

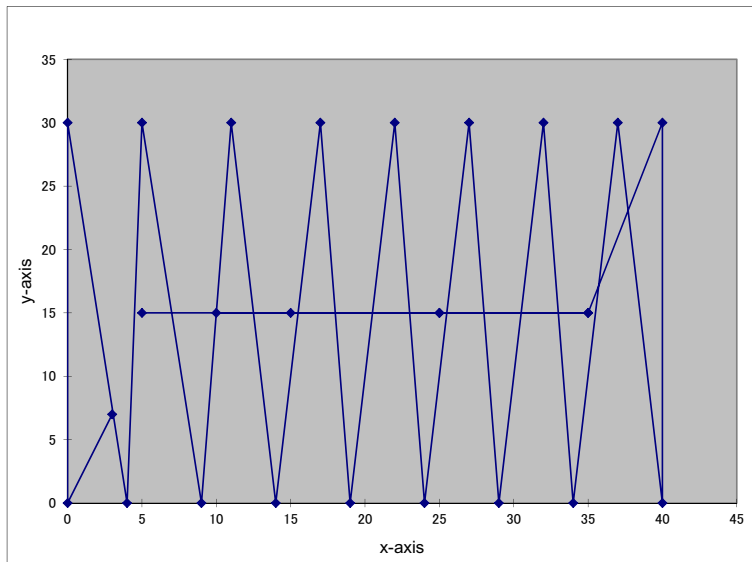
Class 532-211 (Software version M2.08)

Sewing field size: 40 mm X 30 mm

Area for programming a seam pattern: from X=0 to X=40; from Y=0 to Y=30

Abb. 1: Programming seam pattern for class 512-211

x-axis	y-axis	coordinates
5	15	5,15
15	15	15,15
35	15	35,15
25	15	25,15
10	15	10,15
25	15	25,15
35	15	35,15
40	30	40,30
40	0	40,0
37	30	37,30
34	0	34,0
32	30	32,30
29	0	29,0
27	30	27,30
24	0	24,0
22	30	22,30
19	0	19,0
17	30	17,30
14	0	14,0
11	30	11,30
9	0	9,0
5	30	5,30
4	0	4,0
0	30	0,30
0	0	0,0
3	7	3,7



BEFORE SEWING: Check the seam pattern, *Operating Manual 512/523, Chapter 5.7.*

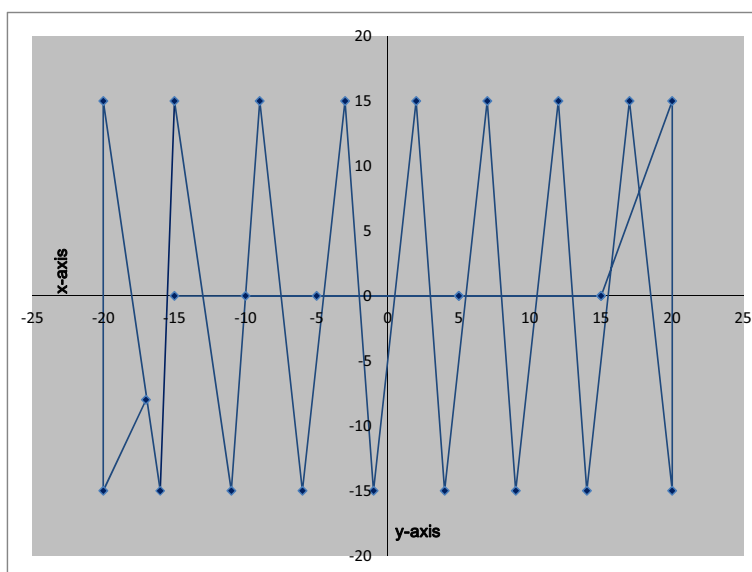
Class 532-211 (Software version M2.09)

Sewing field size: 40 mm X 30 mm

Area for programming a seam pattern: from X=-20 to X=20; from Y=-15 to Y=15

Abb. 2: Programming seam pattern for class 512-211-01

x-axis	y-axis	coordinates
-15	0	-15,0
-5	0	-5,0
15	0	15,0
5	0	5,0
-10	0	-10,0
5	0	5,0
15	0	15,0
20	15	20,15
20	-15	20,-15
17	15	17,15
14	-15	14,-15
12	15	12,15
9	-15	9,-15
7	15	7,15
4	-15	4,-15
2	15	2,15
-1	-15	-1,-15
-3	15	-3,15
-6	-15	-6,-15
-9	15	-9,15
-11	-15	-11,-15
-15	15	-15,15
-16	-15	-16,-15
-20	15	-20,15
-20	-15	-20,-15
-17	-8	-17,-8



BEFORE SEWING: Check the seam pattern, *Operating Manual 512/523, Chapter 5.7.*