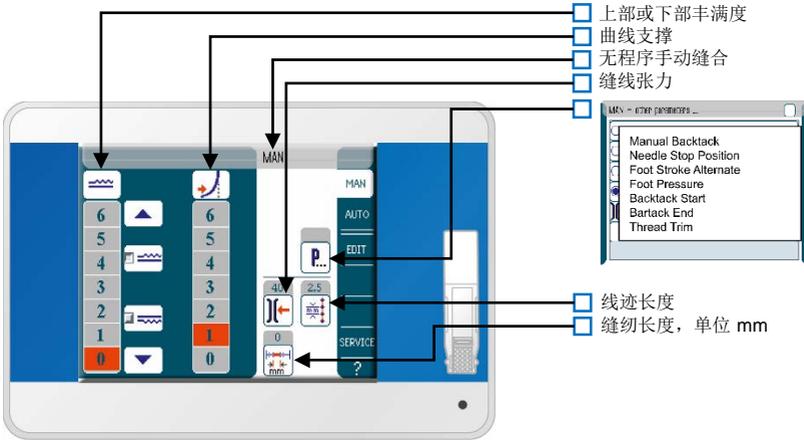


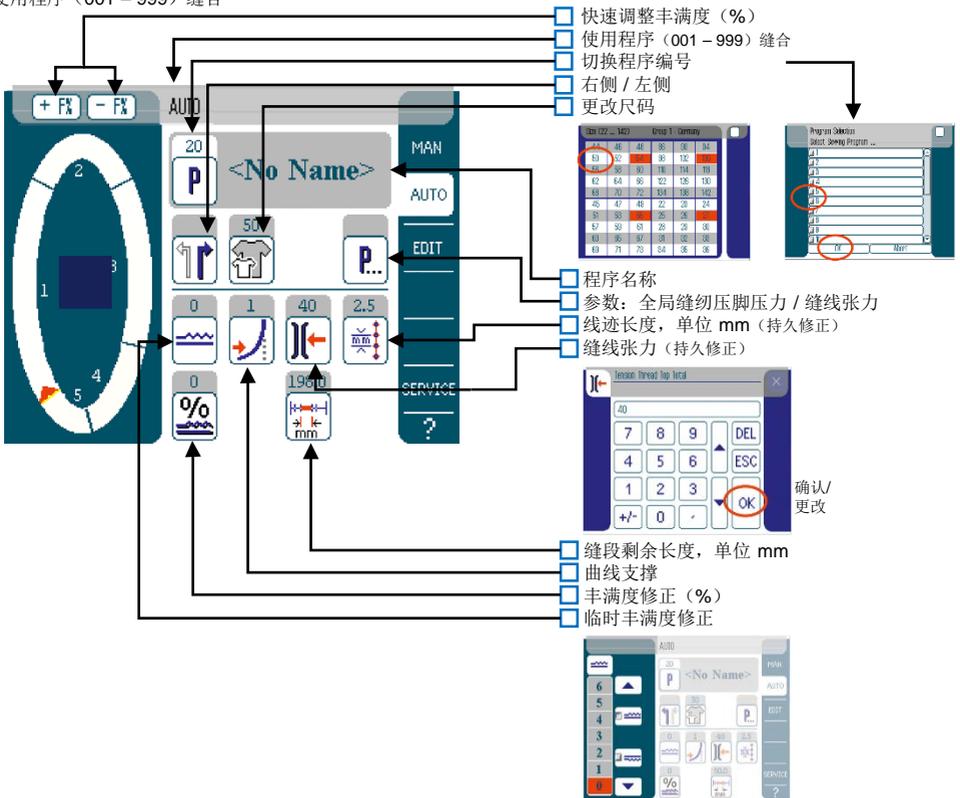
### MAN:

无程序手动缝合/测试/修理



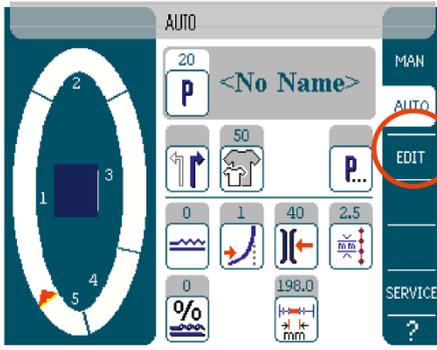
### AUTO:

使用程序 (001 - 999) 缝合

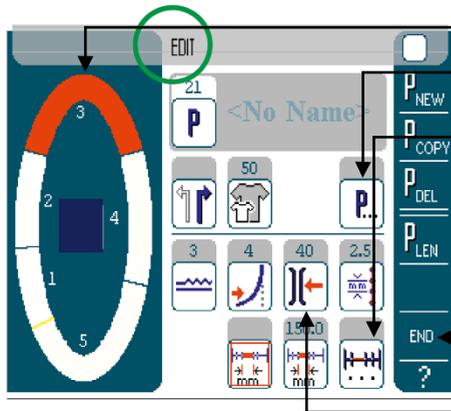


**EDIT:**

修正程序



选择 EDIT，以便进行修正



选择应修正的缝段

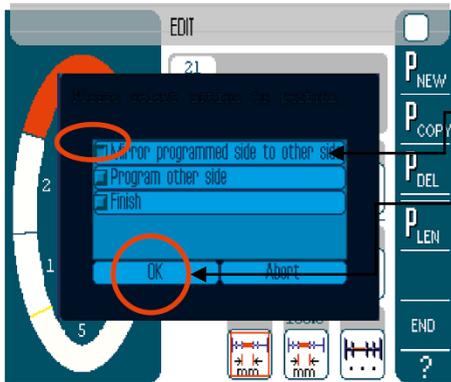
修正每个程序的参数  
前加固缝 / 后加固缝 / 剪线器

修正每个缝段的其他参数

- 缝绉压脚交替
- 缝绉压脚压力
- 最大转速

修正每个缝段的主要参数  
例如丰满度、曲线支撑、  
缝线张力、线迹长度、缝段长度

选择 END，以便退出

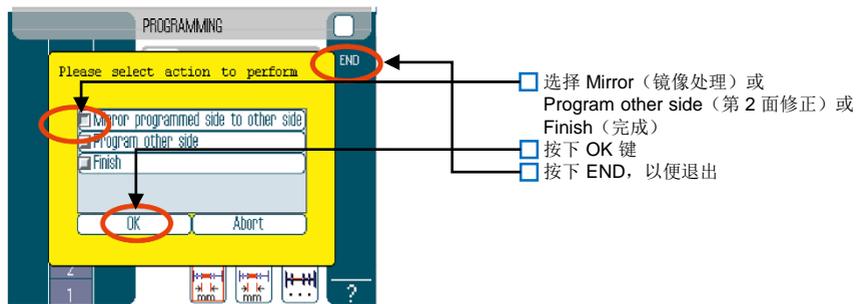
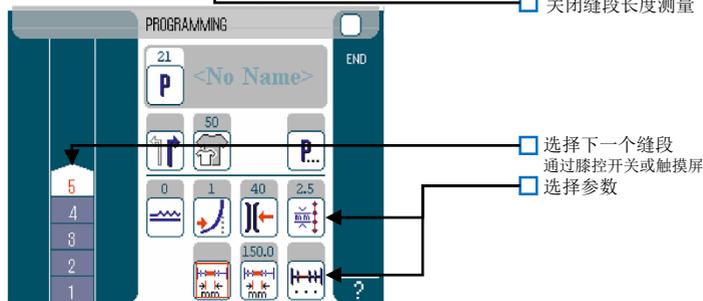
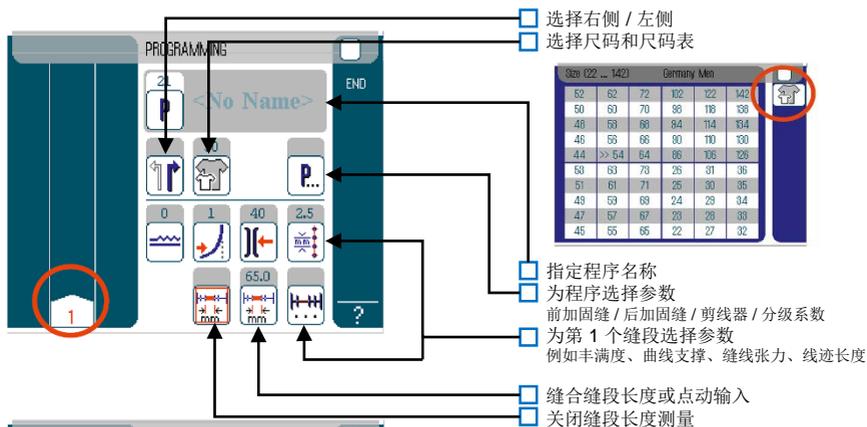
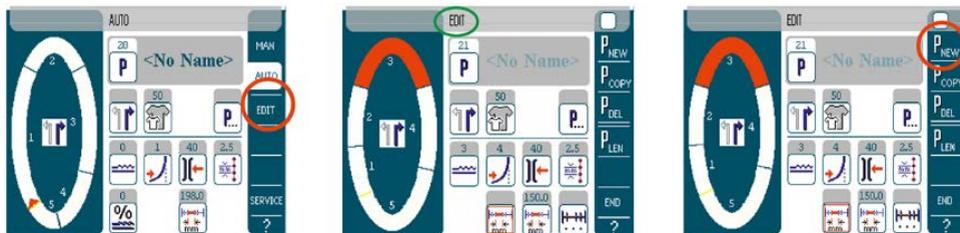


选择 Mirror（镜像处理）或  
Program other side（第 2 面修正）或  
Finish（完成）

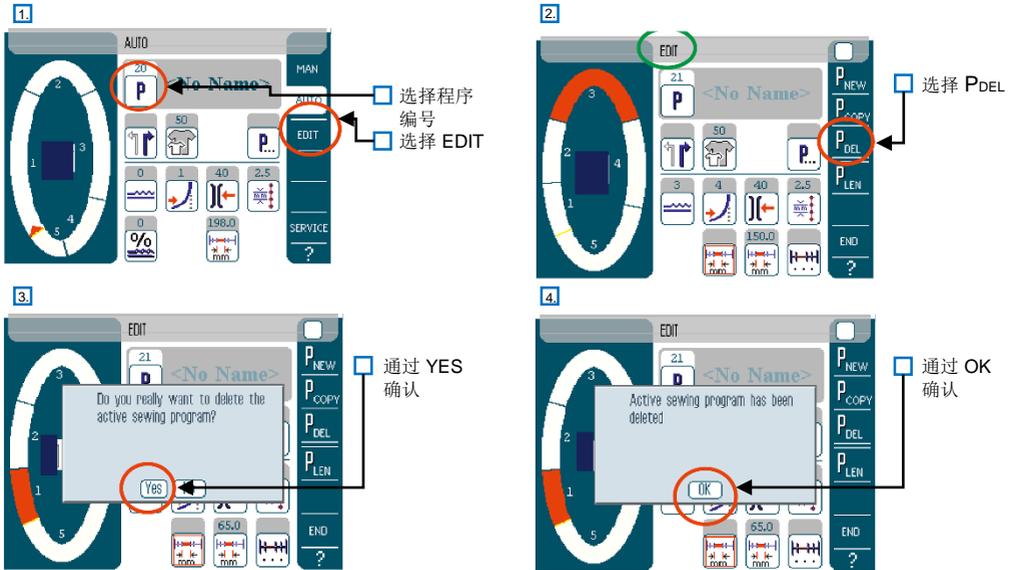
按下 OK 确认

## P NEW:

创建新程序



**删除程序：**



**标准程序：**

**650, OP 3000 & OP 7000 by HS**

Program 1:	5 Steps / Schritte	OP 7000
Program 2:	7 Steps / Schritte	OP 7000
Program 3:	5 steps w/o length measurements / 5 Schritte ohne Wegstreckenmessung	OP3000
Program 4:	5 steps with and w/o length measurements / 5 Schritte mit und ohne Wegstreckenmessung	OP3000
Program 110:	Test Production	OP3000 / OP 7000
Program 111:	Curve-support / Kurvenunterstützung	OP3000 / OP 7000
Program 112:	linear Grading (2,5 %)	OP 7000
Size	44 46 48 50 52 54 56 58 60 62 64 66 68 70 72	
Steps in mm	56 57 59 60 62 63 65 66 68 70 71 73 75 77 79 93 95 98 100 103 105 108 110 113 116 119 122 125 128 131 186 190 195 200 205 210 215 221 226 232 238 244 250 256 262 93 95 98 100 103 105 108 110 113 116 119 122 125 128 131 149 152 156 160 164 168 172 177 181 186 196 195 200 205 210	
Program 113:	NON - linear Grading	OP 7000
Size	44 46 48 50 52 54 56 58 60 62 64 66 68 70 72	
Steps in mm	56 57 59 60 63 66 69 72 75 78 81 84 87 90 92 93 95 98 100 105 110 115 120 125 130 135 140 145 150 154 186 190 195 200 200 200 200 200 200 200 200 200 200 200 205 93 95 98 100 105 110 115 120 125 130 135 140 145 150 154 149 152 156 160 165 170 175 180 185 190 195 200 205 210 215	

