

### Taping the shaping assembly

This taping instruction applies to the shaping assemblies

- **0793 078001** (with upper plate 0793 078207 and bottom plate 0793 078209)
- **0793 078002** (with upper plate 0793 078227 and bottom plate 0793 078229)
- **0793 078034** (with upper plate 0793 078257 and bottom plate 0793 078259)

Additionally required:

- Tape 0699 989137 (0,3 m)
- Foil 0699 973927 (0,3 m)
- Cutter oder Scalpel
- Degreaser (e.g. OKS or Ethanol)



To tape the shaping assembly:

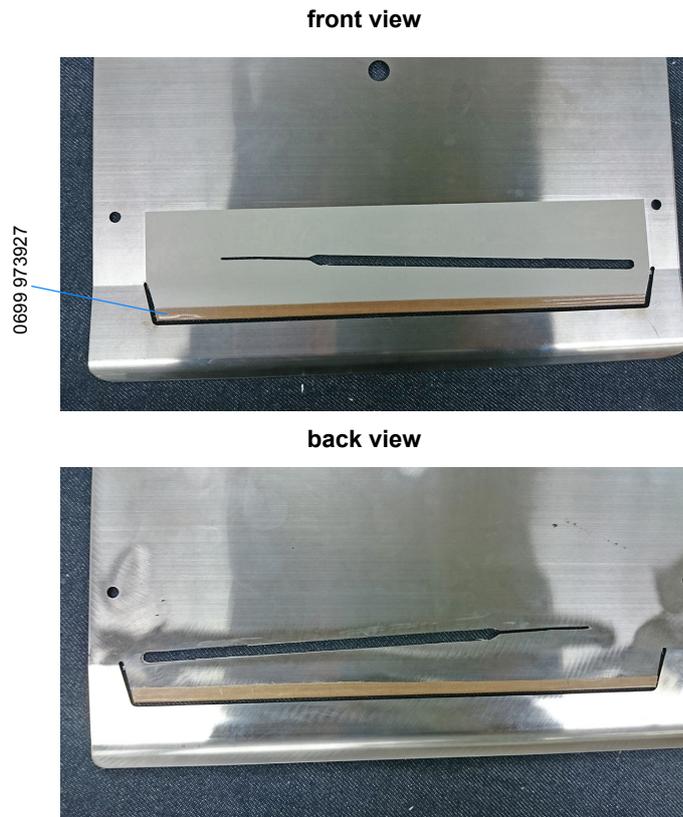
1. Degrease the plates from both sides.
2. Cut 2 stripes with the dimensions 50 mm width and 230 mm length from the tape (part number 0699 989137).

Fig. 1: Taping the shaping assembly (1)



3. Tape the stripes as shown above to each of the plates. Take care to tape the stripe with a distance of **2 mm** from the front edge.
4. Cut away overlaying edges.
5. Cut out the sewing area.
6. Cut 2 stripes with the dimensions 10 mm width and 225 mm length from the foil (part number 0699 973927).

Fig. 2: Taping the shaping assembly (2)



7. Tape the stripe on the edge of the plate so that 5 mm of the plate are taped.
- ↺ The stripe overlaps the first taped stripe by 3 mm.
8. Fold the stripe around the edge of the plate and fixate it on the back.
9. Cut 2 stripes with the dimensions 5 mm width and 230 mm length from the foil (part number 0699 973927).

Fig. 3: Taping the shaping assembly (3)



10. Tape the stripe on the plate so that it overlaps the first taped stripe by 2,5 mm.