

581

Additional Instructions

Stop “buttonhole to buttonhole”

IMPORTANT
READ CAREFULLY BEFORE USE
KEEP FOR FUTURE REFERENCE

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1 General information

The kit "Stop buttonhole to buttonhole" is intended for eyelet buttonhole machines of the classes 580 and 581. The stop makes it possible to sew multiple buttonholes with identical spacing.

Components of the kit

Check whether the scope of delivery for kit 0581 590004 is correct prior to installation.

Part number	Quantity	Description
0580 592340	1	Stop on the right
0580 592350	1	Stop on the left
0580 592360	1	Base plate
0580 590330	1	Socket
0580 590340	1	Clip
9202 002497	2	Screw M5x16
9210 013367	1	Screw M5x10
9330 900107	2	Washer A5.3
0791 581717 EN	1	Additional Instructions

2 Assembly

Depending on the working method used, the stop can be assembled on the left or the right side of the buttonholer.

These instructions describe the assembly on the left side.

Fig. 1: Assembly

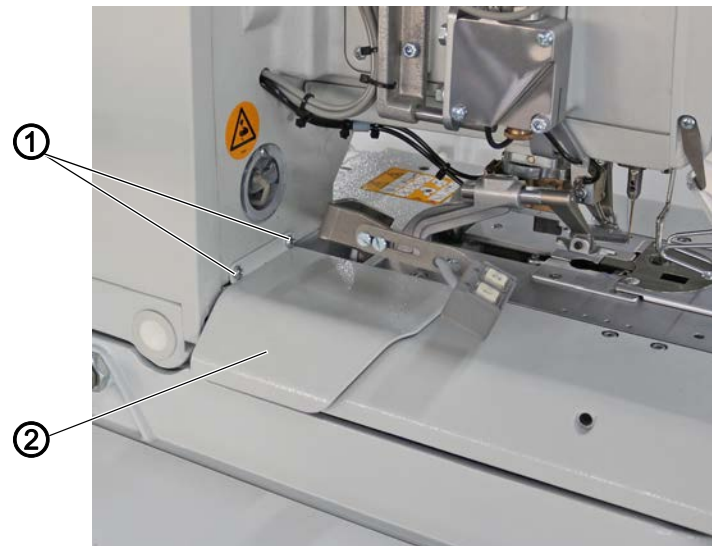


Stop on the left side

Stop on the right side

2.1 Assembling the stop

Fig. 2: Assembling the stop (1)



(1) - Screws

(2) - Cover



To assemble the stop:

1. Loosen the screws (1).
2. Remove the cover (2)

Fig. 3: Assembling the stop (2)

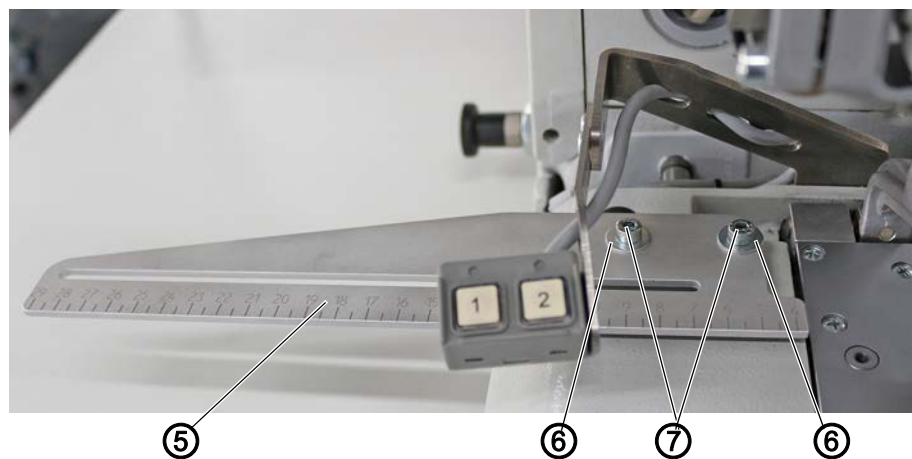


(3) - Clip

(4) - Fabric support plate

3. Place the clip (3) on the holes of the fabric support plate (4).

Fig. 4: Assembling the stop (3)



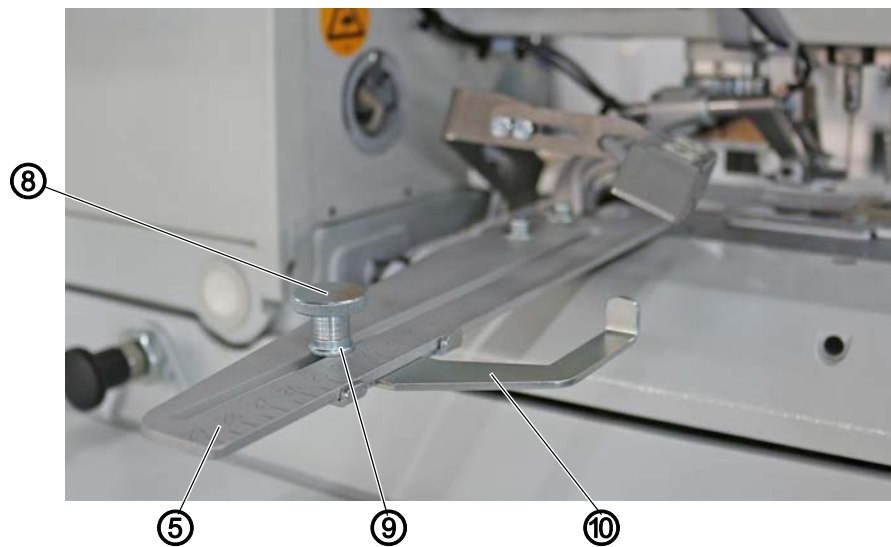
(5) - Plate

(6) - Washers

(7) - Screws

4. Tighten the plate (5) using 2 screws (7) and washers (6).

Fig. 5: Assembling the stop (4)



(5) - Plate
(8) - Screw

(9) - Socket
(10) - Stop

5. Fasten the stop (10) to the plate (5) using the screw (8) and the socket (9)
- the larger diameter of the socket (9) must rest on the plate (5) at the top.

2.2 Adjusting the stop

Fig. 6: Adjusting the stop



Stop on the left side



Stop on the right side

(1) - Screw
(2) - Stop

(3) - Seam pattern
(4) - Fabric clamps



To adjust the stop:

1. Sew a buttonhole onto a seam pattern (3).
2. Mark the desired position of the second buttonhole on the seam pattern (3).
3. Slip the previously sewn buttonhole over the stop (2).
4. Loosen the screw (1).
5. Shift the position of the seam pattern (3) with the stop (2) until the marking lines up in the center between the fabric clamps (4).
6. Tighten the screw (1) again.
7. Sew the buttonhole and check the spacing - readjust the stop (2) if necessary.



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