains. Make sure that the machine is only operated with the voltage specified on the name plate.

### 5. Calling up the "Automatic" menu

- Turn on the machine and zero the carriages, see subject 3.1 of the operation manual.
- Read the code and call up the "Automatic" menu, see subject 3.2 of the operation manual.



## **6. To select another on-screen language:**

- Call up the "Service" menu using the menu key.
- Call up the menu "Service technician", see 9.1 of the service manual.
- Select the "Language" menu using the key 9.
- Select the desired language with the corresponding key.
- Call up again the menu "Service technician".

## **7. Checking the functions of the entire sewing unit**

- Call up the "Automatic" menu using the menu key.  
Select a speed of approx. 30% using the key →.
- Enter "Folding control".
- Load the cut pieces and activate the folding process (see subject 3.4 of the operation manual).
- Proceed with the automatic sequence using the key "1".
- Check the set pocket.