

525i - 75

Teileliste und Näheinrichtungen
Parts List and Sewing Equipment

Alle Rechte vorbehalten.

Eigentum der Dürkopp Adler GmbH und urheberrechtlich geschützt. Jede Wiederverwendung dieser Inhalte, auch in Form von Auszügen, ist ohne vorheriges schriftliches Einverständnis der Dürkopp Adler GmbH verboten.

All rights reserved.

Property of Dürkopp Adler GmbH and protected by copyright. Any reuse of these contents, including extracts, is prohibited without the prior written approval of Dürkopp Adler GmbH.

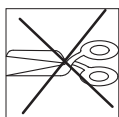
Copyright © Dürkopp Adler GmbH 2021

525i - 75

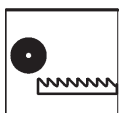
Inhaltsverzeichnis	Tafel / Table	Contents
Arm mit Grundplatte	1 - 3	Arm with bed plate
Fadenspannungen	4	Thread tensioners
Nadel- und Fadenmechanismus	5	Needle and thread mechanism
Mechanismus des Figurennaehen	6 - 8	Mechanismus of decorative stitching
Fusslueftungmechanismus	9	Foot lift mechanism
Zugstange kompl.	10	Rod cpl.
Hauptantrieb	11, 12	Main drive
Stichverstellung, Verriegelungshebel	13	Stitch adjustment, backtacking lever
Stichverstellung ohne des Verriegelungshebel	14	Stitch adjustment without backtacking lever
Transportmechanismus	15	Feeding mechanism
Greiferlager	16	Hook case
Greifer	17, 18	Hooks
Fadenabschneider	19, 20	Thread trimmer
Schmierung	21	Lubrication
Fusslueftung el.magn.	22	Foot lift el.magn.
Beipack, Kniehebel	23	Accessories, Knee lever
Teilsatz	24 - 26	Part set
Gestell, Tischplatte	27	Stand, Table top
Tischplatte	28	Table top
Wartungseinheit	29	Maintenance unit
Naehleuchte Diode, Lehre	30	Sewing lamp diode, gauge
Spule, Bedienfeld und -winkel	31	Bobbin, Angle and control panel
Einrichtung fuer Umstechen	32	Attachment for serging operation
Abwicklungseinrichtung		Unwinding device
Einfassersatz	33	Edge hemming set
Abwicklungseinrichtung	34	Unwinding device
Fuss kompl., Stichplatte	35	Foot cpl., Throat plate
Einstellkurve, Kurve fuer Figurennaehen	36	Adjusting cam, Cam for decorative stitching
Fusslueftung und Verriegelung pneum.	37	Foot lift and backtacking pneum.
Puller	38 - 44	Puller
Index Naehleinrichtung		Index Sewing equipment

525i - 75

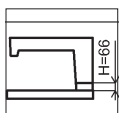
Inhaltsverzeichnis	Tafel / Table	Contents
--------------------	---------------	----------



ohne Fadenabschneider
without thread trimmer



Puller

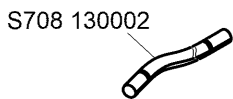
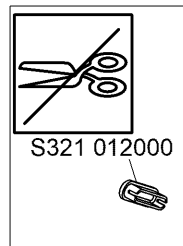


hoeherer Arm
higher arm



kleben/stick

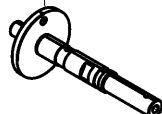
N nicht einzeln lieferbar/not available as separate part



S080 823149

9204 002067

S980 043380



S080 422190

9204 002067

S080 823149

S080 721173

0216 000134

S080 647228

9202 042507

N - nicht als Einzelteil lieferbar
not available as separate part

S080 827180

9204 001257



S080 823149

9204 201667

9225 201790

9840 120030

9330 400017

9234 000067

9225 201790

9840 120030

9330 400017

9234 000067

9204 201657

9840 120027

9204 201657

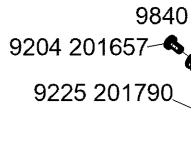
9330 000087

S321 001000

9204 101657

S080 831736

9205 101847



9225 201790

9330 400017

9234 000067

9840 120027

9840 120028

S309 000410

9204 201657

9840 120027

9204 201657

9330 000087

S321 001000

9204 101657

S080 831736

9205 101847

9202 002077

9840 120025

9202 002077

9840 120025

9204 001257

S080 821115

S080 271184

S080 821115

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

S080 271184

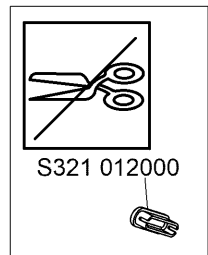
S080 271184

S080 271184

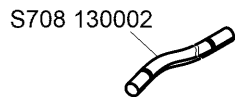
S080 271184

S080 271184

S080 271184



S321 012000



S708 130002

0990 240155

S080 823149

9204 002067

S980 043380

S080 413358

S080 422190

S080 823149

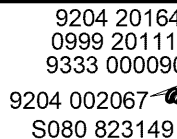
9204 002067

0216 000134

S080 647228

S080 827212

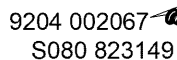
N - nicht als Einzelteil lieferbar
not available as separate part



9204 201647

0999 201114

9333 000090



9204 002067

S080 823149

9225 201790

9330 400017

9234 000067

9204 201667

9225 201790

9840 120030

9330 400017

9234 000067

S309 000410

9204 201657

9840 120027

9204 201657

9330 000087

S321 001000

9204 101657

S080 831736

9205 101847

S080 721173

9202 042507

9204 001257

9204 201657

9840 120030

9330 400017

9234 000067

9840 120027

9840 120028

9204 001257

S080 821115

S080 271184

9840 120030

S321 001000

9204 201657

9840 130011

S309 000410

9204 201657

9840 120030

S309 000410

9840 130011

S309 000410

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9204 201657

9840 120030

S309 000410

9840 130011

S309 000410

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9204 201657

9840 120030

S309 000410

9840 130011

S309 000410

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9204 201657

9840 120030

S309 000410

9840 130011

S309 000410

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9840 120027

9840 120028

9204 201657

9840 120030

S309 000410

9840 130011

S309 000410

9840 120027

9840 120028

9840 120027

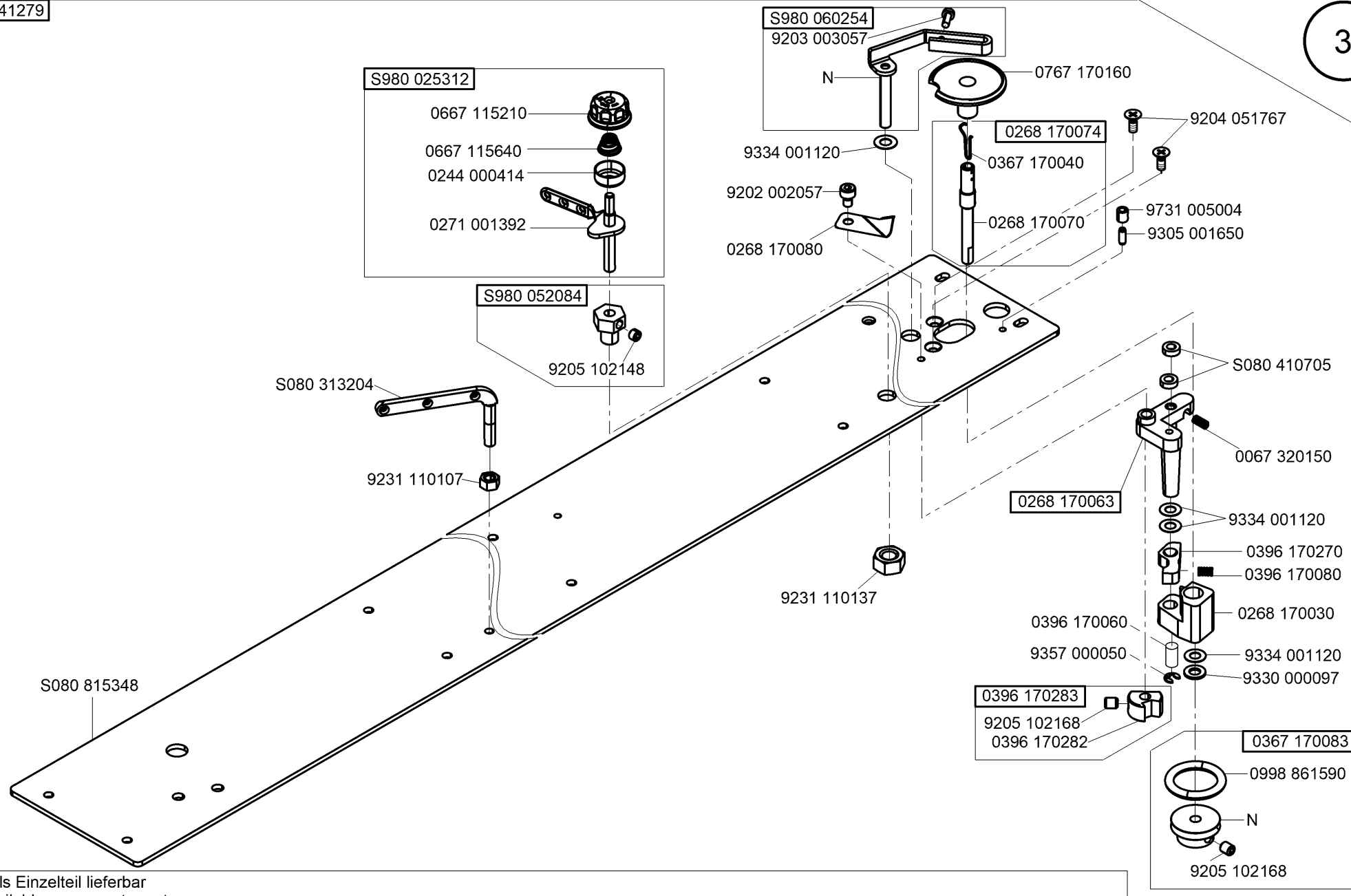
9840 120028

9840 120027

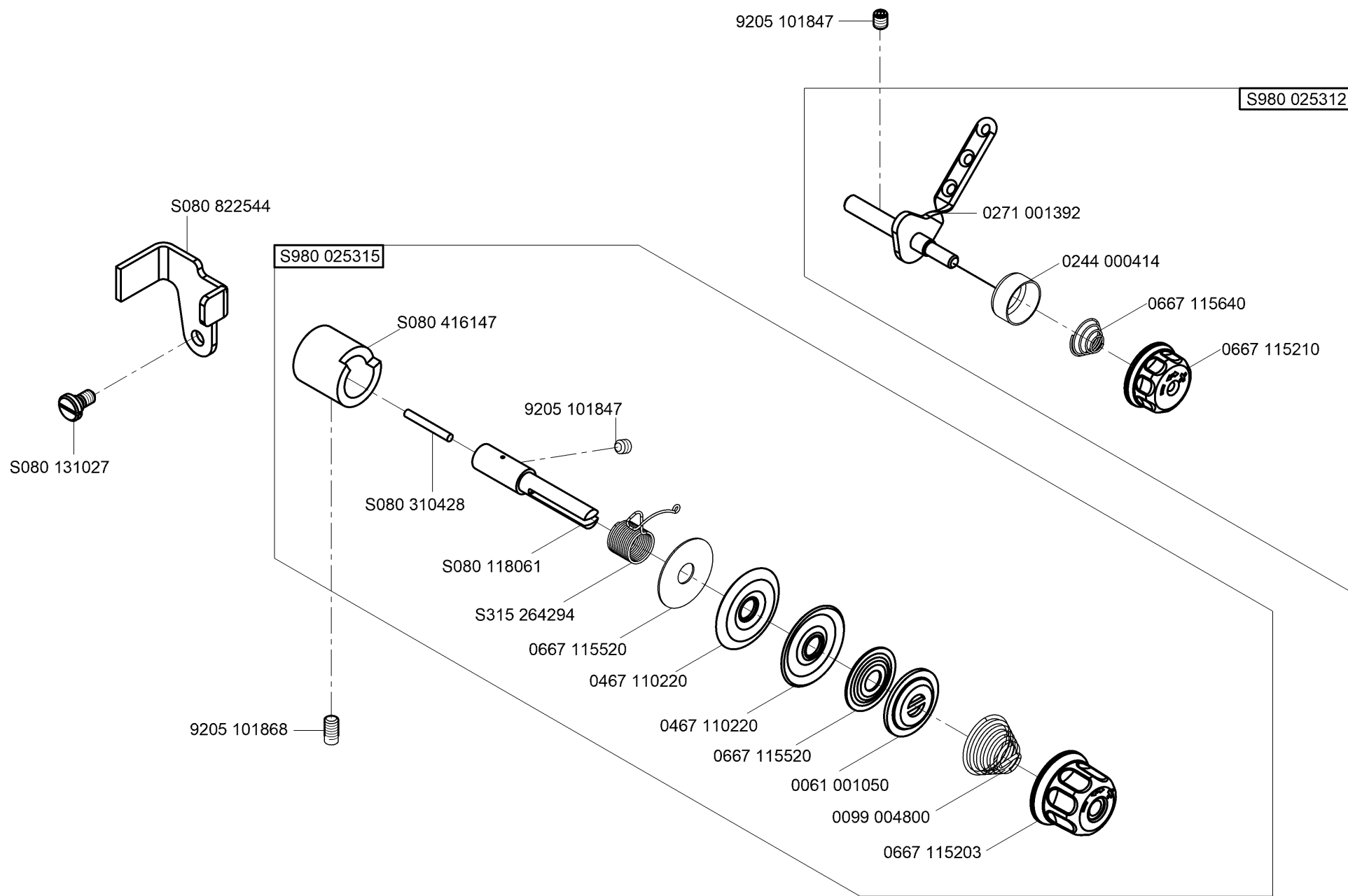
9840 120028

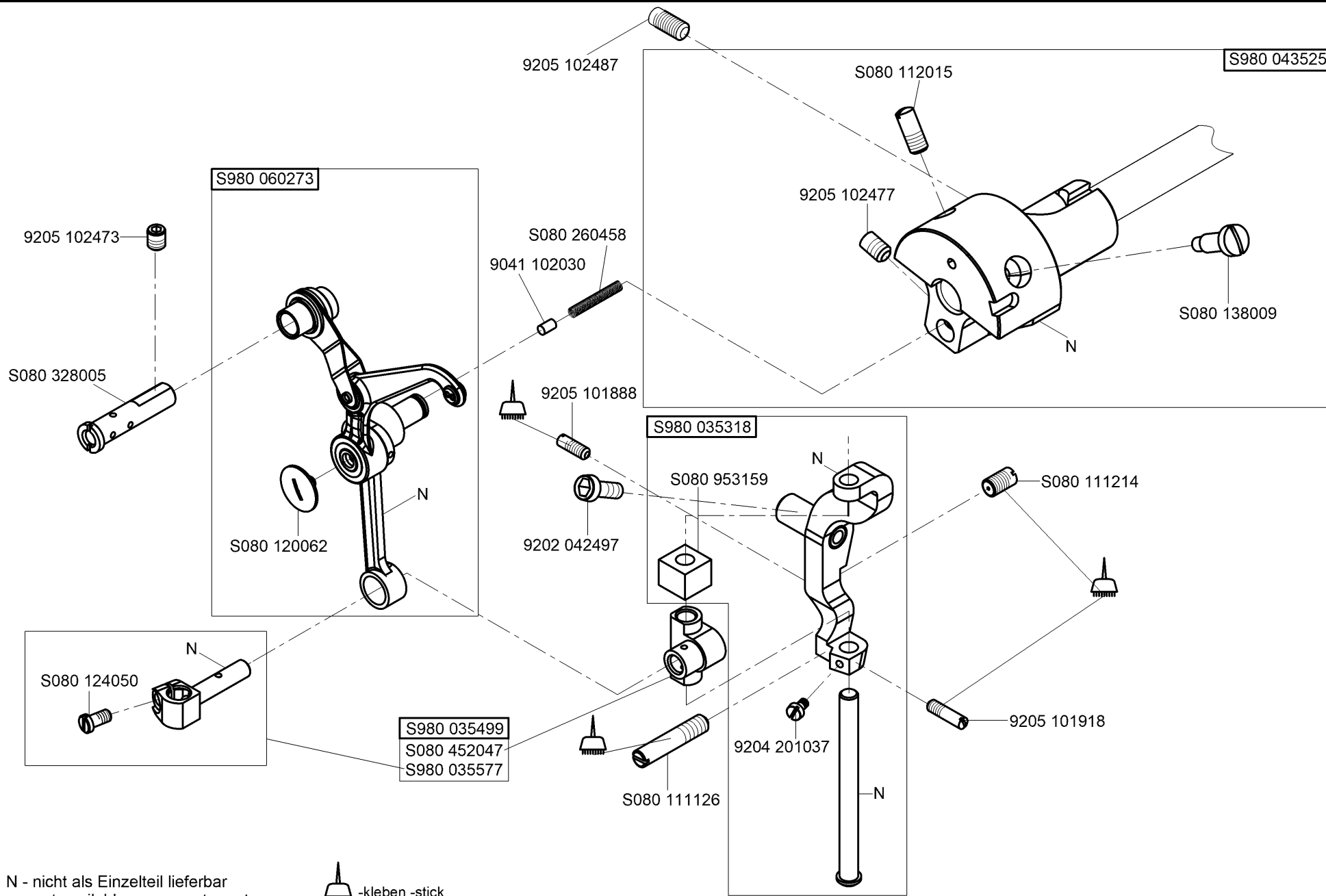
9840 120027

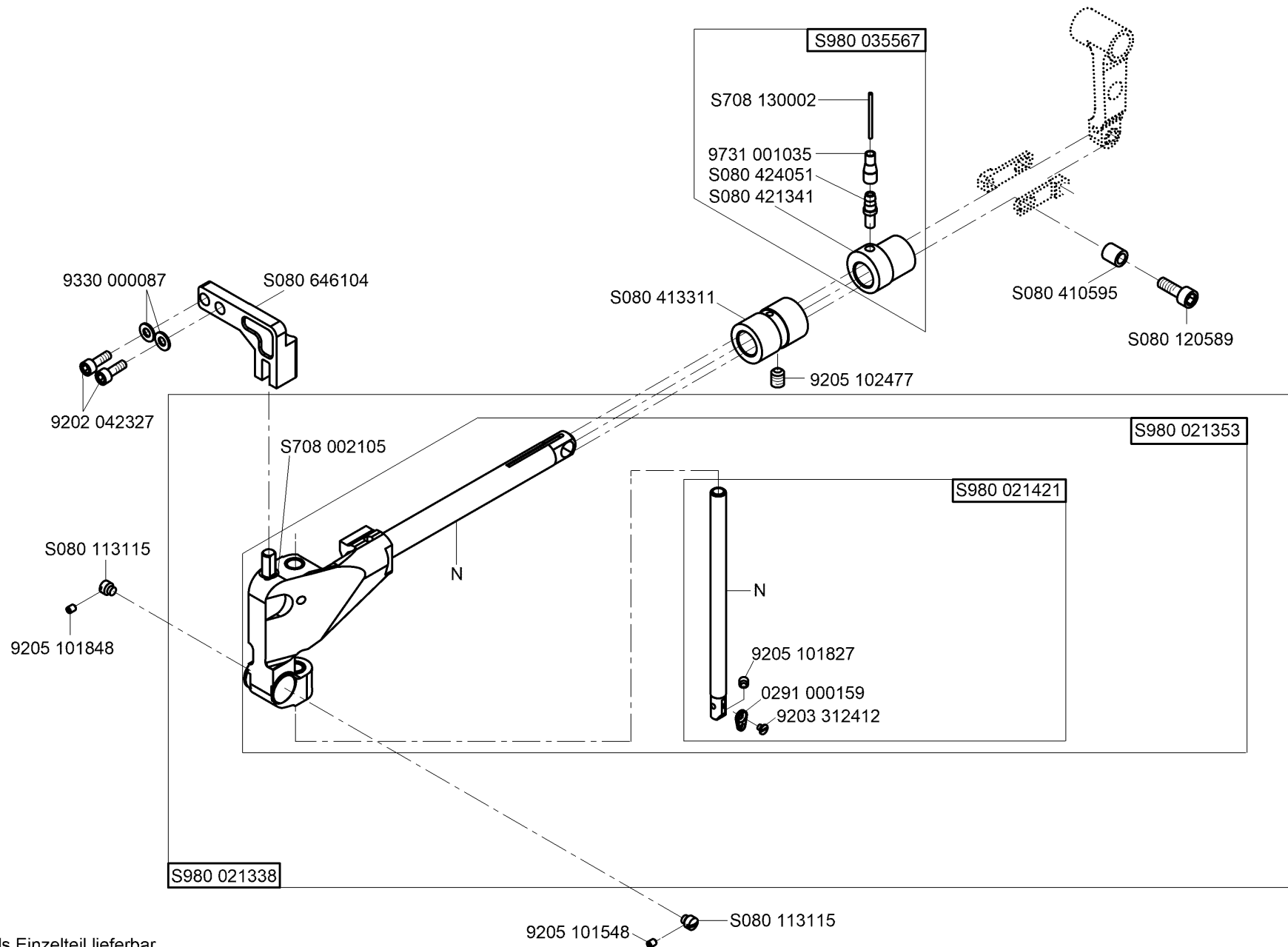
9840 120028



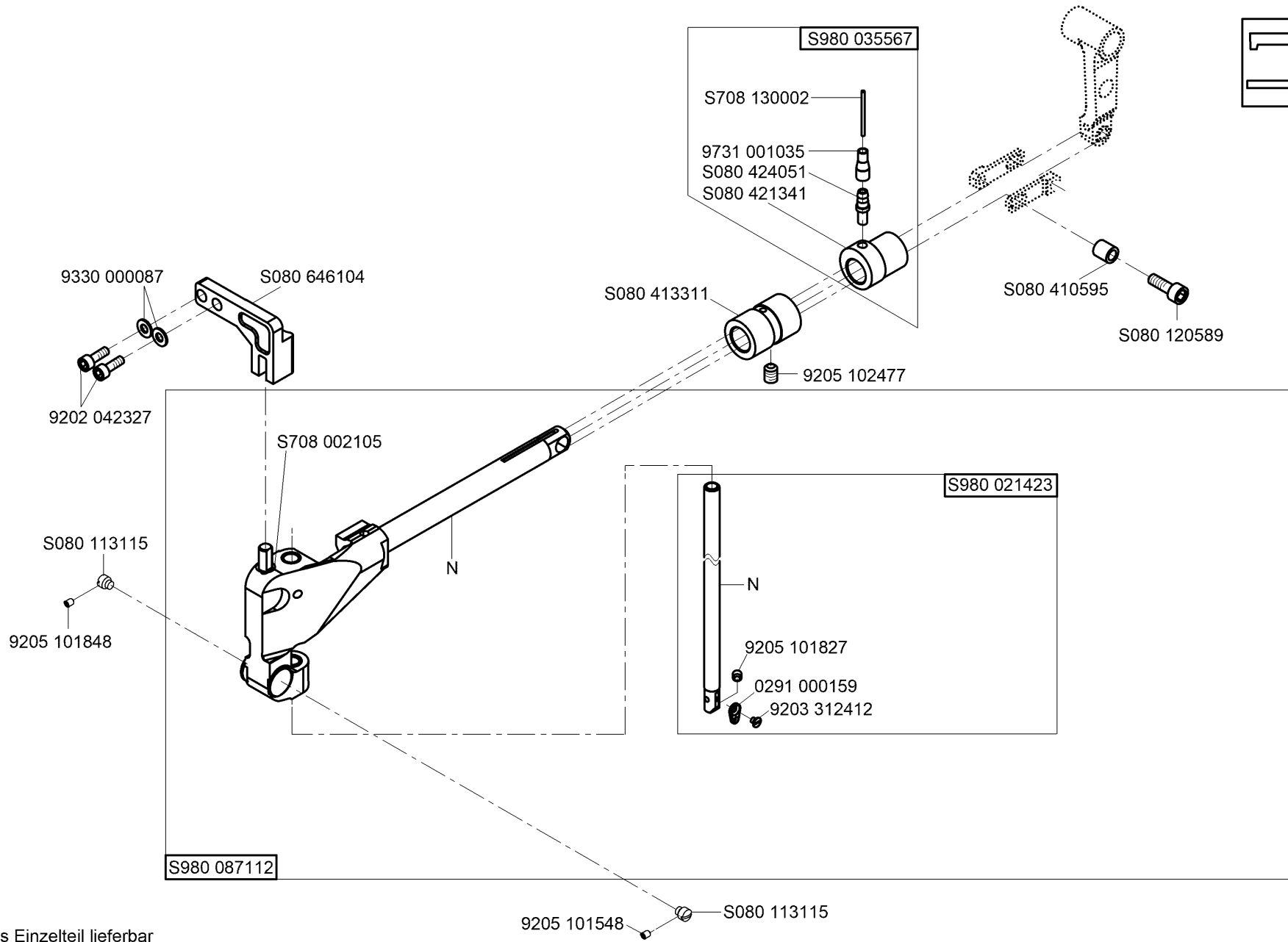
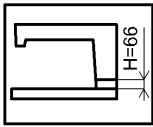
N - nicht als Einzelteil lieferbar
not available as separate part



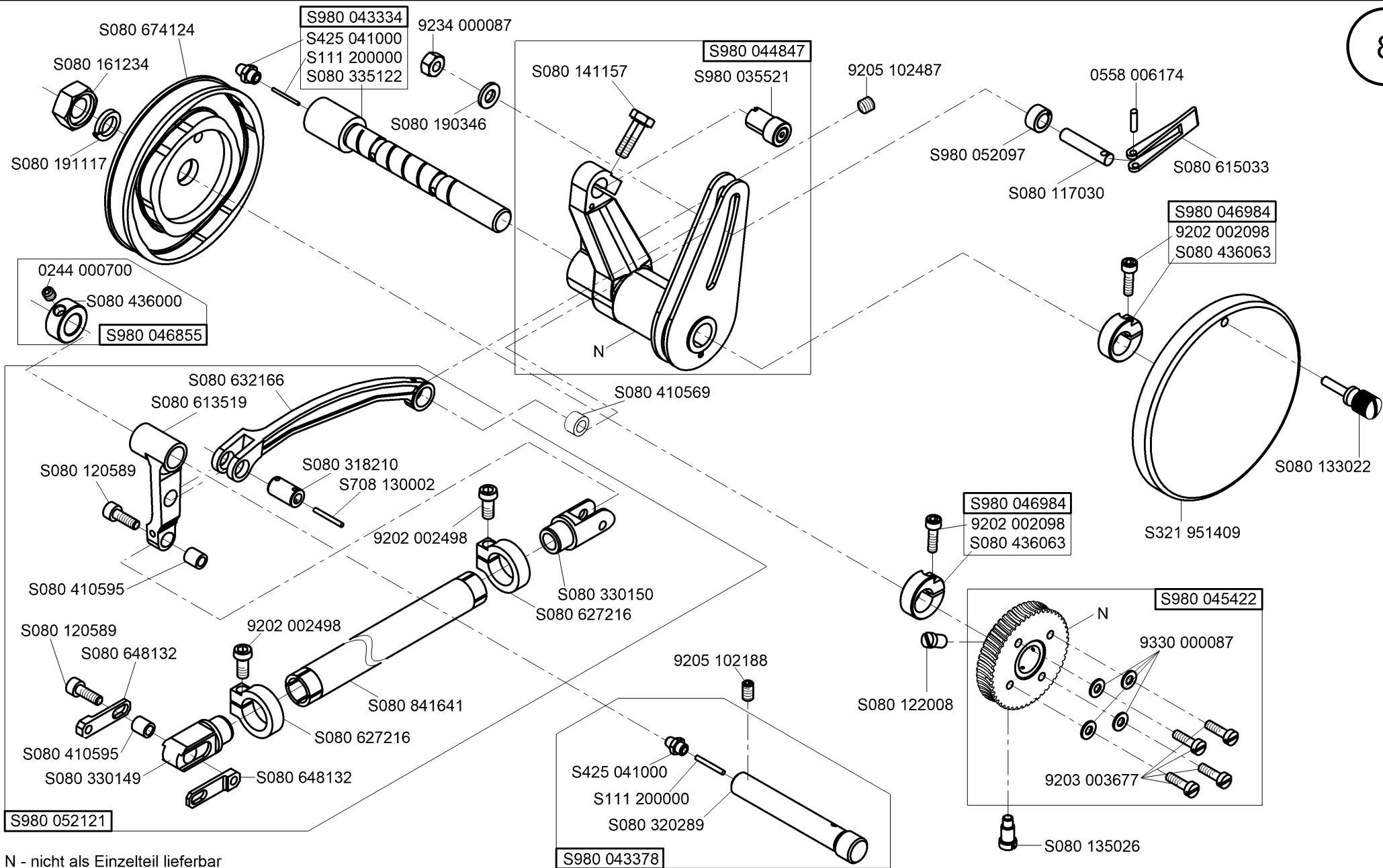


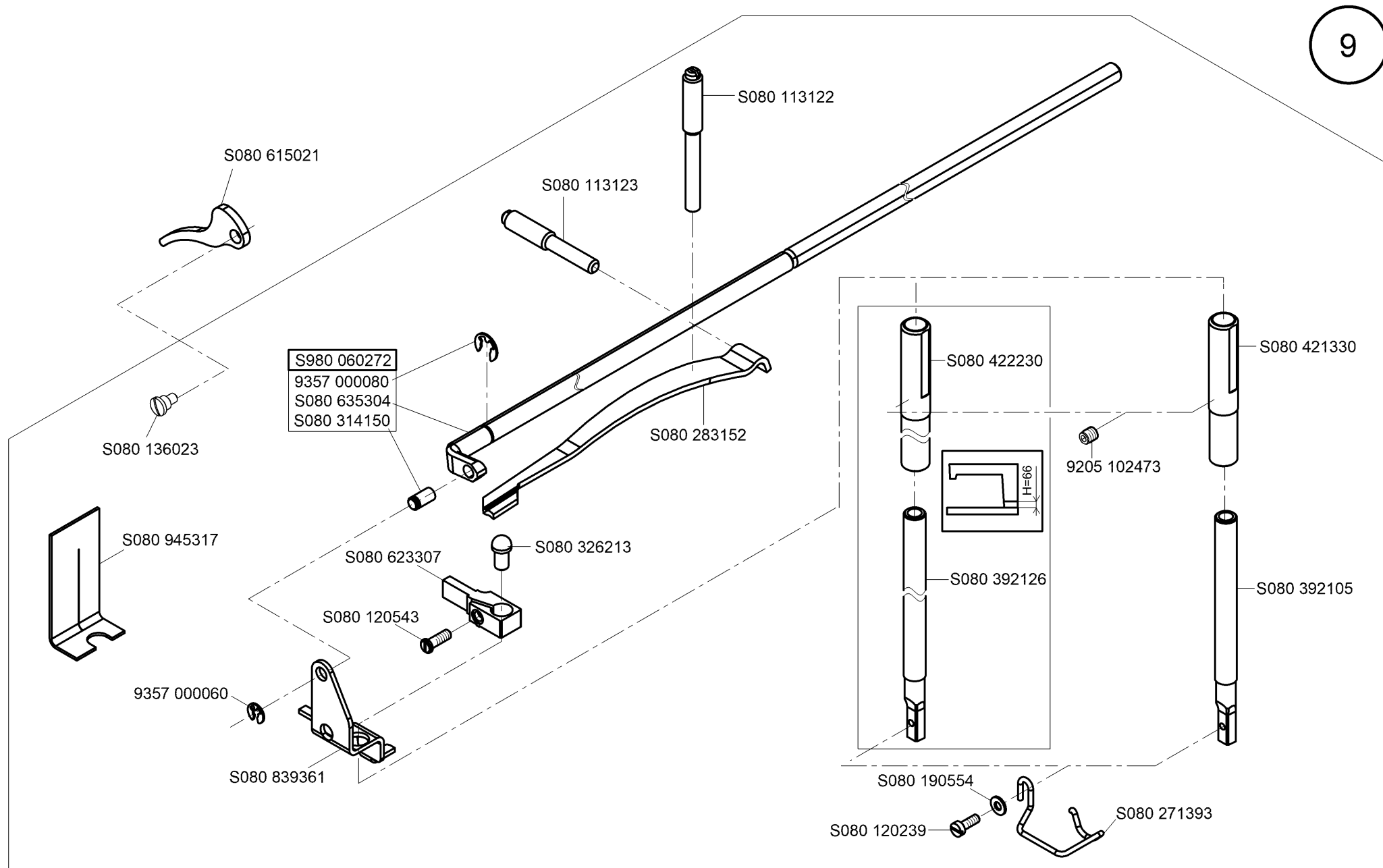


N - nicht als Einzelteil lieferbar
not available as separate part



N - nicht als Einzelteil lieferbar
not available as separate part





S080 264296

S080 613453

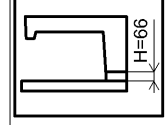
9202 002488

S080 190346

S080 271337

S080 382102

S080 382103



S080 436331

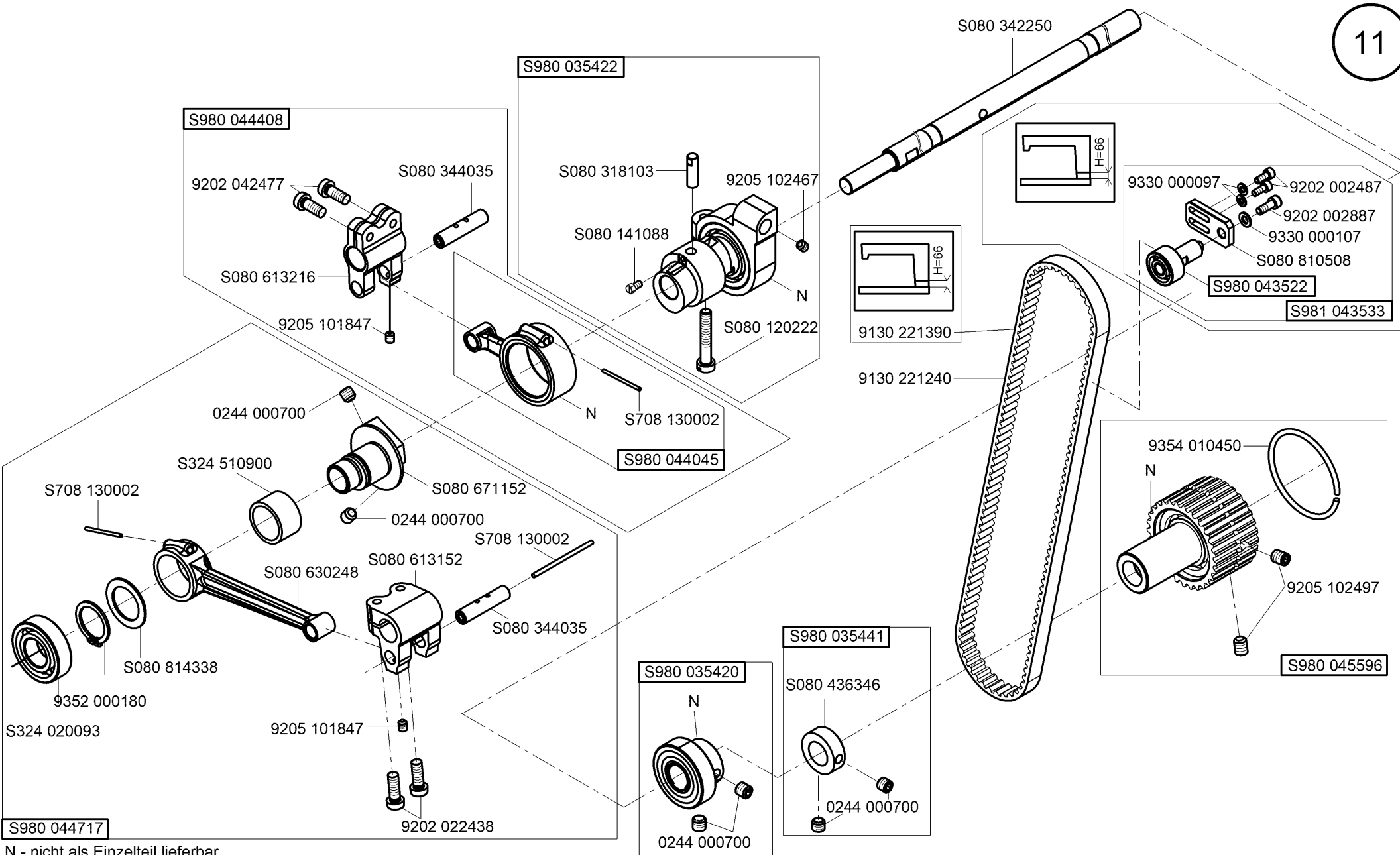
S080 814014

S080 120050

S080 120050

9231 110127

S080 161333



S981 043517

S980 060258

9352 000100

9205 102798

S980 045578

9352 000090

S980 045591

9205 102487

S080 511125

S324 060093

9352 000300

9205 102487

S311 733620

S980 045590

S980 045587

9205 102487

9225 201750

S080 814488

S980 035667

0244 000700

S080 436388

0244 000700

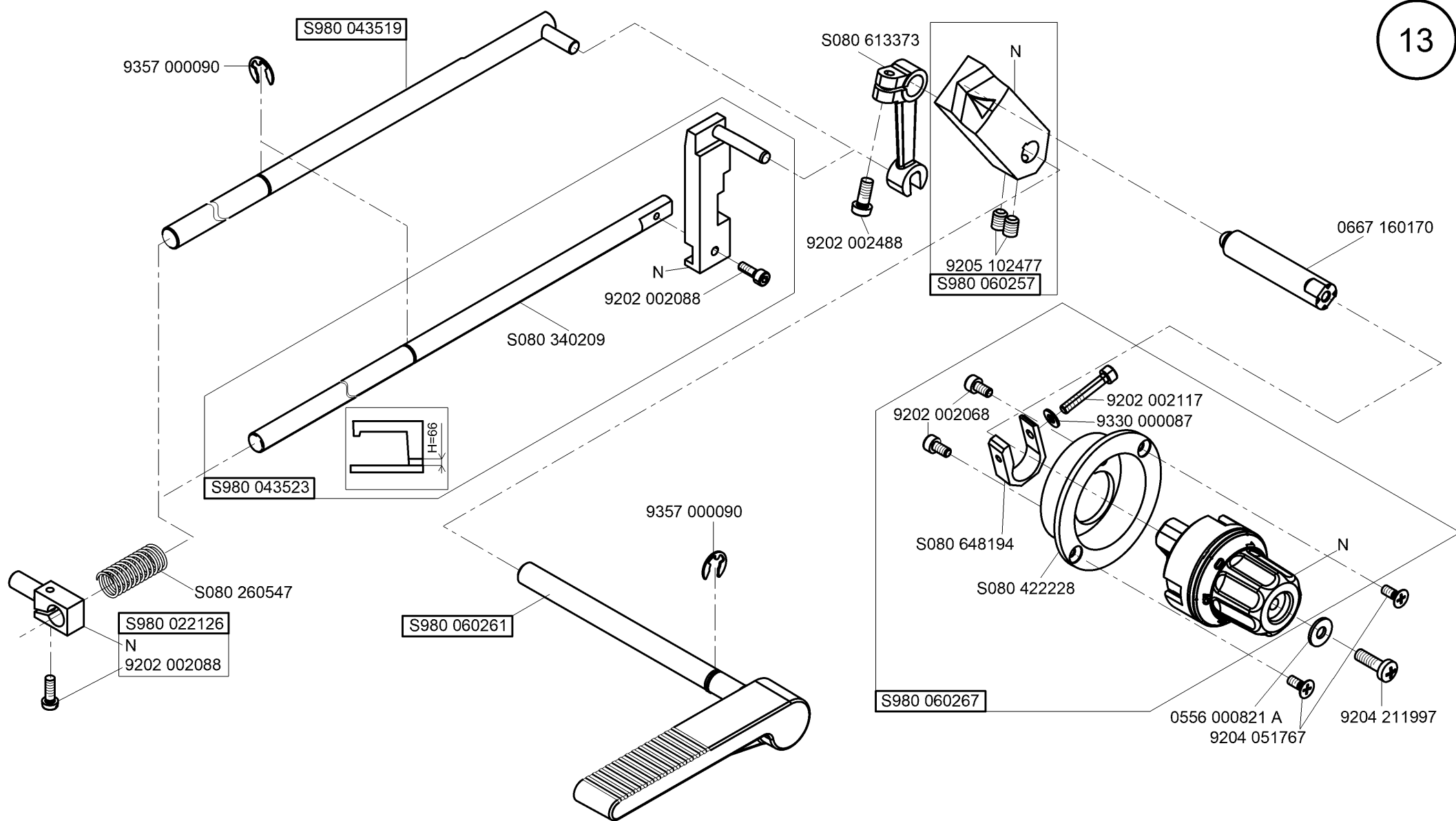
S080 570051

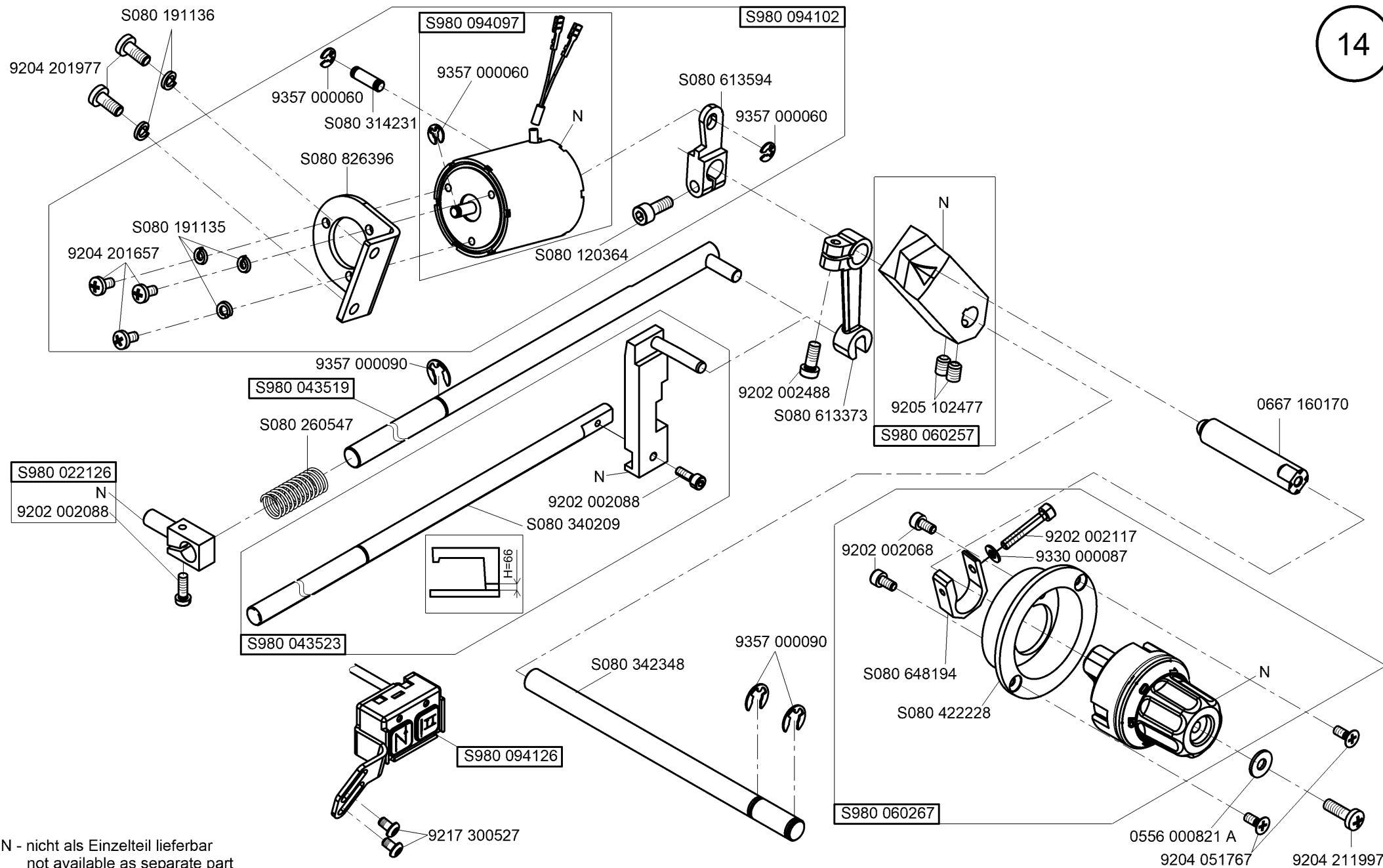
S980 035849

9205 102467

N

N - nicht als Einzelteil lieferbar
not available as separate part





S980 046855
S080 436000
0244 000700

S425 061000

S980 046855
S080 436000
0244 000700

9126 102500

0244 000700

S080 345094

9126 102520

S080 613495

S080 121157

9357 000070

S708 130002

S080 318144

9126 102540

S080 141133

9202 042067

S080 338069

S080 622092

S080 612109

S708 130002

S080 612109

S080 613195

S980 046855
S080 436000
0244 000700

9126 102520

0244 000700

S080 345093

S980 022320

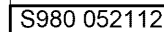
9357 000070

9126 102540

0244 000700

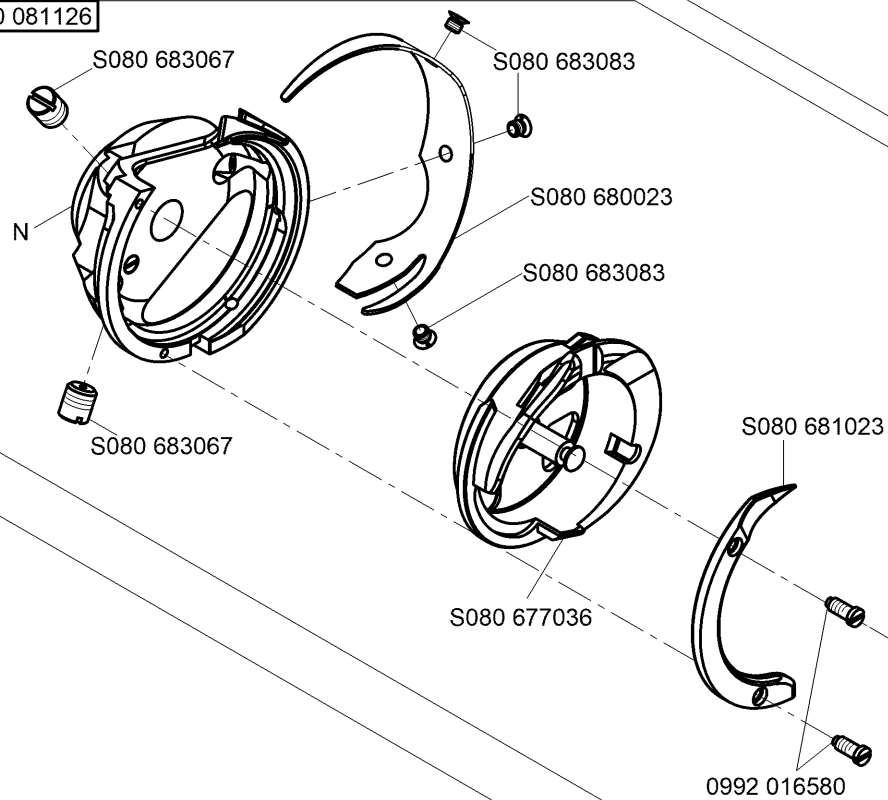
9205 101847

9202 002478

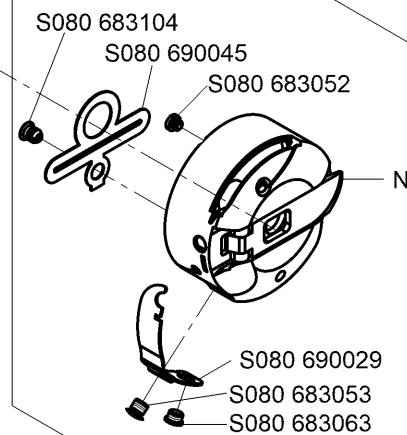


S980 008250

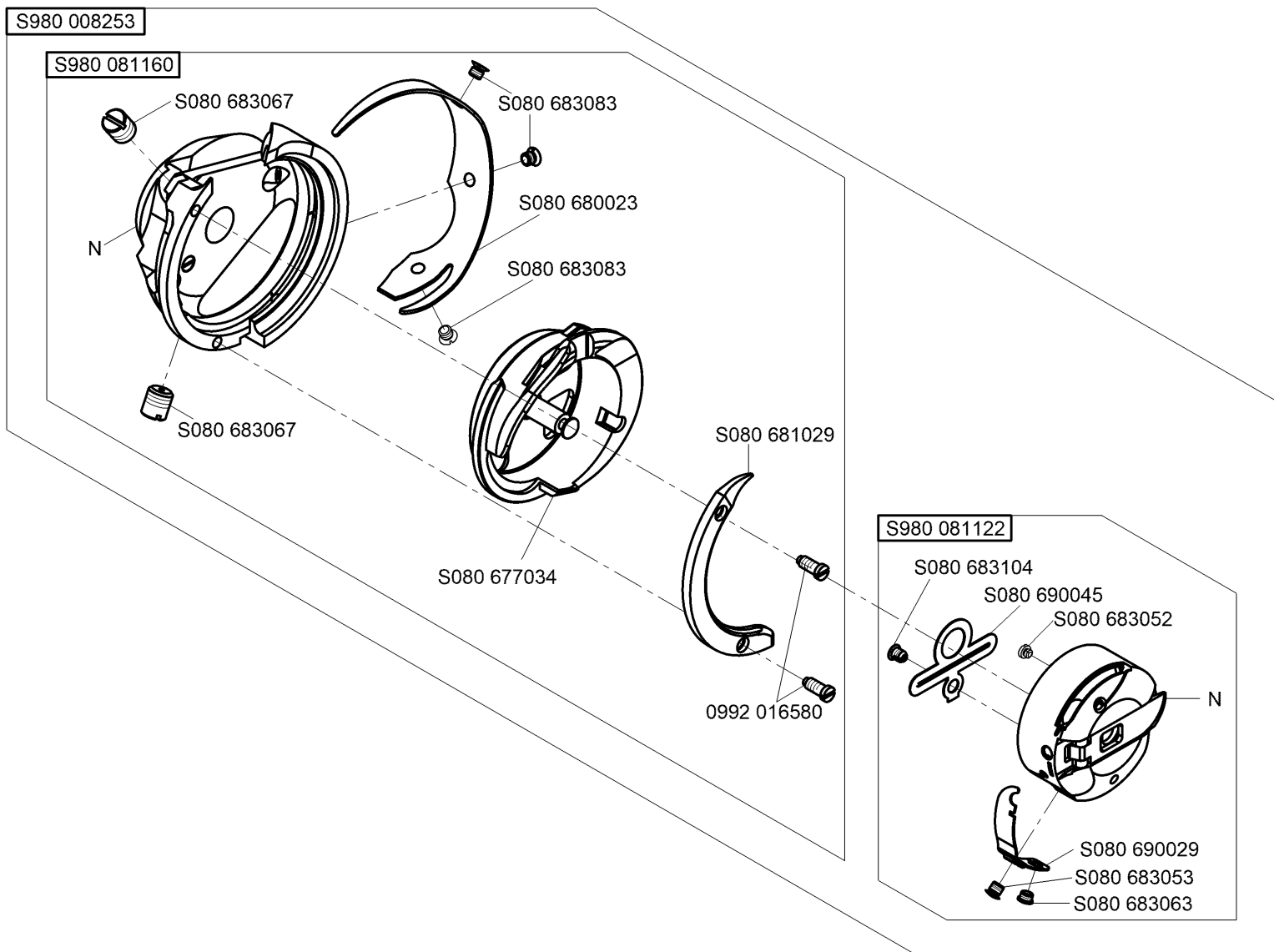
S980 081126



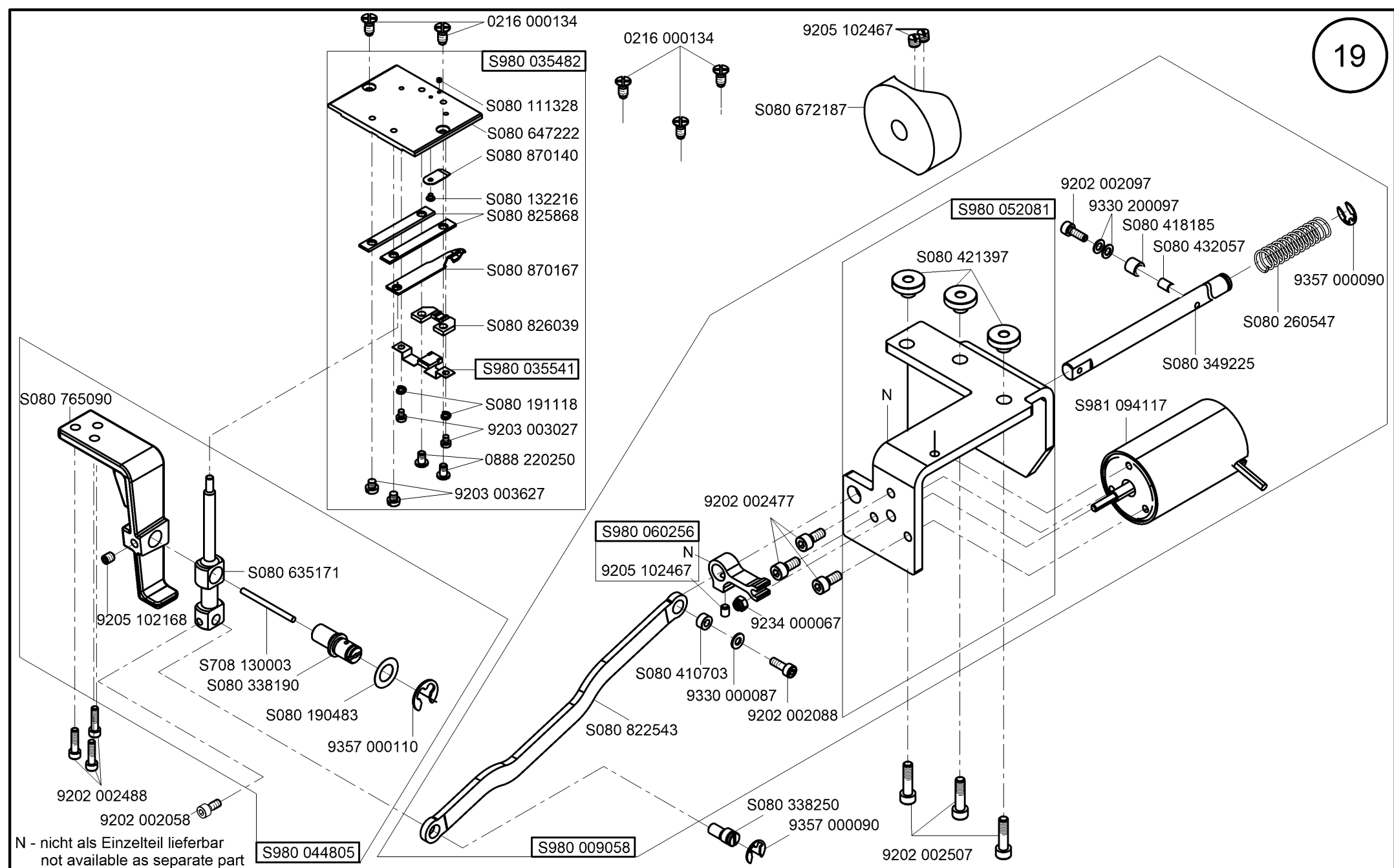
S980 081122

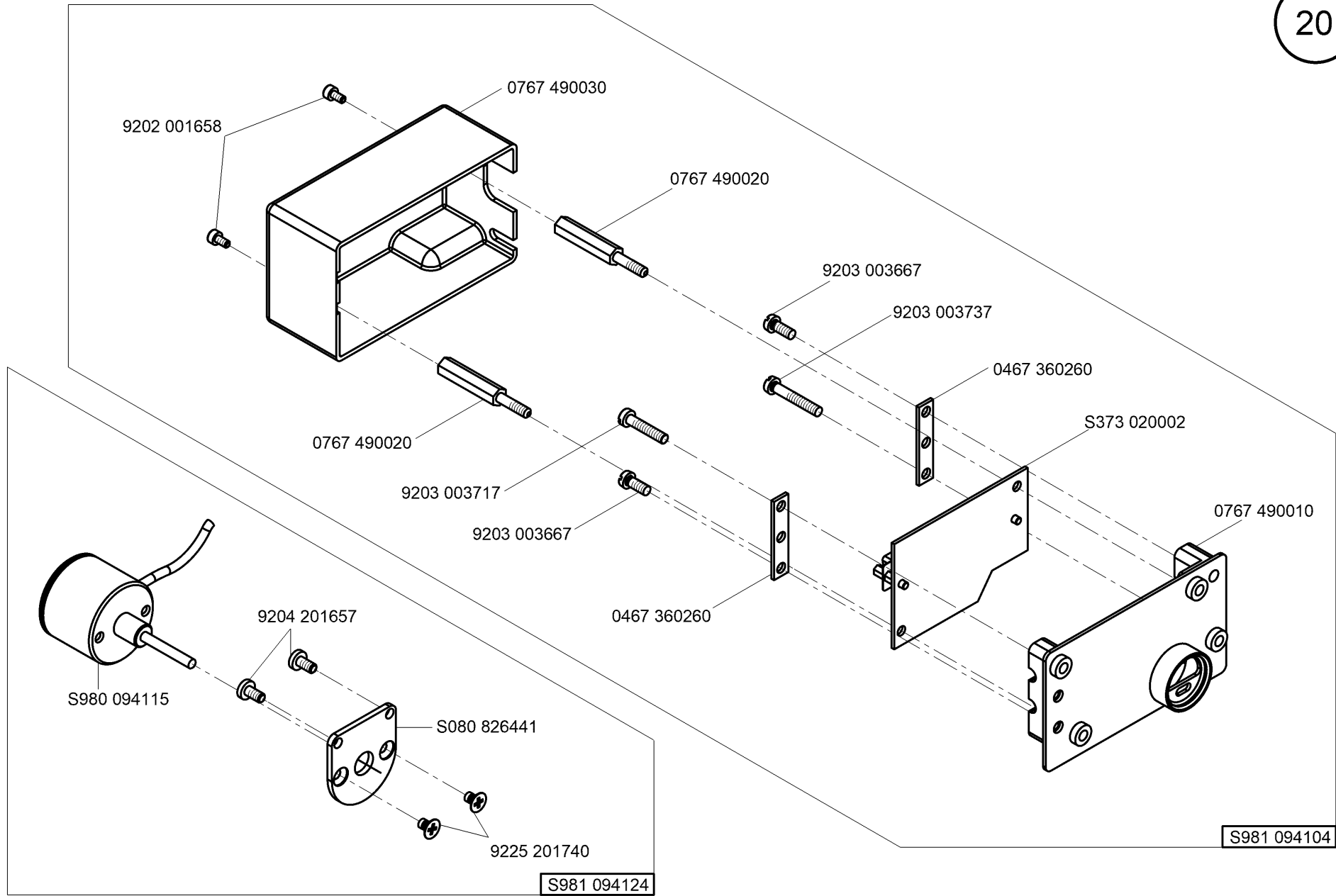


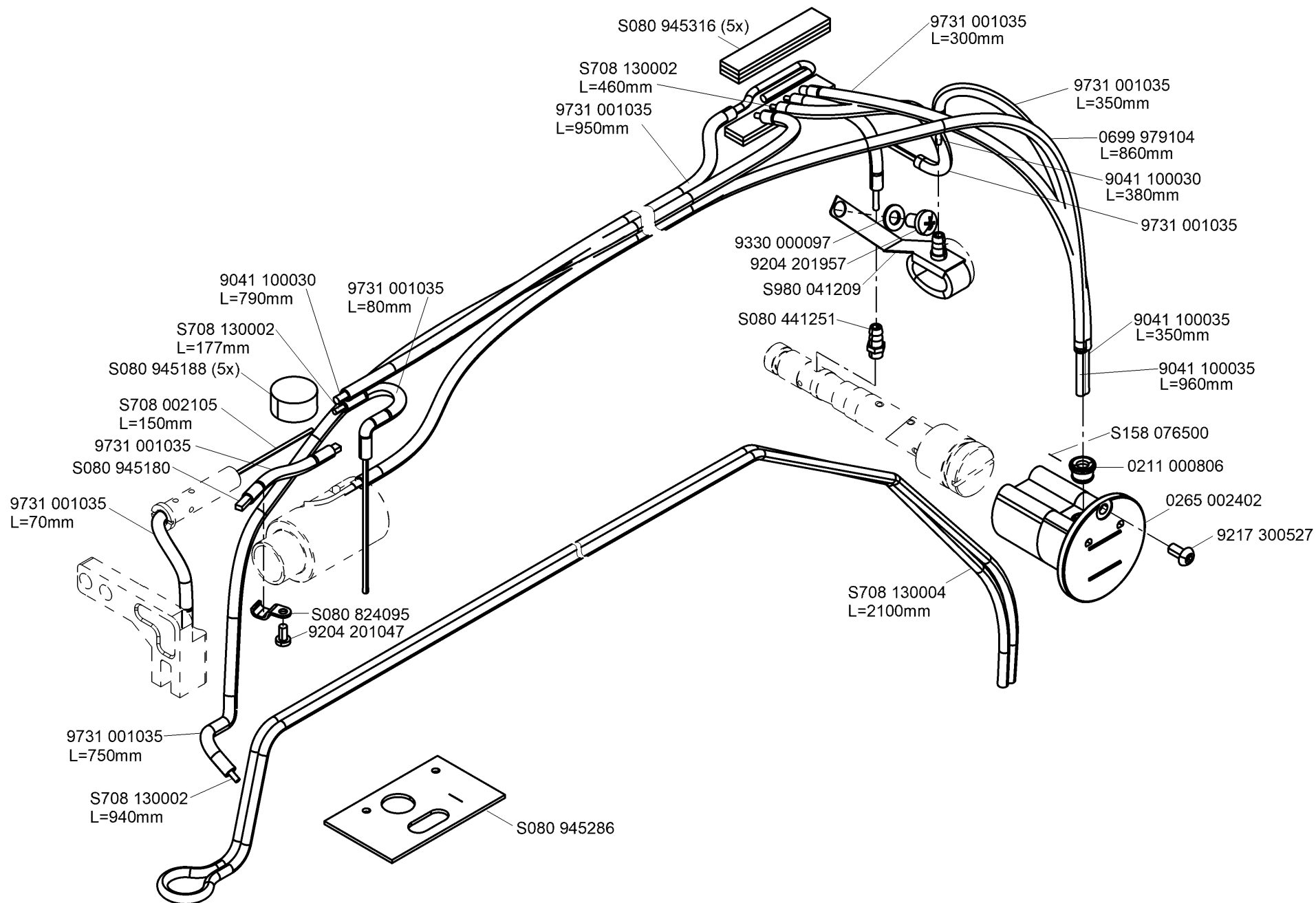
N - nicht als Einzelteil lieferbar
not available as separate part

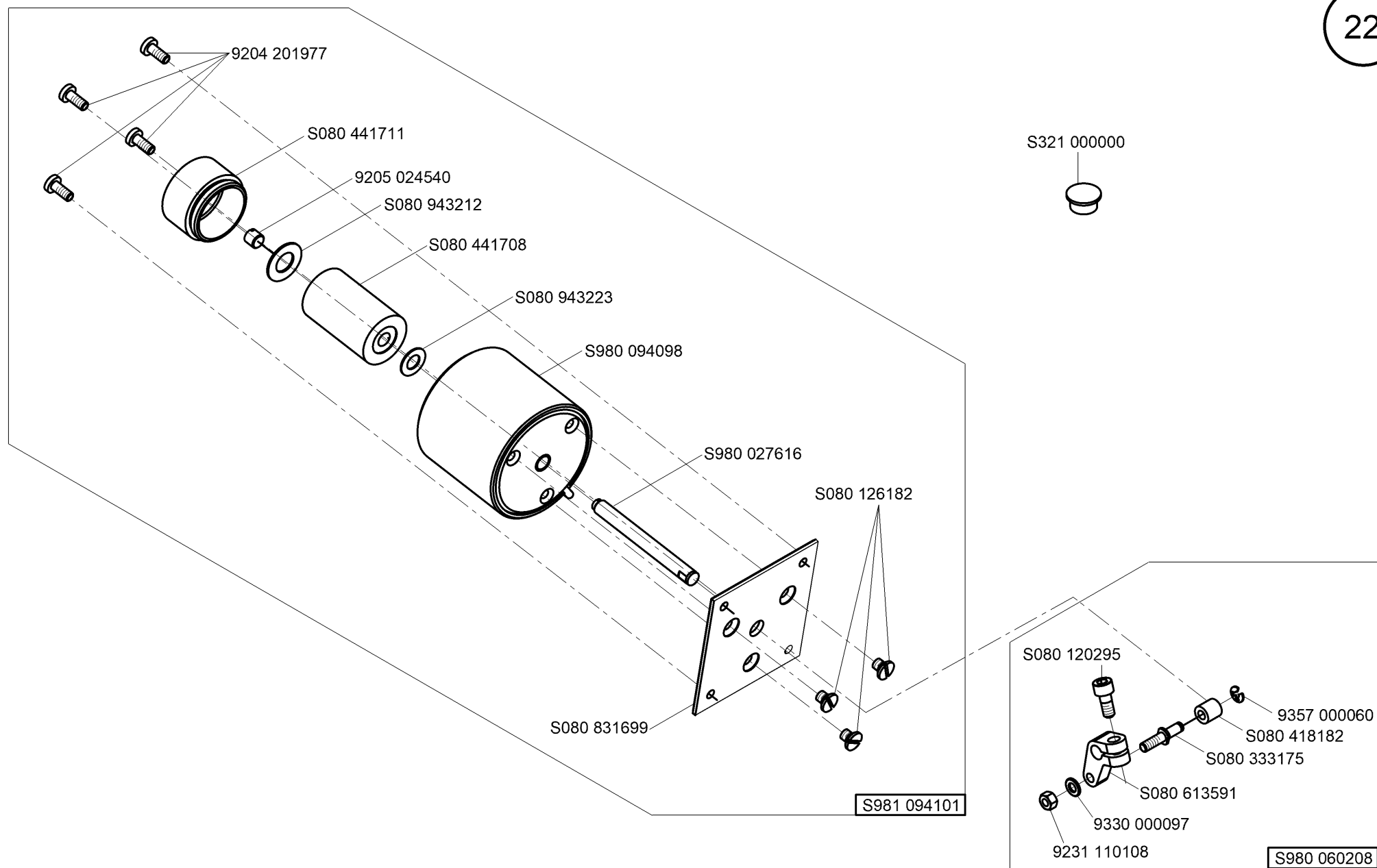


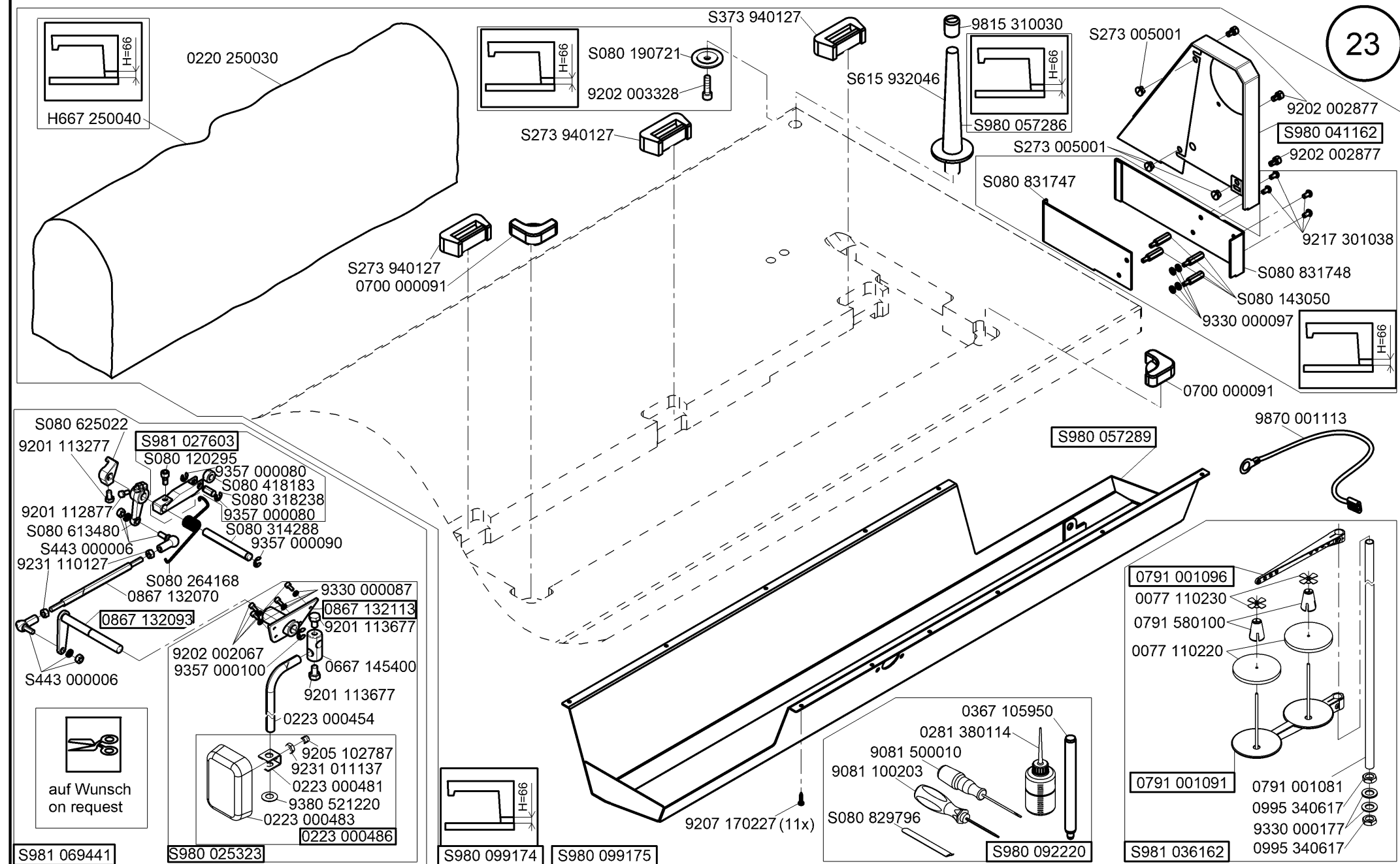
N - nicht als Einzelteil lieferbar
not available as separate part

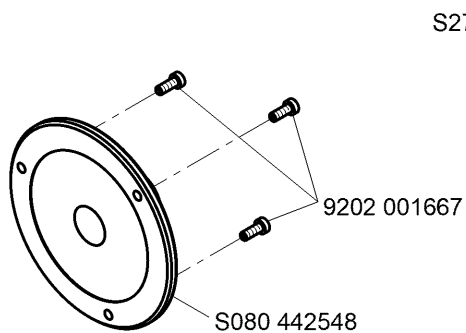
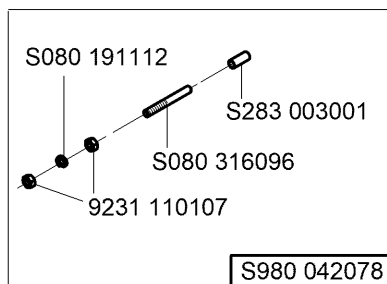
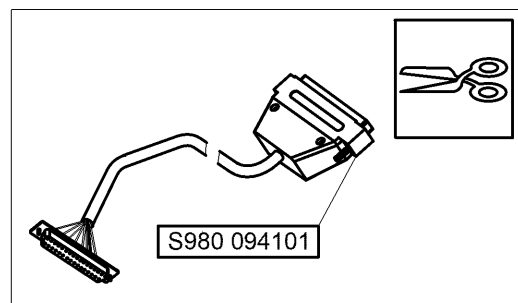
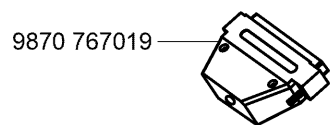




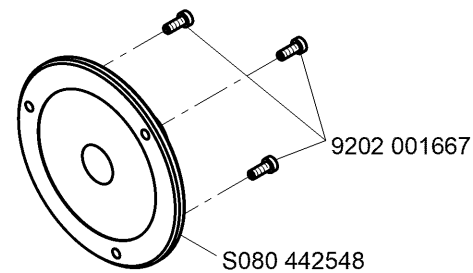
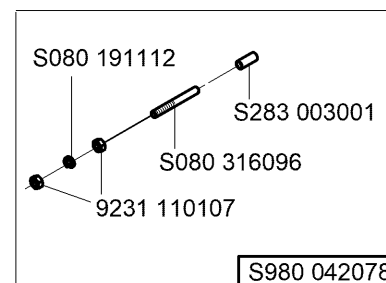
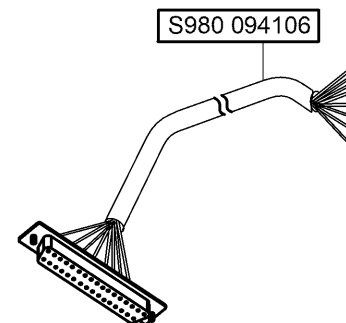
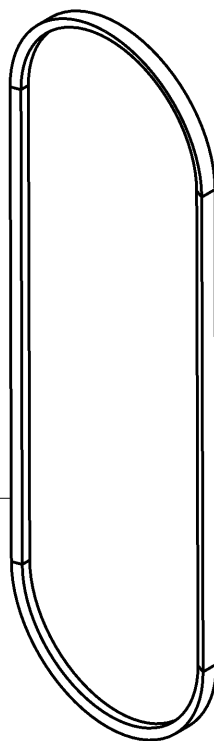




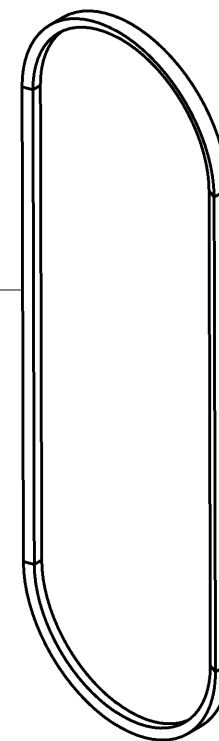


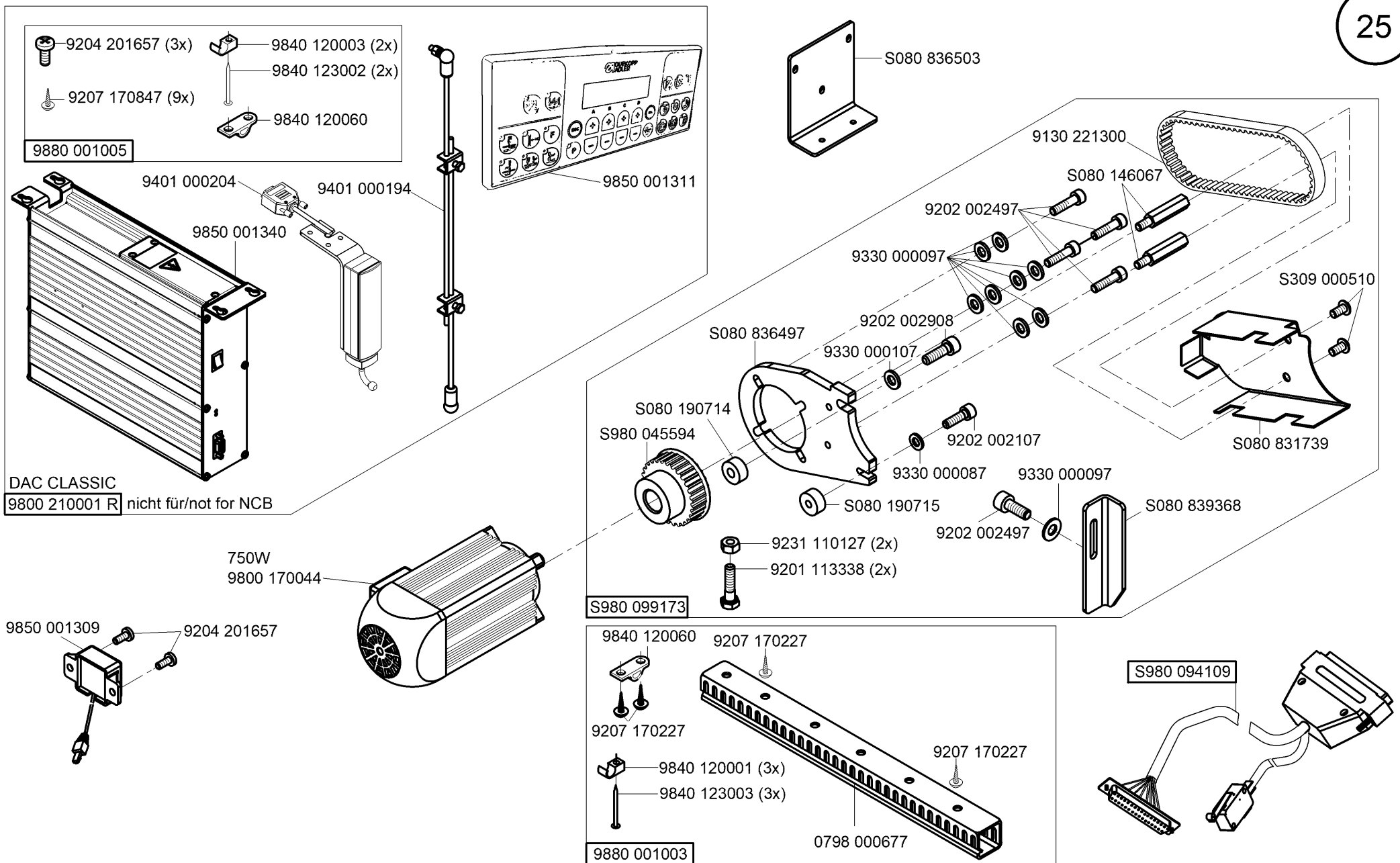


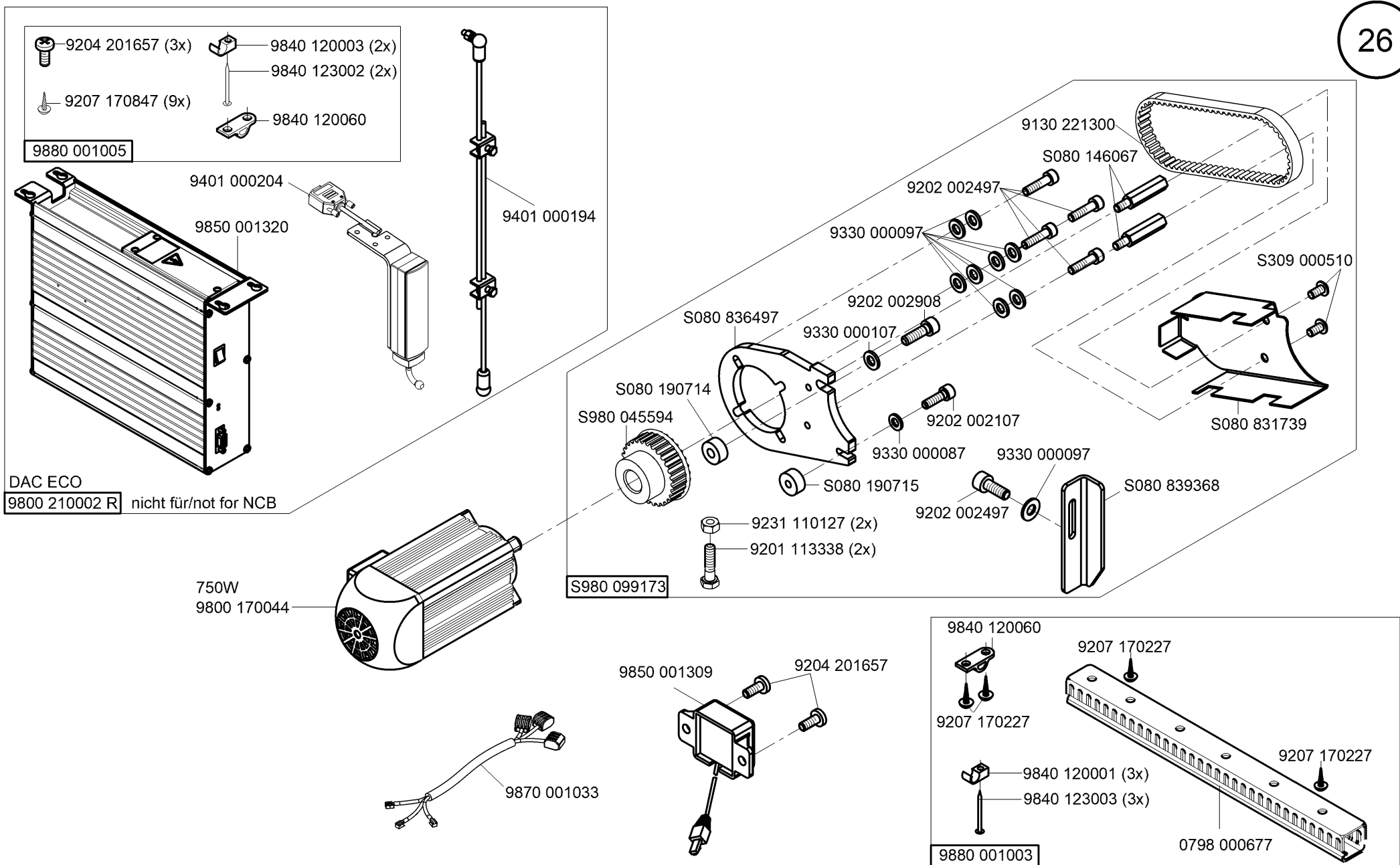
S272 221000

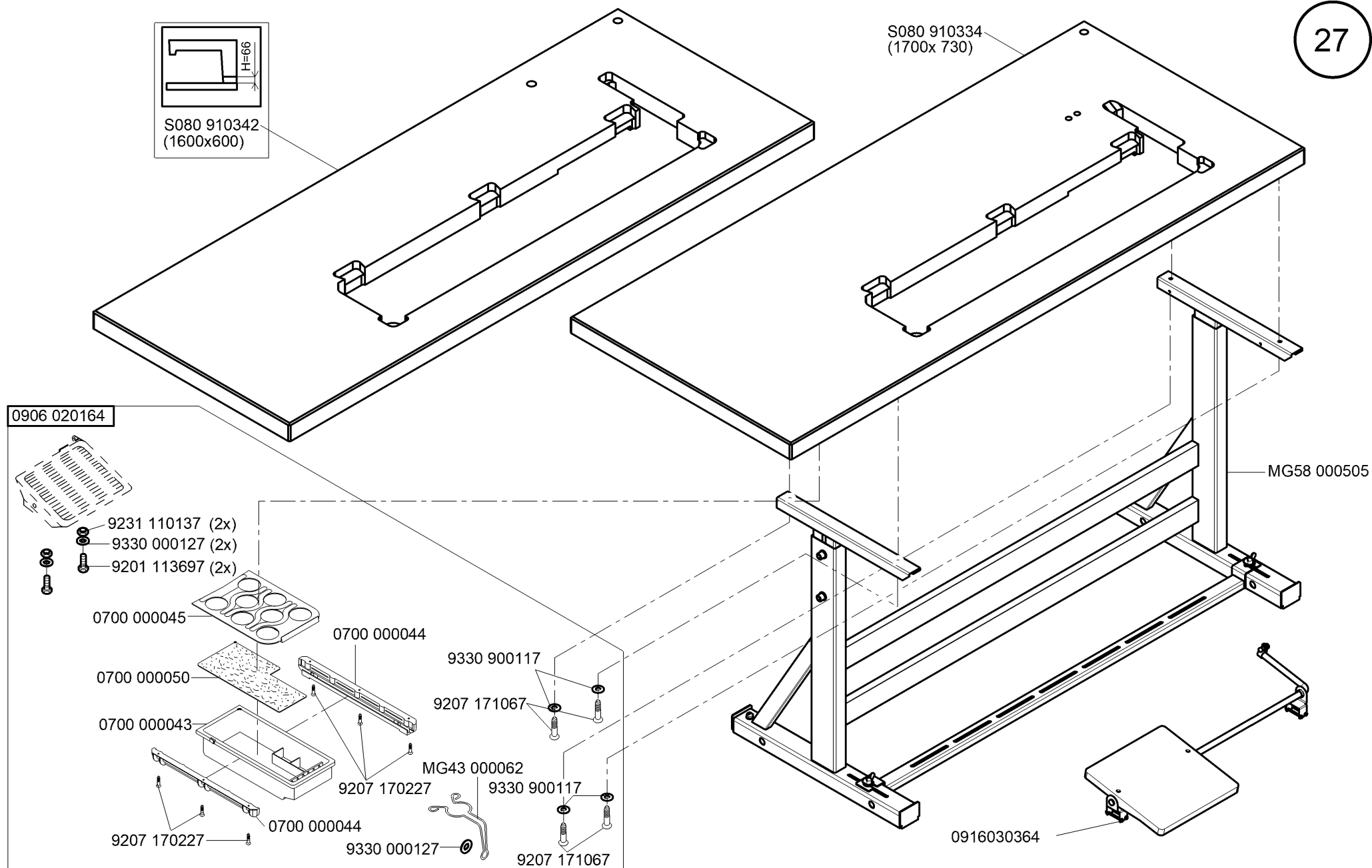


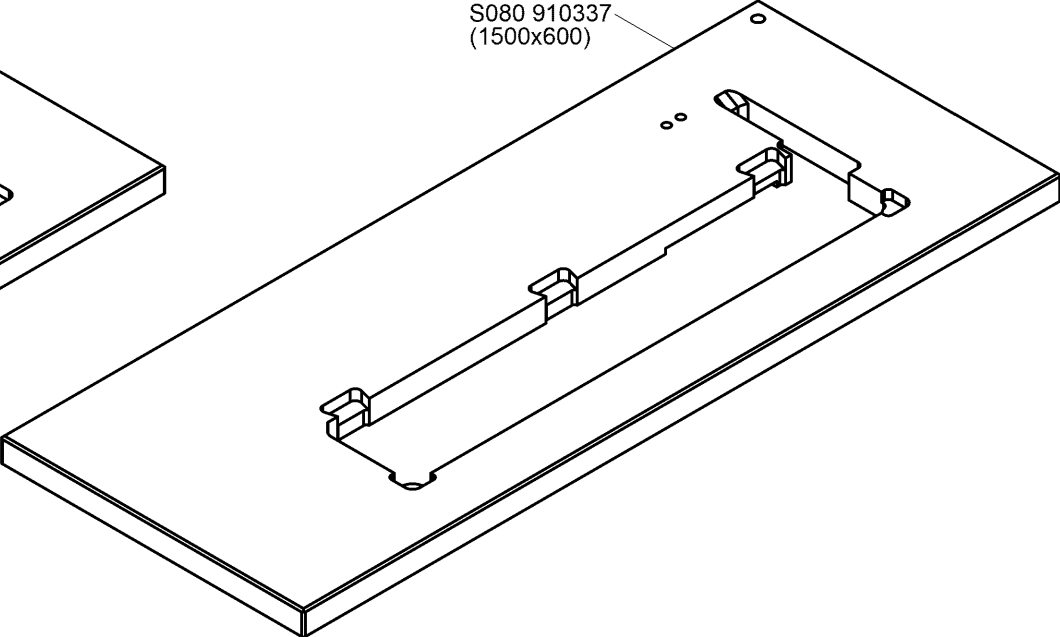
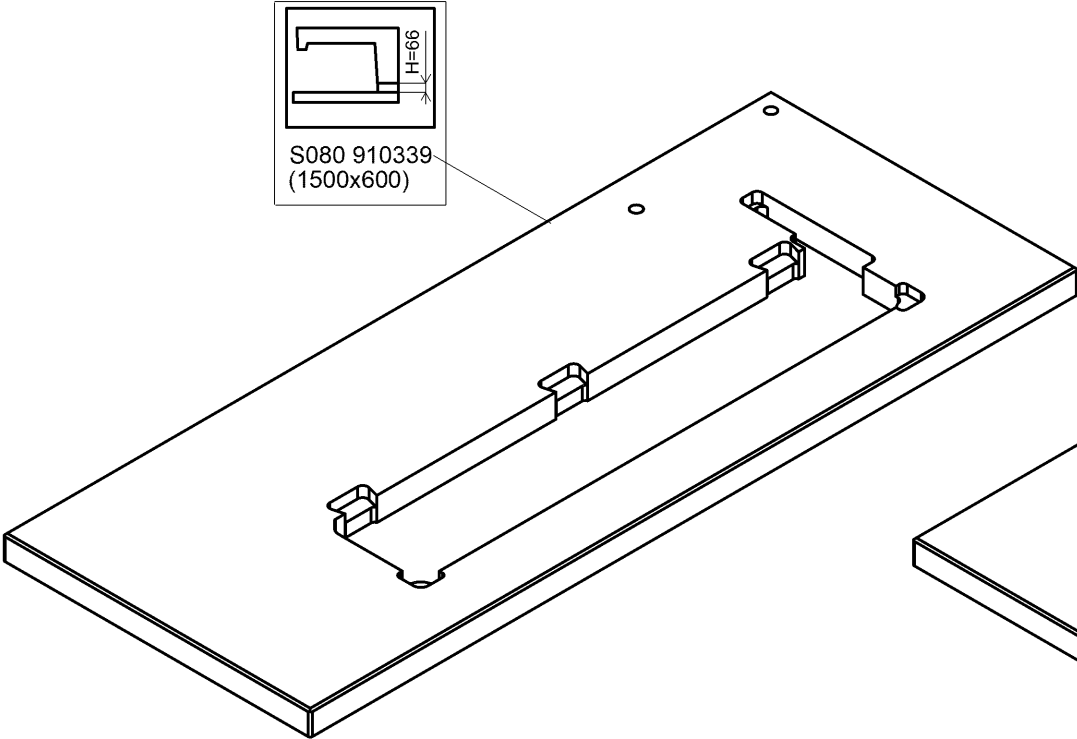
9130 104230



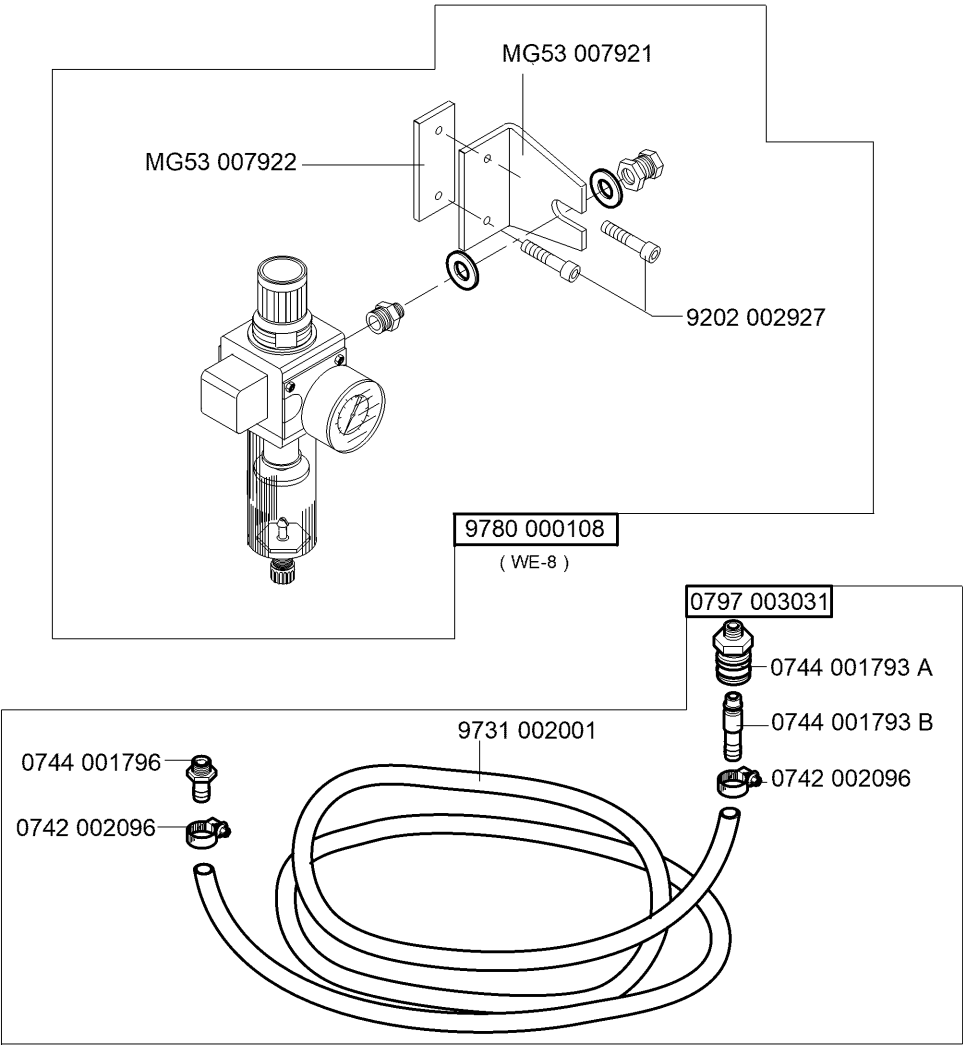


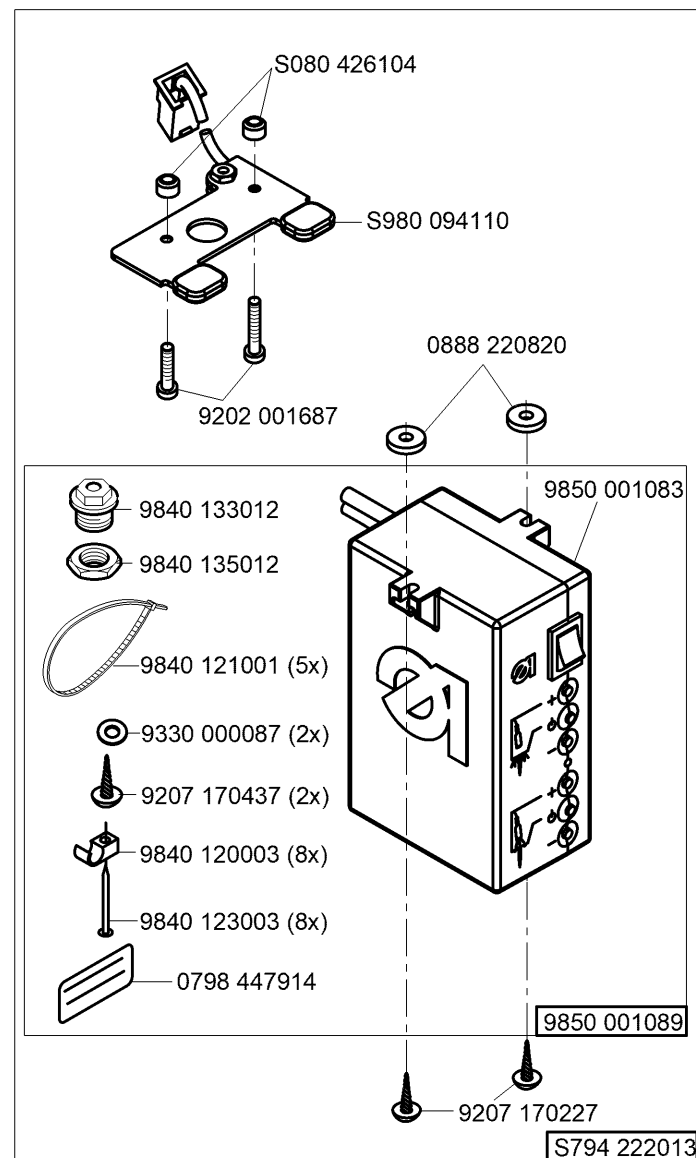
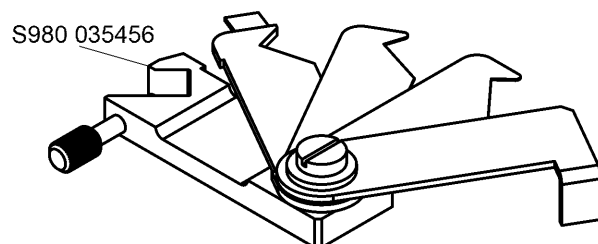




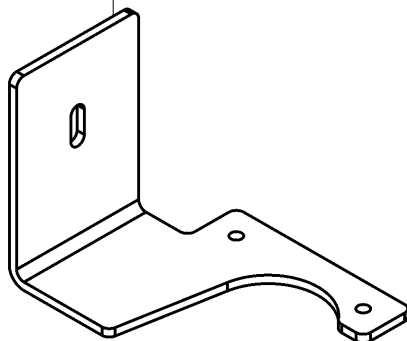


auf Wunsch
on request

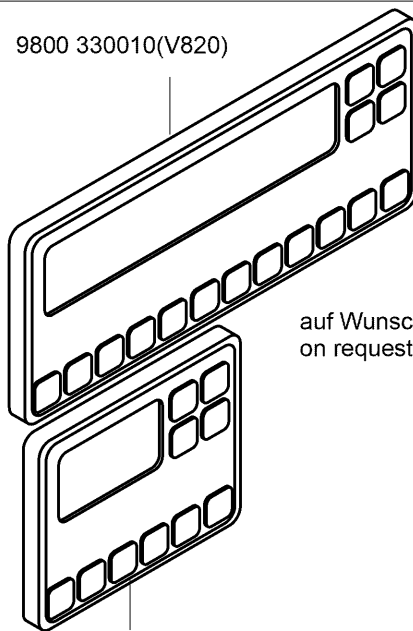




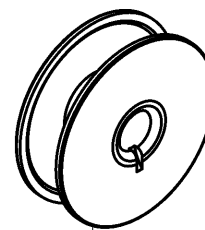
S080 836491

auf Wunsch
on request

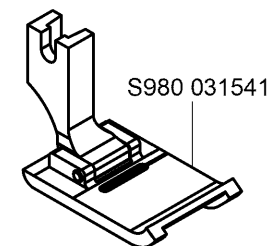
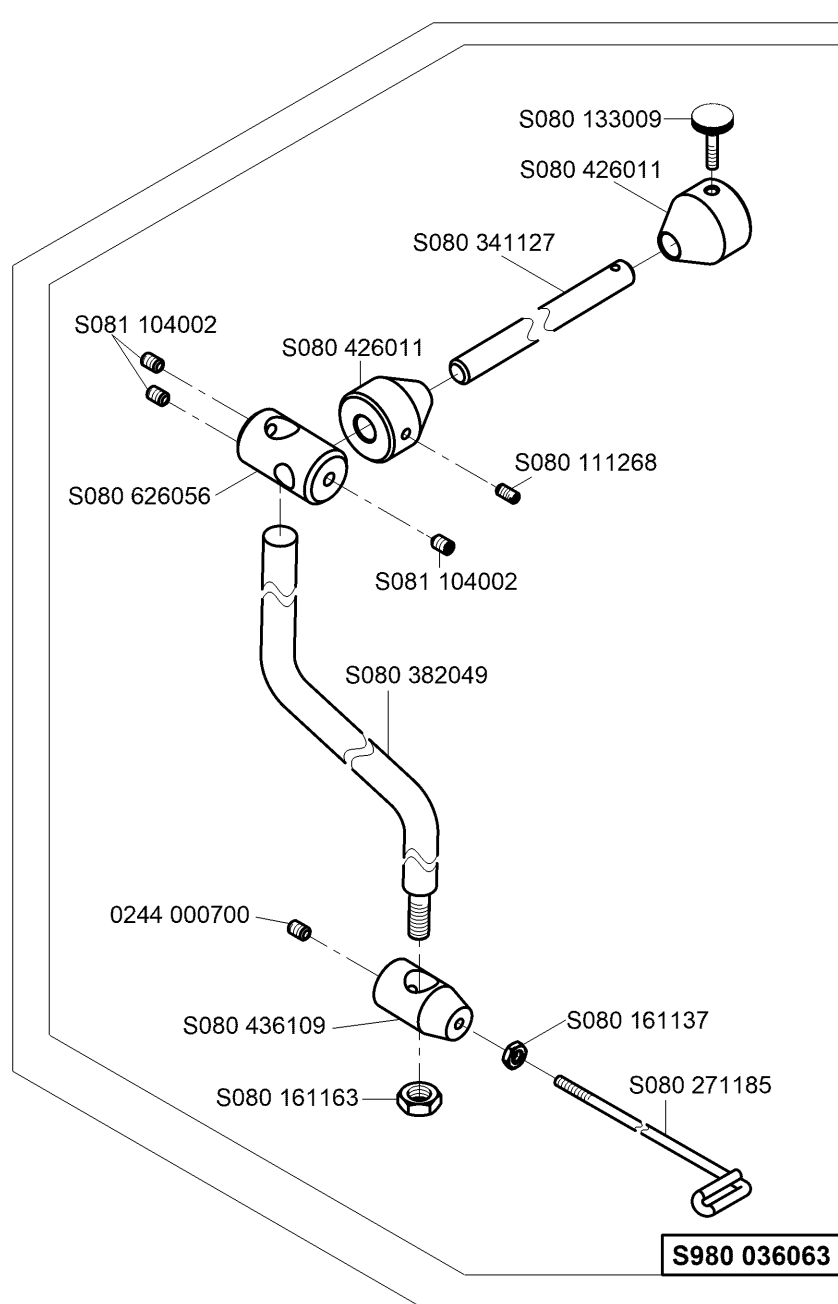
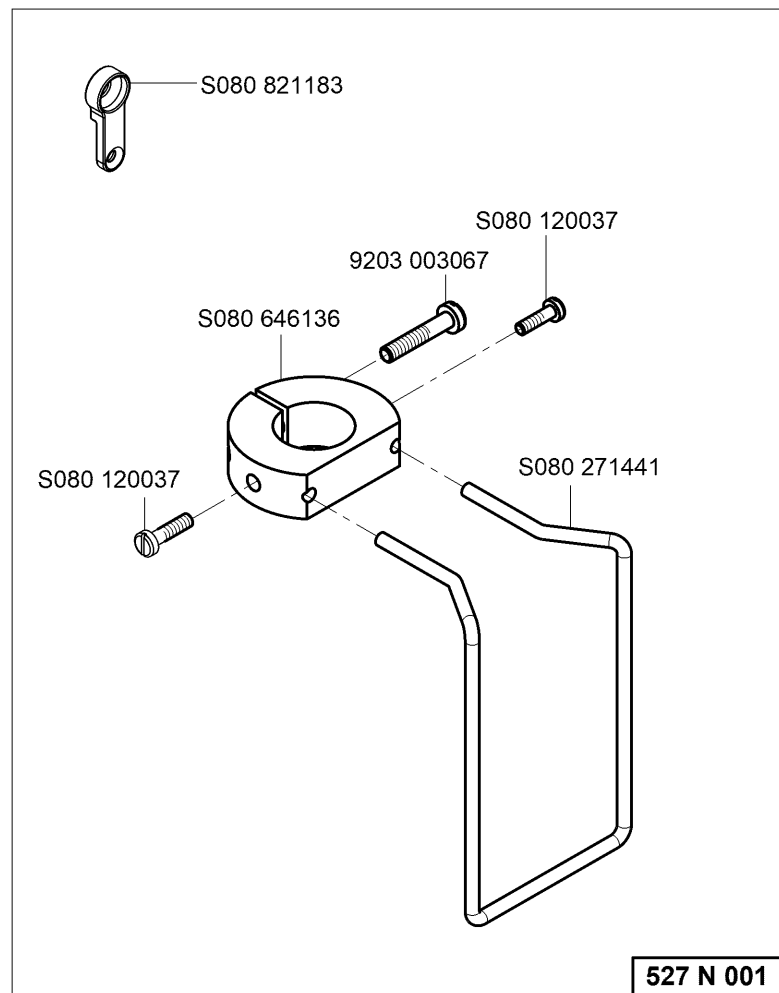
9800 330010(V820)

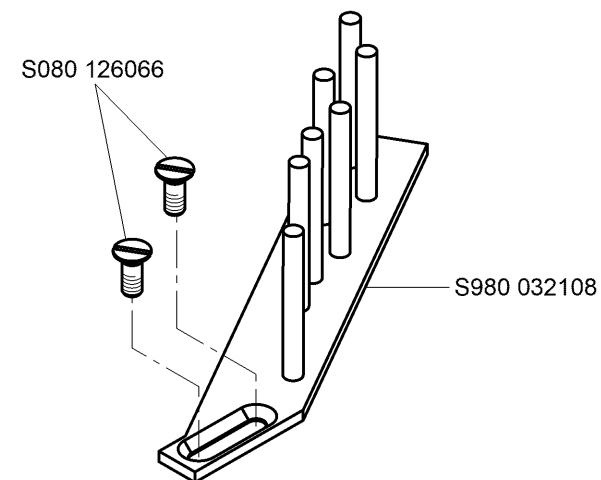
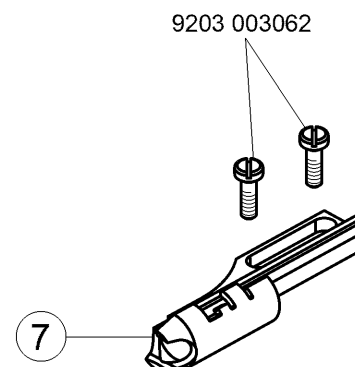
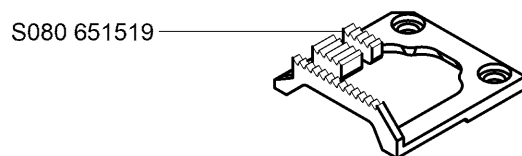
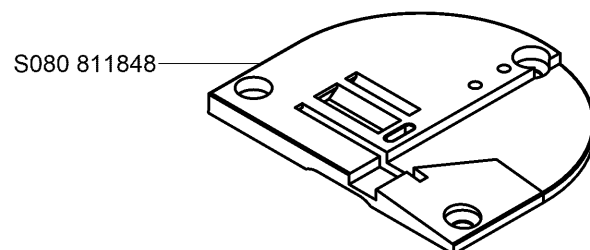
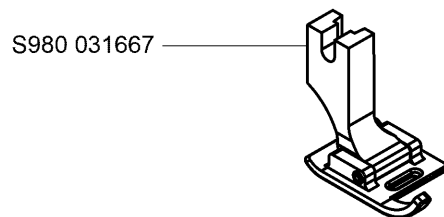
auf Wunsch
on request

9800 330009(V810)



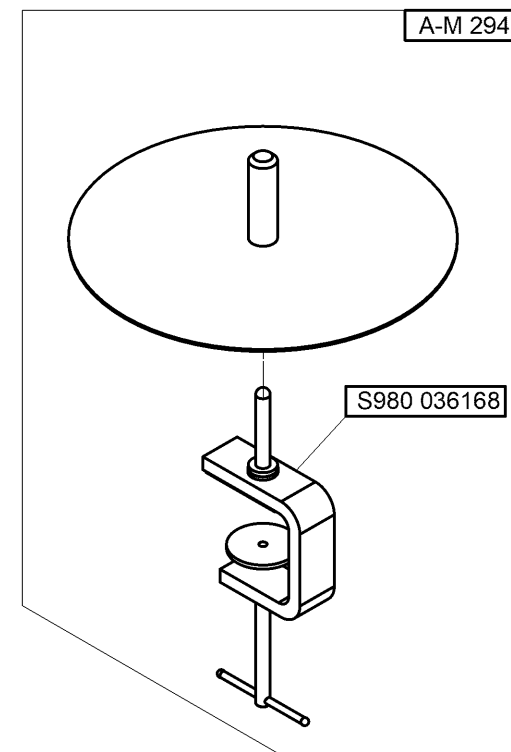
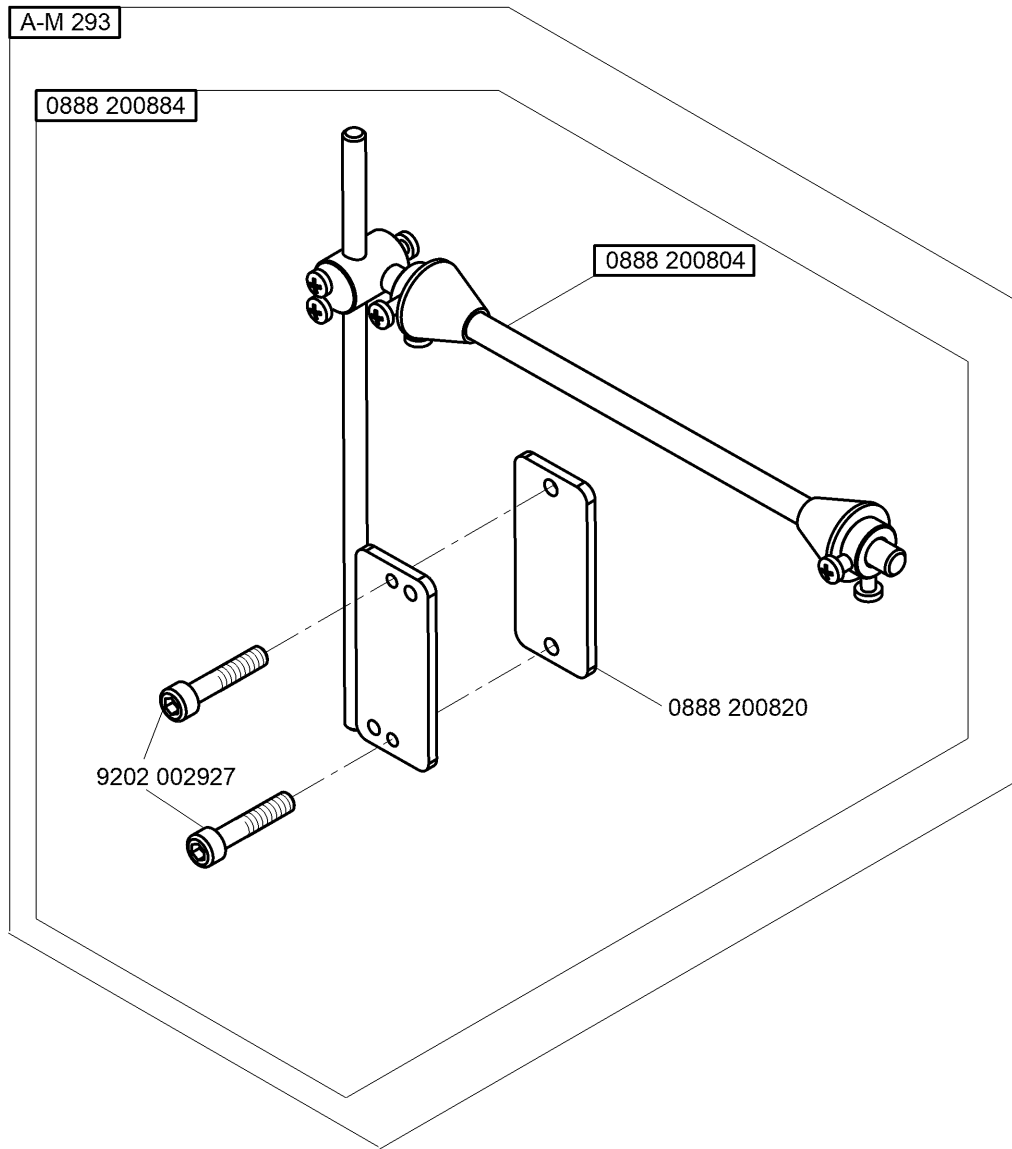
S080 685060 (5x)



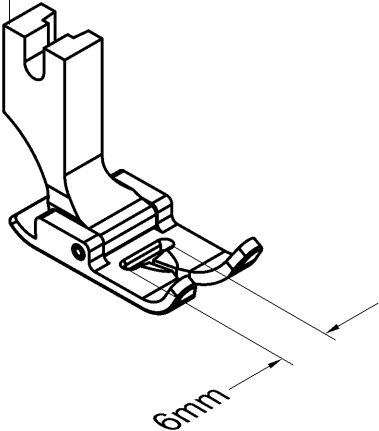


- nutno objednat lemovací pistonek pos.7/necessary ordered be the binder pos.7

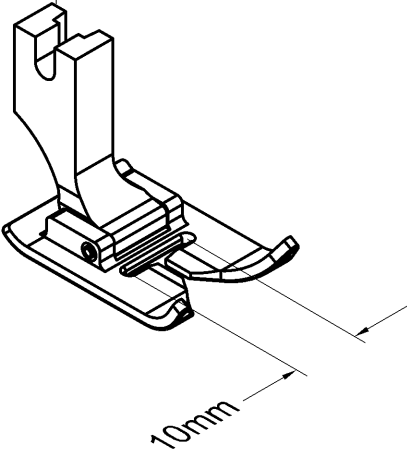
- možno objednat odvíjecí zařízení A-M 294/possible ordered be the tape roll hoder A-M 294



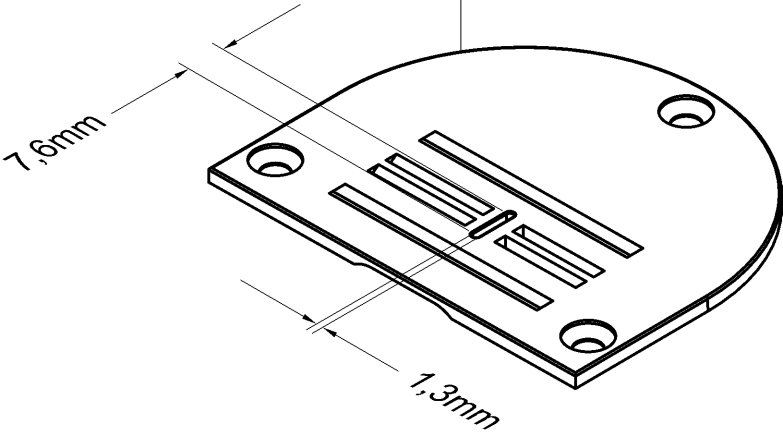
S980 031586

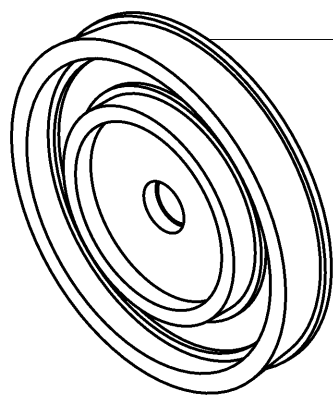


S980 031652

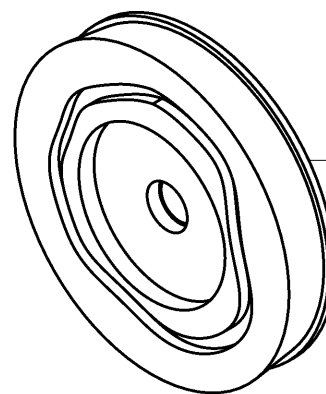


S080 811768

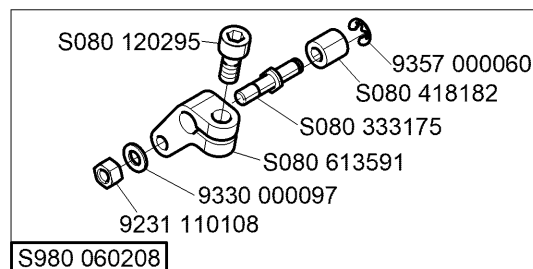
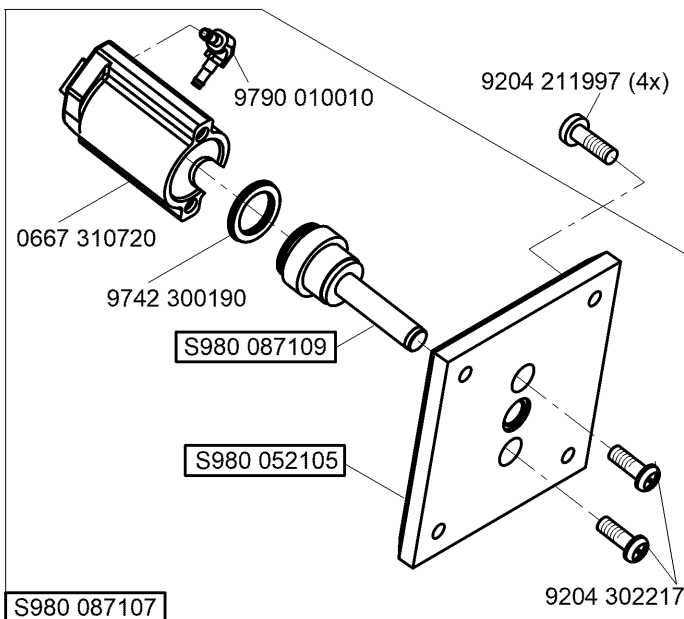
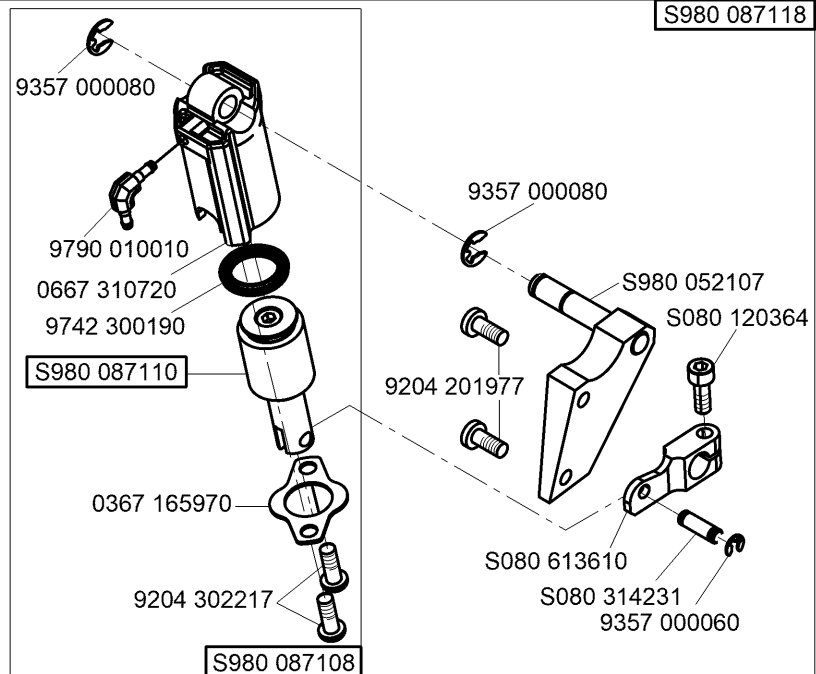
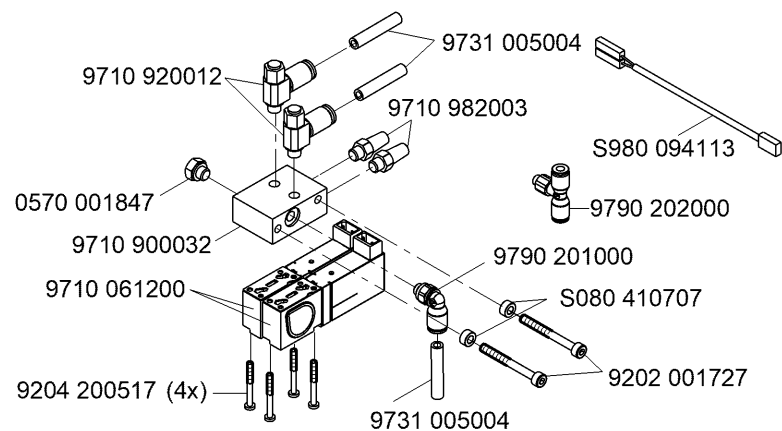




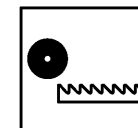
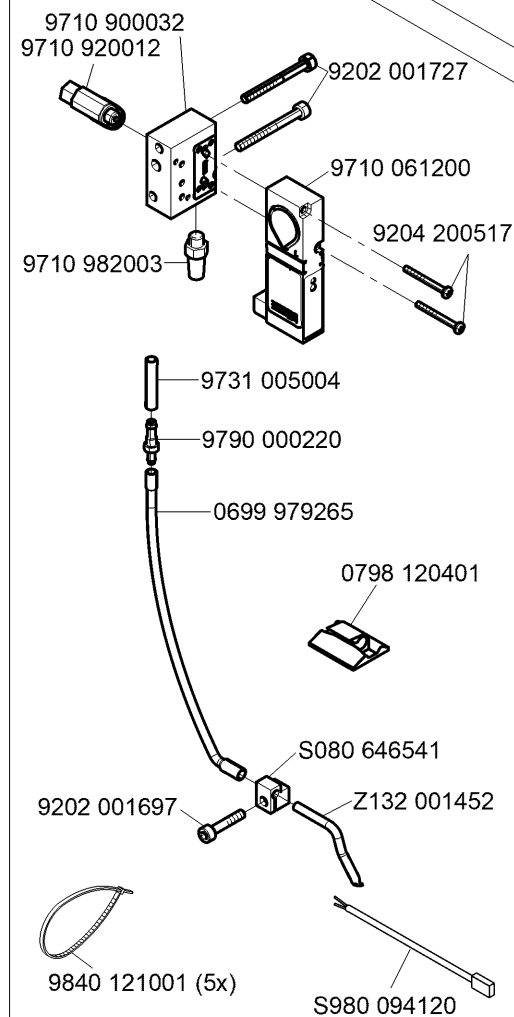
S080 674219



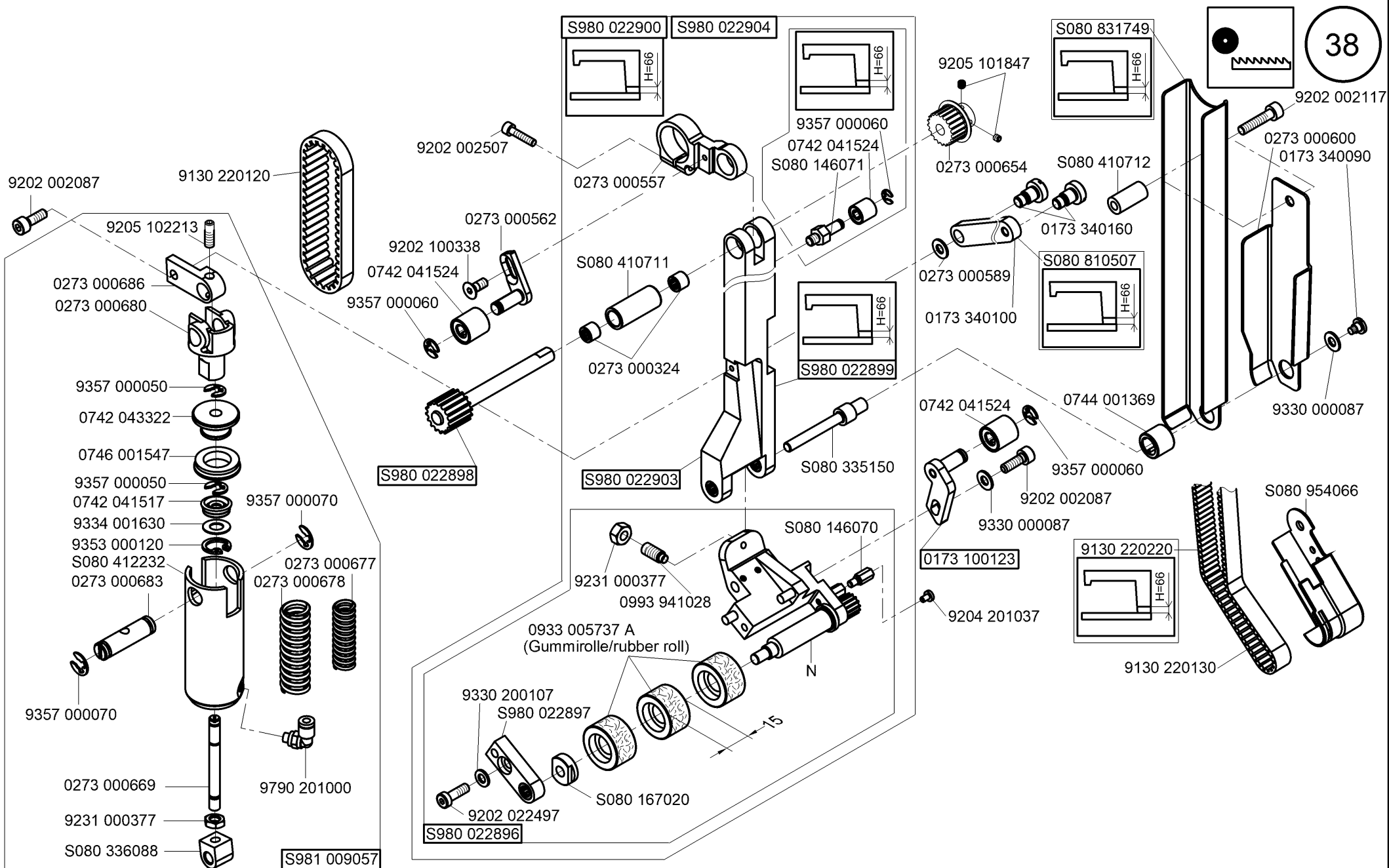
Order No.	Pattern	Width
S080 674113		4,5 - 10
S080 674114		4,5 - 10
S080 674115		3,5 - 6
S080 674116		4,5 - 10
S080 674117		3,5 - 6
S080 674118		4 - 6
S080 674119		4 - 10
S080 674120		2 - 5
S080 674121		2 - 5
S080 674122		3,5 - 6
S080 674123		4,5 - 10
S080 674124		4,5 - 10
S080 674125		2 - 6
S080 674221		3,5 - 6
S080 674226		2 - 4,5
S080 674227		1 - 2,4
S080 674228		1,5 - 4
S080 674229		3,5 - 6
S080 674235		4 - 10

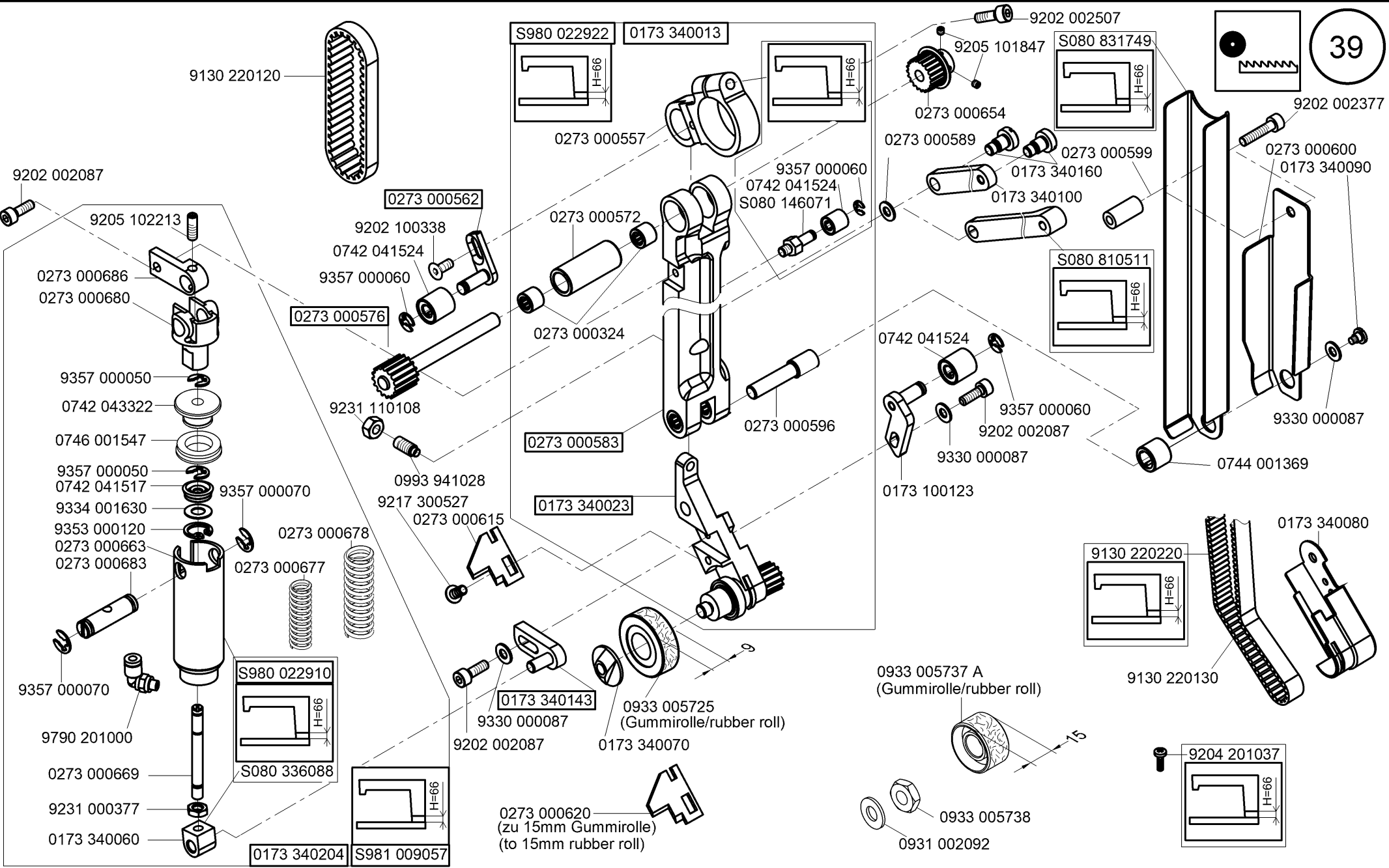


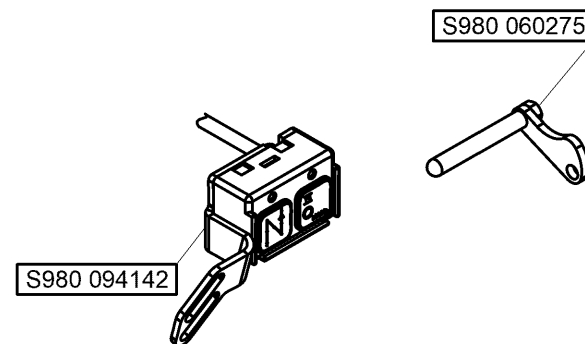
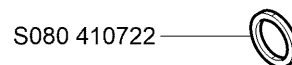
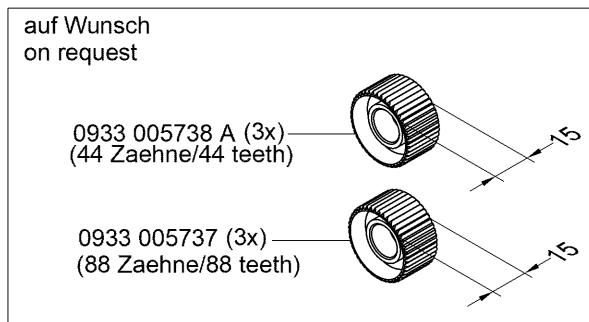
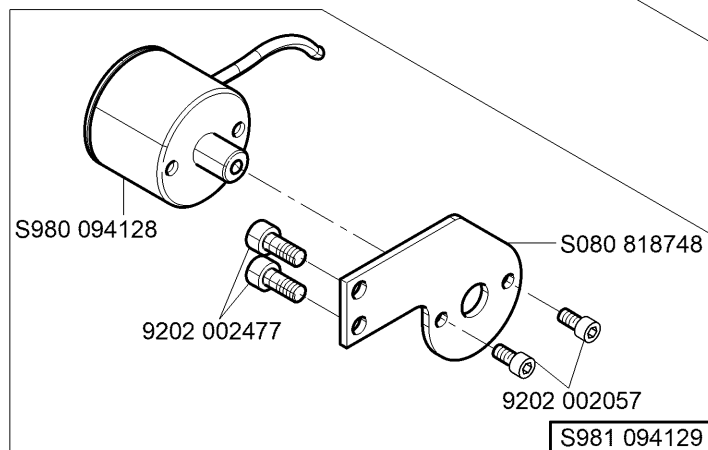
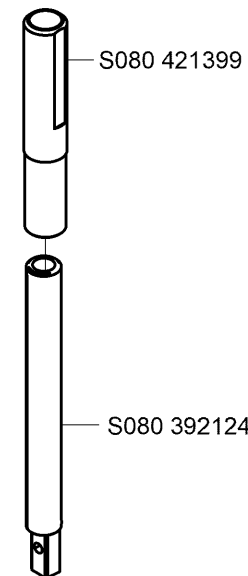
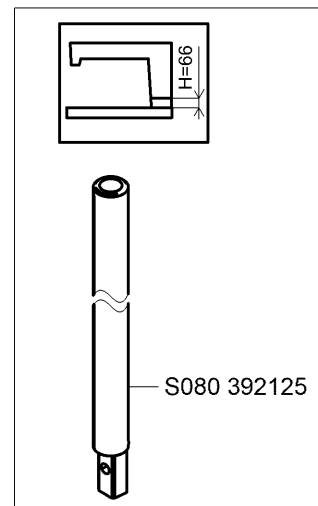
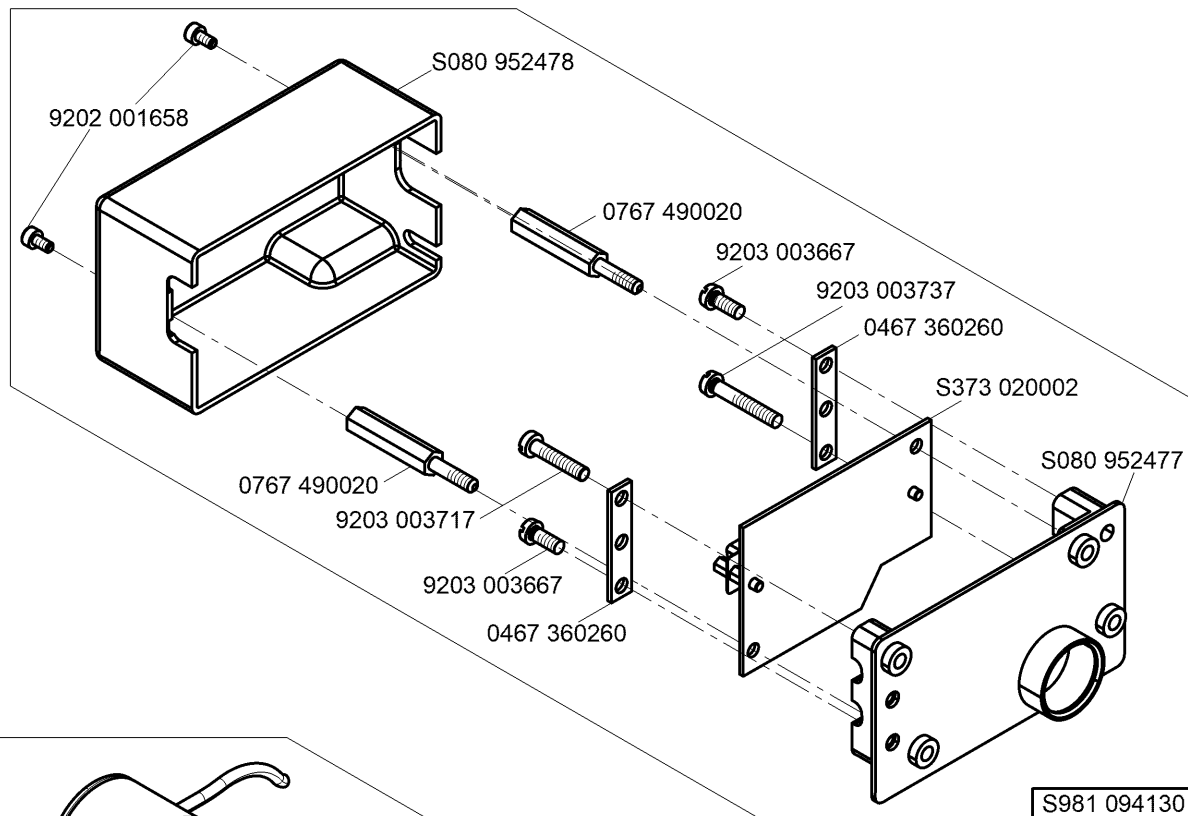
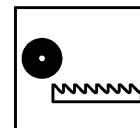
S981 052125

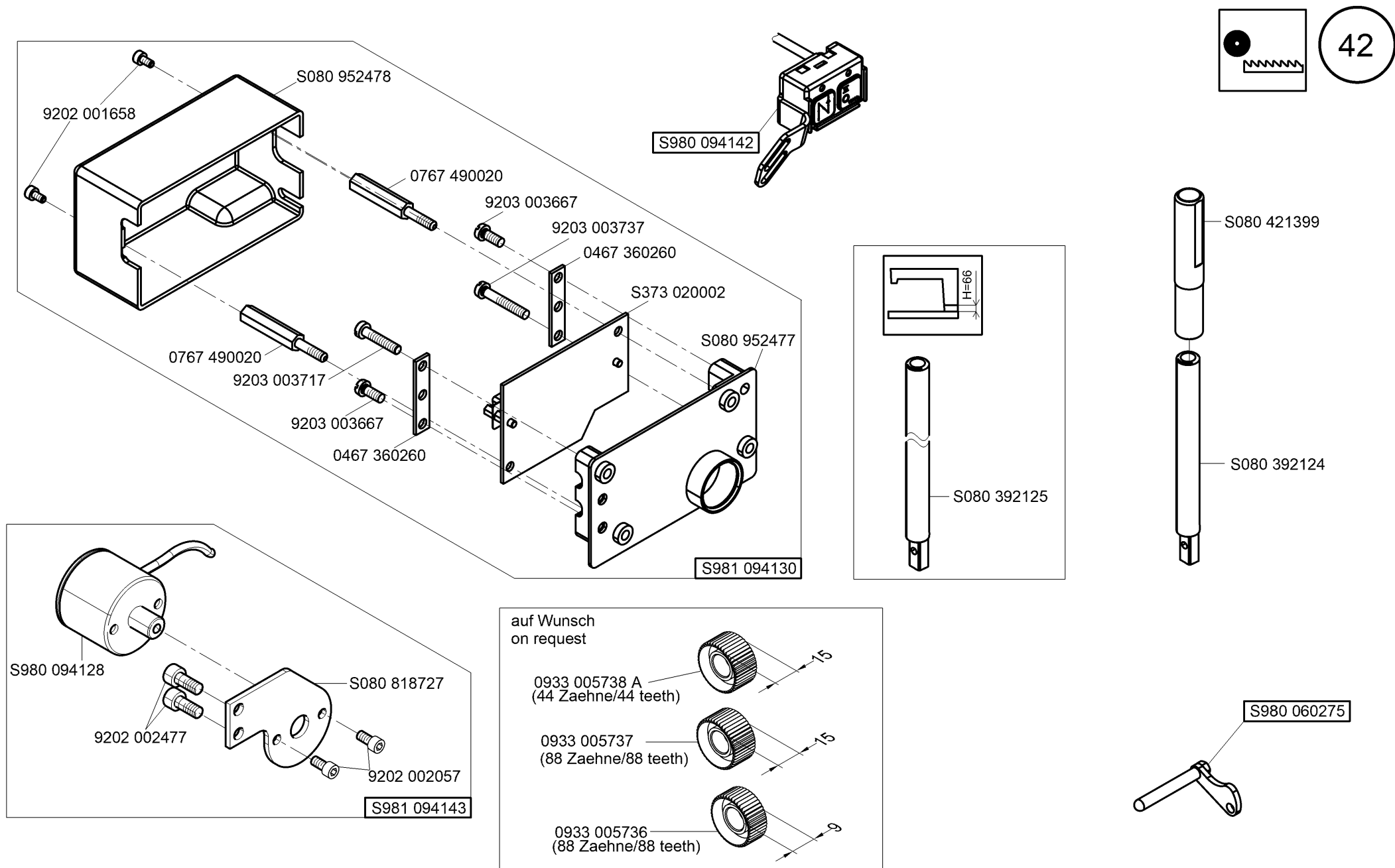
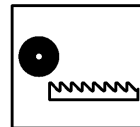


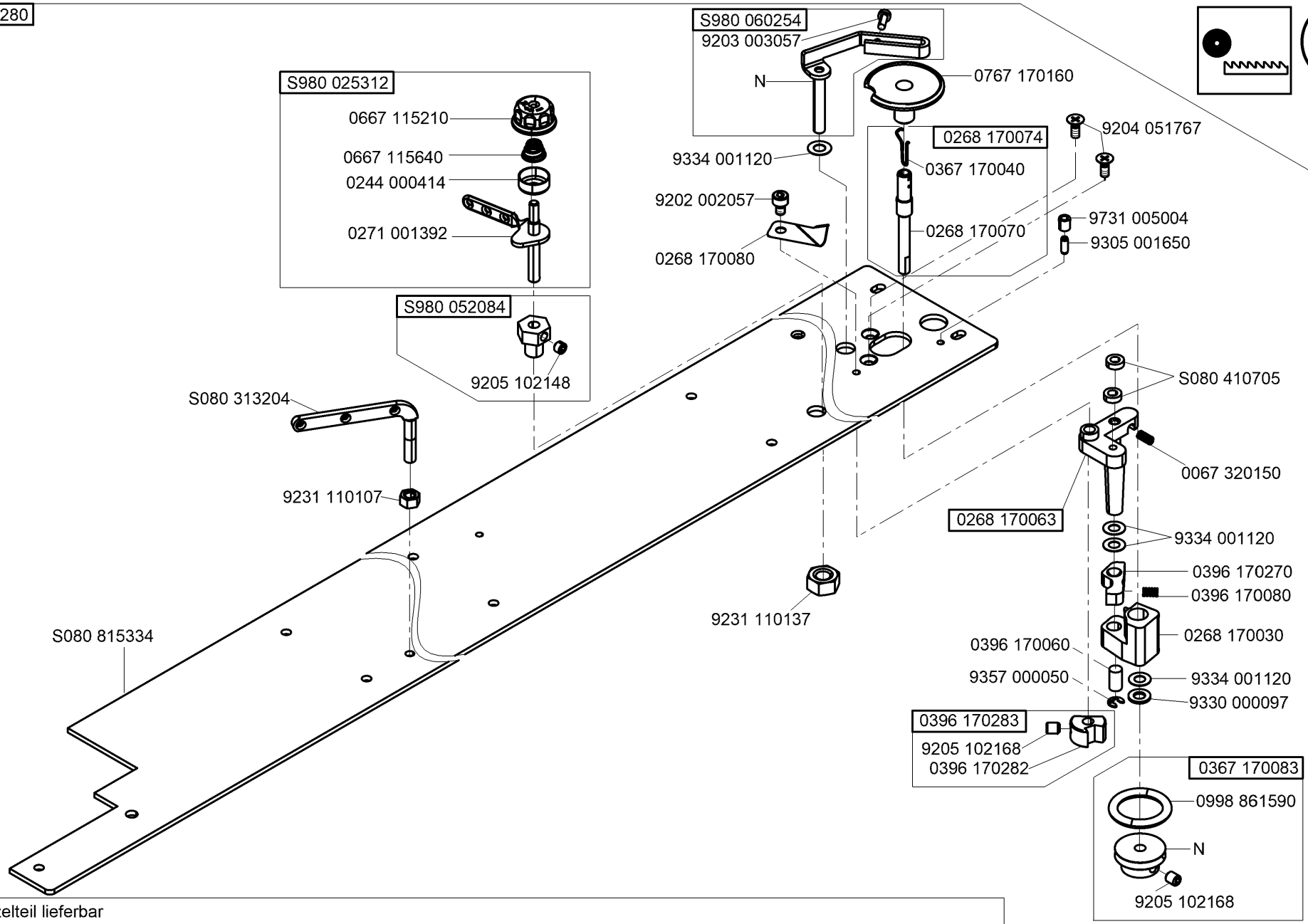
S981 052126











S980 025312

0667 115210

0667 115640

0244 000414

0271 001392

S980 052084

9205 102148

S080 313204

9231 110107

S080 815334

S980 060254

9203 003057

N

0767 170160

9334 001120

9202 002057

0268 170080

0268 170074

0367 170040

0268 170070

9204 051767

9731 005004

9305 001650

S080 410705

0067 320150

0268 170063

9334 001120

0396 170270

0396 170080

0268 170030

9334 001120

9330 000097

0396 170060

9357 000050

0396 170283

9205 102168

0396 170282

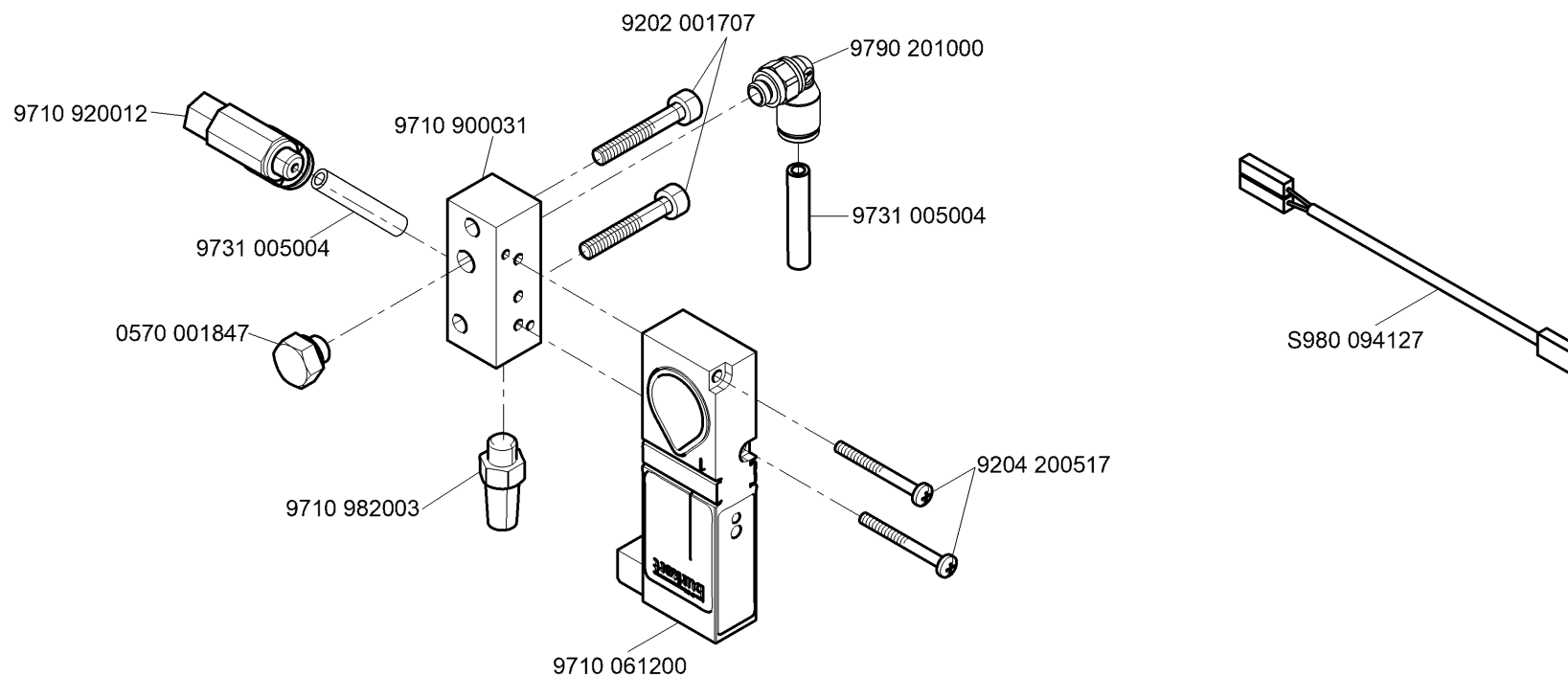
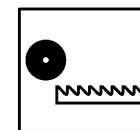
0367 170083

0998 861590

N

9205 102168

N - nicht als Einzelteil lieferbar
not available as separate part



Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table
0061 001050	4	0273 000552	40	0556 003088	16	0791 001096	23	9081 100203	23
0067 320150	3,43	0273 000557	38,39	0558 006174	8	0791 580100	23	9081 500010	23
0077 110220	23	0273 000562	38,39	0570 001847	37,44	0797 003031	29	9126 102500	15
0077 110230	23	0273 000572	39	0667 115203	4	0798 000677	25,26	9126 102520	15
0099 004800	4	0273 000576	39	0667 115210	4	0798 120401	37	9126 102540	15
0173 100123	38,39	0273 000583	39	0667 115520	4	0798 447914	30	9130 104230	24
0173 340013	39	0273 000589	38,39	0667 115640	4	0867 132070	23	9130 220120	38,39
0173 340023	39	0273 000596	39	0667 145400	23	0867 132093	23	9130 220130	38,39
0173 340060	39	0273 000599	39	0667 160170	13,14	0867 132113	23	9130 220220	38,39
0173 340070	39	0273 000600	38,39	0667 310720	37	0888 200804	34	9130 221240	11
0173 340080	39	0273 000615	39	0699 979104	21	0888 200820	34	9130 221300	25,26
0173 340090	38,39	0273 000620	39	0699 979265	37	0888 200884	34	9130 221390	11
0173 340100	38,39	0273 000646	40	0700 000043	27	0888 220250	19	9201 112877	23
0173 340143	39	0273 000654	38,39	0700 000044	27	0888 220820	30	9201 113277	23
0173 340160	38,39	0273 000663	39	0700 000045	27	0906 020164	27	9201 113338	25,26
0173 340204	39	0273 000669	38,39	0700 000050	27	0931 002092	39	9201 113677	23
0211 000806	21	0273 000677	38,39	0700 000091	23	0933 005725	39	9201 113697	27
0212 004862	40	0273 000678	38,39	0742 002096	29	0933 005736	42	9202 001657	40
0216 000134	1,2,19	0273 000680	38,39	0742 041517	38,39	0933 005737	41,42	9202 001658	20,41,42
0219 000321	1,2	0273 000683	38,39	0742 041524	38,39	0933 005737 A	38,39	9202 001667	24
0220 250030	23	0273 000686	38,39	0742 043322	38,39	0933 005738	39	9202 001687	30
0223 000454	23	0281 380114	23	0744 001369	38,39	0933 005738 A	41,42	9202 001697	37
0223 000481	23	0291 000159	6,7	0744 001793 A	29	0990 240155	1,2,40	9202 001707	44
0223 000483	23	0291 000347	1,2	0744 001793 B	29	0992 016580	17,18	9202 001727	37
0223 000486	23	0367 105950	23	0744 001796	29	0993 941028	38,39	9202 002057	40,41,42
0244 000414	4	0367 165970	37	0746 001547	38,39	0995 340617	23	9202 002058	19
0244 000700	8,11,12,15,16,32	0396 170282	3,43	0767 100010	1,2	0998 881020	40	9202 002067	23
0265 002402	21	0396 170283	3,43	0767 490010	20	0999 201114	1,2	9202 002068	13,14
0271 001392	4	0467 110220	4	0767 490020	20,41,42	9041 100030	21	9202 002077	1
0271 001415	16	0467 360260	20,41,42	0767 490030	20	9041 100035	21	9202 002087	38,39
0273 000324	38,39	0556 000821 A	13,14,40	0791 001081	23	9041 102030	5	9202 002088	13,14,19
0273 000530	40	0556 003087	16	0791 001091	23	9050 050001	16	9202 002097	19

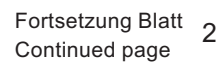
Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table
9202 002098	2,8	9203 003067	32	9205 102148	3,40,43	9330 000087	1,2,6,7,8,13,14, 19,23,25,26,30, 38,39,40	9380 521220	23
9202 002107	25,26	9203 003627	19	9205 102158	40			9401 000194	25,26
9202 002117	13,14,38	9203 003647	10	9205 102168	3,19,43			9401 000204	25,26
9202 002127	2	9203 003667	20,41,42	9205 102188	8	9330 000097	1,2,11,16,21,22, 23,25,26,37	9710 061200	37,44
9202 002377	39	9203 003677	8	9205 102213	38,39	9330 000107	11,25,26	9710 900031	44
9202 002477	2,19,41,42	9203 003717	20,41,42	9205 102467	1,2,11,12,19,40	9330 000127	27,40	9710 900032	37
9202 002478	15	9203 003737	20,41,42	9205 102473	5,9	9330 000177	23	9710 920012	37,44
9202 002487	11	9203 312412	6,7	9205 102477	5,6,7,13,14,40	9330 200097	19	9710 982003	37,44
9202 002488	10,13,14,19	9204 001257	1,2,40	9205 102487	5,8,12	9330 200107	38	9731 001021	16
9202 002497	1,2,25,26	9204 002067	1,2	9205 102497	11	9330 400017	1,2	9731 001035	6,7,16,21
9202 002498	8	9204 051277	1,2	9205 102787	23	9330 700107	1,2	9731 002001	29
9202 002507	19,38,39	9204 051767	13,14,40	9205 102798	12	9330 900117	27	9731 005004	37,44
9202 002517	1,2	9204 101657	1,2	9206 100637	16	9333 000090	1,2,16	9742 300190	37
9202 002877	23	9204 200517	37,44	9207 170227	23,25,26,27,30	9334 001260	40	9780 000108	29
9202 002887	11	9204 201037	5,38,39	9207 170437	30	9334 001630	38,39	9790 000220	37
9202 002908	25,26	9204 201047	1,2,21	9207 170847	25,26	9352 000090	12	9790 010010	37
9202 002927	29,34	9204 201647	1,2	9207 171067	27	9352 000100	12	9790 201000	37,38,39,44
9202 003317	40	9204 201657	1,2,14,16,20,25, 26,40	9217 300527	14,21,39	9352 000180	11	9790 202000	37
9202 003328	23			9217 301038	23	9352 000300	12	9800 170044	25,26
9202 003748	1	9204 201667	1,2	9225 201740	20,40	9353 000120	38,39	9800 210001 R	25
9202 022438	11	9204 201957	21	9225 201750	12	9353 000140	16	9800 210002 R	26
9202 022497	38	9204 201977	14,22,37,40	9225 201790	1,2	9353 000198	16	9800 330009	31
9202 042067	15	9204 211997	13,14,37	9231 000377	38,39	9354 010450	11	9800 330010	31
9202 042327	6,7	9204 302217	37	9231 011137	23	9357 000050	38,39	9815 310030	23
9202 042477	11	9205 024540	22	9231 110107	24	9357 000060	9,14,22,37,38,39	9840 120001	25,26
9202 042497	5	9205 101548	6,7	9231 110108	22,37,39	9357 000070	15,38,39	9840 120003	25,26,30
9202 042507	1,2	9205 101827	6,7	9231 110127	10,23,25,26	9357 000080	9,23,37	9840 120025	1,2
9202 100338	38,39	9205 101847	1,2,4,11,15,38,39	9231 110137	27	9357 000090	13,14,19,23,40	9840 120026	1,2
9203 001867	40	9205 101848	6,7	9234 000067	1,2,19	9357 000100	23	9840 120027	1,2,40
9203 003027	19	9205 101868	4	9234 000087	8	9357 000110	19	9840 120028	1,2
9203 003052	16	9205 101888	5	9301 200630	40	9357 000140	40	9840 120030	1,2
9203 003062	33	9205 101918	5	9330 000067	1,2			9840 120060	25,26

Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table
9840 120203	16	S080 111328	19	S080 138009	5	S080 264341	40	S080 341127	32
9840 121001	30,37	S080 111343	16	S080 141088	11	S080 271184	1,2	S080 341269	40
9840 123002	25,26	S080 112015	5	S080 141133	15	S080 271185	32	S080 342250	11
9840 123003	25,26,30	S080 113115	6,7	S080 141157	8	S080 271337	10	S080 342348	14
9840 130011	1,2	S080 113122	9	S080 143050	23	S080 271393	9	S080 343105	40
9840 133012	30	S080 113123	9	S080 146067	25,26	S080 271441	32	S080 344035	11
9840 135012	30	S080 117030	8	S080 146068	40	S080 283152	9	S080 345093	15
9840 730016	16	S080 118061	4	S080 146069	40	S080 310428	4	S080 345094	15
9850 001083	30	S080 120037	32	S080 146070	38	S080 310490	40	S080 349225	19
9850 001089	30	S080 120050	10	S080 146071	38,39	S080 314150	9	S080 382049	32
9850 001309	25,26	S080 120062	5	S080 152119	40	S080 314231	14,37	S080 382102	10
9850 001311	25	S080 120222	11	S080 161137	32	S080 314288	23	S080 382103	10
9850 001320	26	S080 120226	16	S080 161163	32	S080 316096	24	S080 392105	9
9850 001340	25	S080 120239	9	S080 161234	8	S080 318103	11	S080 392124	41,42
9870 001033	26	S080 120295	22,23,37	S080 161333	10	S080 318144	15	S080 392125	41,42
9870 001113	23	S080 120364	14,37	S080 167020	38	S080 318210	8	S080 392126	9
9870 382003	40	S080 120425	16	S080 190346	8,10	S080 318238	23	S080 410530	16
9870 767019	24	S080 120543	9	S080 190483	19	S080 320289	8	S080 410569	8
9880 001003	25,26	S080 120589	6,7,8	S080 190554	9	S080 323155	16	S080 410595	6,7,8
9880 001005	25,26	S080 120601	16	S080 190714	25,26	S080 326213	9	S080 410703	19
H667 250040	23	S080 120711	2	S080 190715	25,26	S080 328005	5	S080 410707	37
MG43 000062	27	S080 121157	15	S080 190716	40	S080 330141	40	S080 410711	38
MG53 007921	29	S080 122008	8	S080 190721	23	S080 330149	8	S080 410712	38
MG53 007922	29	S080 124050	5	S080 191112	24	S080 330150	8	S080 410722	41
MG58 000505	27	S080 126066	33	S080 191117	8	S080 333175	22,37	S080 412232	38
S072 500101	27	S080 126182	22	S080 191118	19	S080 335122	8	S080 413311	6,7
S072 500102	27	S080 131027	4	S080 191135	14	S080 335150	38	S080 413358	1,2
S080 111094	16	S080 132216	19	S080 191136	14	S080 336088	38,39	S080 416147	4
S080 111126	5	S080 133009	32	S080 260458	5	S080 338069	15	S080 418182	22,37
S080 111214	5	S080 133022	8	S080 260547	13,14,19	S080 338190	19	S080 418183	23
S080 111219	16	S080 135026	8	S080 264168	23	S080 338250	19	S080 418185	19
S080 111268	32	S080 136023	9	S080 264296	10	S080 340209	13,14	S080 421330	9

Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table
S080 421341	6,7	S080 613195	15	S080 648194	13,14	S080 683067	17,18	S080 825744	16
S080 421397	19	S080 613216	11	S080 651519	33	S080 683083	17,18	S080 825868	19
S080 421399	41,42	S080 613373	13,14	S080 671152	11	S080 683104	17,18	S080 826039	19
S080 422190	1,2	S080 613453	10	S080 672187	19	S080 685060	31	S080 826396	14
S080 422228	13,14	S080 613466	16	S080 674113	36	S080 690029	17,18	S080 826441	20
S080 422230	9	S080 613480	23	S080 674114	36	S080 690045	17,18	S080 826462	16
S080 424051	6,7,16	S080 613495	15	S080 674115	36	S080 721173	1,2	S080 827179	16
S080 424060	16	S080 613519	8	S080 674116	36	S080 724134	16	S080 827180	1
S080 426011	32	S080 613591	22,37	S080 674117	36	S080 761014	1,2	S080 827212	2
S080 426104	30	S080 613594	14	S080 674118	36	S080 765090	19	S080 829796	23
S080 432057	19	S080 613610	37	S080 674119	36	S080 810507	38	S080 831494	1,2
S080 436000	8,15	S080 615021	9	S080 674120	36	S080 810508	11	S080 831699	22
S080 436063	8	S080 615033	8	S080 674121	36	S080 810511	39	S080 831736	1,2
S080 436109	32	S080 622092	15	S080 674122	36	S080 811768	35	S080 831739	25,26
S080 436331	10	S080 623307	9	S080 674123	36	S080 811848	33	S080 831744	40
S080 436346	11	S080 625022	23	S080 674124	8,36	S080 814014	10	S080 831747	23
S080 436388	12	S080 626056	32	S080 674125	36	S080 814338	11	S080 831748	23
S080 436463	40	S080 626095	1,2	S080 674219	36	S080 814488	12	S080 831749	38,39
S080 436464	40	S080 627216	8	S080 674221	36	S080 815334	43	S080 831752	40
S080 436465	40	S080 630248	11	S080 674226	36	S080 815348	3	S080 831753	40
S080 441251	21	S080 632166	8	S080 674227	36	S080 818727	42	S080 836491	31
S080 441287	16	S080 635171	19	S080 674228	36	S080 818747	16	S080 836497	25,26
S080 441708	22	S080 635304	9	S080 674229	36	S080 818748	41	S080 836503	25
S080 441711	22	S080 635320	40	S080 674235	36	S080 821077	1,2	S080 839361	9
S080 442548	24	S080 635321	40	S080 677034	18	S080 821113	1,2	S080 839368	25,26
S080 452047	5	S080 635323	40	S080 677036	17	S080 821115	1,2	S080 841641	8
S080 511125	12	S080 646104	6,7	S080 680023	17,18	S080 821183	32	S080 870140	19
S080 552167	16	S080 646136	32	S080 681023	17	S080 822543	19	S080 870167	19
S080 552168	16	S080 646541	37	S080 681029	18	S080 822544	4	S080 910334	27
S080 570051	12	S080 647222	19	S080 683052	17,18	S080 823149	1,2	S080 910337	28
S080 612109	15	S080 647228	1,2	S080 683053	17,18	S080 824095	21	S080 910339	28
S080 613152	11	S080 648132	8	S080 683063	17,18	S080 825740	16	S080 910342	27

Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table
S080 943212	22	S324 020093	11	S980 021338	6	S980 035441	11	S980 045587	12
S080 943223	22	S324 060093	12	S980 021353	6	S980 035456	30	S980 045590	12
S080 945180	21	S324 510900	11	S980 021421	6	S980 035482	19	S980 045591	12
S080 945188	21	S324 910093	16	S980 021423	7	S980 035499	5	S980 045594	25,26
S080 945283	16	S324 920796	16	S980 022126	13,14	S980 035521	8	S980 045596	11
S080 945285	16	S373 020002	20,41,42	S980 022320	15	S980 035541	19	S980 046855	8,15
S080 945286	21	S373 940127	23	S980 022896	38	S980 035567	6,7	S980 046984	8
S080 945316	21	S425 041000	8	S980 022897	38	S980 035577	5	S980 052081	19
S080 945317	9	S425 061000	15	S980 022898	38	S980 035667	12	S980 052084	3,43
S080 951402	40	S443 000006	23	S980 022899	38	S980 035849	1,2,12	S980 052097	8
S080 952477	41,42	S520 001000	24	S980 022900	38	S980 036063	32	S980 052104	2
S080 952478	41,42	S520 007001	24	S980 022903	38	S980 036168	34	S980 052105	37
S080 953159	5	S520 009302	26	S980 022904	38	S980 041162	23	S980 052107	37
S080 954066	38	S520 009302 NCB	26	S980 022910	39	S980 041209	21	S980 052112	16
S080 990134	16	S520 009304	25	S980 022912	40	S980 041279	1,2	S980 052121	8
S081 104002	32	S520 009304 NCB	25	S980 022922	39	S980 042078	24	S980 057286	23
S111 200000	8	S520 009308	24	S980 024321	40	S980 043334	8	S980 057289	23
S158 076500	21	S615 932046	31	S980 024322	40	S980 043378	8	S980 060208	22,37
S272 221000	24	S708 002105	6,7	S980 025312	3,4,43	S980 043380	1,2	S980 060254	3,43
S273 005001	23	S708 130002	1,2,6,7,8,11,15,16	S980 025315	4	S980 043519	13,14	S980 060256	19
S273 940127	23	S708 130003	19	S980 025323	23	S980 043521	40	S980 060257	13,14
S283 003001	24	S708 130005	16	S980 027616	22	S980 043522	11	S980 060258	12
S309 000410	1,2	S735 955135	40	S980 031541	32	S980 043523	13,14	S980 060261	13
S309 000510	25,26	S791 149001	32	S980 031586	35	S980 043525	5	S980 060267	13,14
S311 515097	16	S791 235002	32	S980 031652	35	S980 044045	11	S980 060272	9
S311 733620	12	S794 222013	30	S980 031667	33	S980 044408	11	S980 060273	5
S315 264294	4	S980 000312	33	S980 032108	33	S980 044717	11	S980 060275	41,42
S321 000000	22	S980 000293	34	S980 035318	5	S980 044805	19	S980 060280	40
S321 001000	1,2	S980 000294	34	S980 035347	16	S980 044847	8	S980 060281	40
S321 012000	1,2	S980 008250	17	S980 035406	16	S980 045422	8	S980 060282	40
S321 951409	8	S980 008253	18	S980 035420	11	S980 045578	12	S980 060283	40
S324 010000	16	S980 009058	19	S980 035422	11	S980 045579	40	S980 060284	40

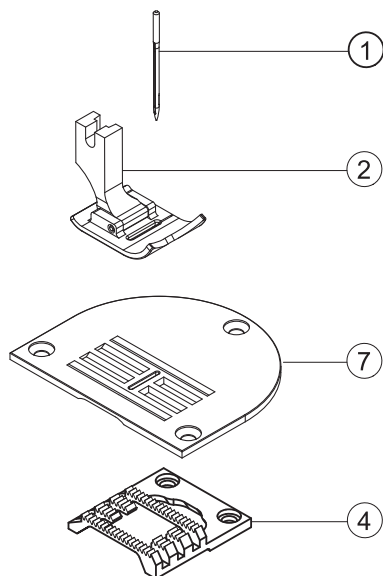
Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table	Teile-Nr./Part-No.	Tafel/Table
S980 081122	17,18	S981 009065	39,40,42,43,44	S981 094129	41				
S980 081126	17	S981 020466	1,3	S981 094130	41,42				
S980 081160	18	S981 020468	2,3	S981 094143	42				
S980 087107	37	S981 021424	5	Z132 001452	37				
S980 087108	37	S981 022891	15						
S980 087109	37	S981 024323	11,12						
S980 087110	37	S981 024324	11,12						
S980 087112	7	S981 025316	4						
S980 087118	37	S981 026199	6,8						
S980 092220	23	S981 026203	7,8						
S980 094097	14	S981 027603	23						
S980 094098	22	S981 036162	23						
S980 094101	24	S981 043517	12						
S980 094102	14	S981 043533	11						
S980 094106	24	S981 052091	16						
S980 094109	25	S981 052114	21						
S980 094110	30	S981 052115	13						
S980 094113	37	S981 052116	14						
S980 094115	20	S981 052118	13						
S980 094120	37	S981 052123	14						
S980 094126	14	S981 052125	37						
S980 094127	44	S981 052126	37						
S980 094128	41,42	S981 060265	10						
S980 094142	41,42	S981 060304	9						
S980 099173	25,26	S981 060306	10						
S980 099174	23	S981 060307	9						
S980 099175	23	S981 069441	23						
S981 009057	38,39	S981 094101	22						
S981 009059	19,20	S981 094103	22						
S981 009060	38,40,41,43,44	S981 094104	20						
S981 009061	38,40,41,43,44	S981 094117	19						
S981 009064	39,40,42,43,44	S981 094124	20						



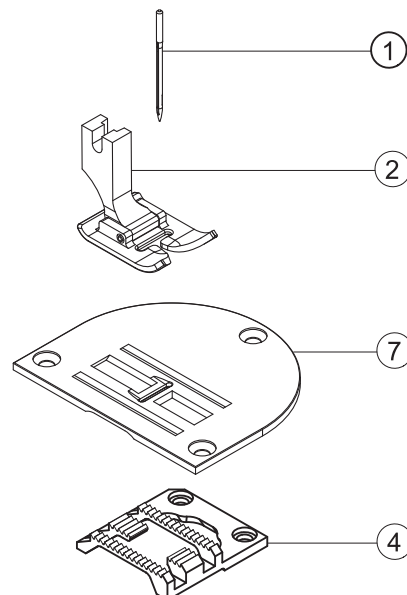
= Änderung / Modification



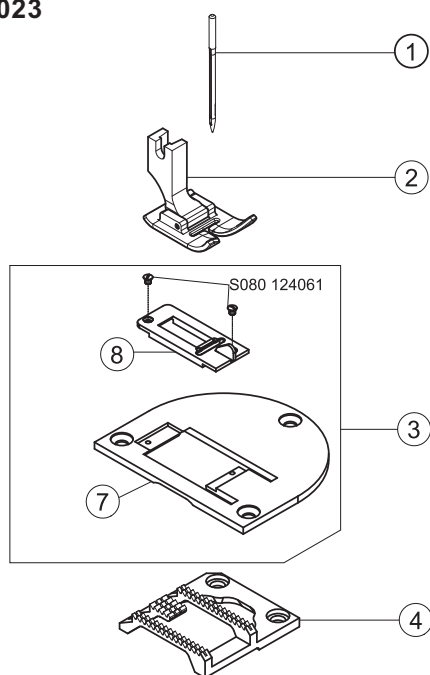
525 E032
525 E075
525 E076



525 E033

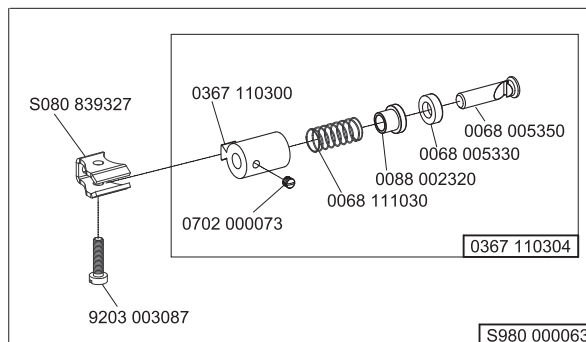
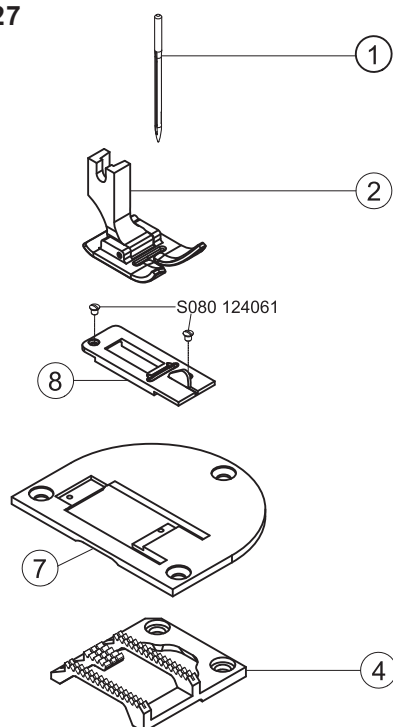


527 E023

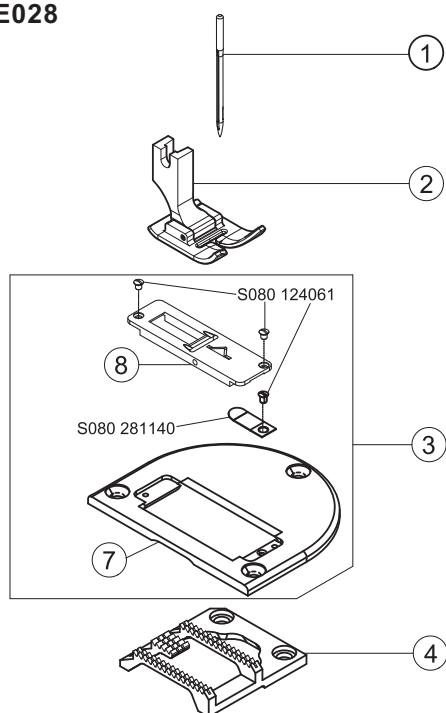




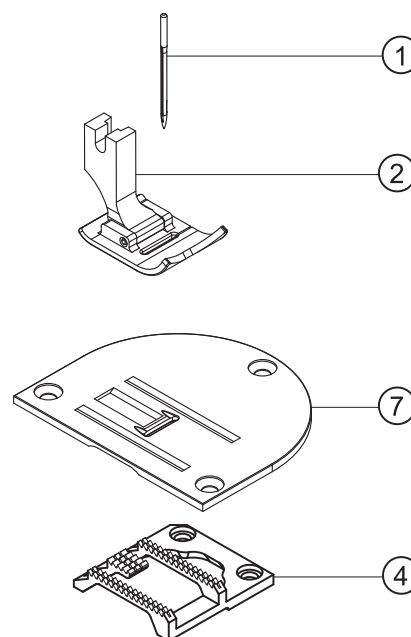
527 E027



527 E028



527 E461

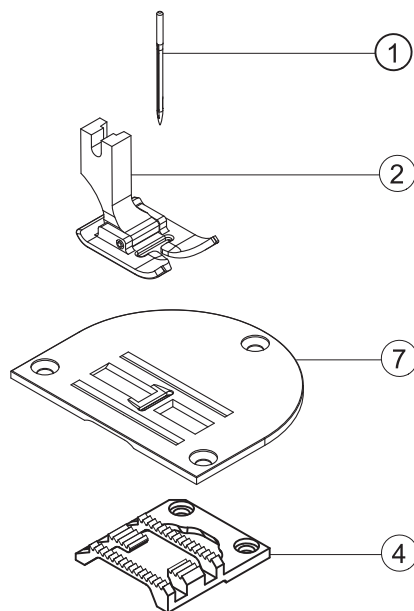


527 E 061 - S080 391176

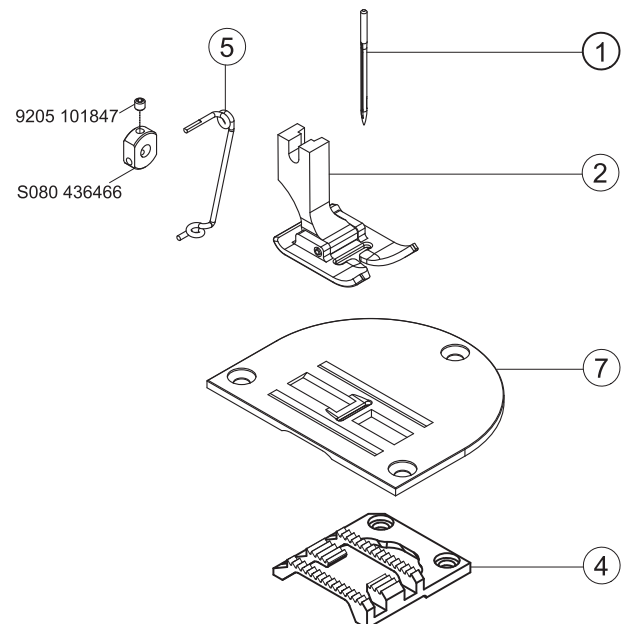




528 E027

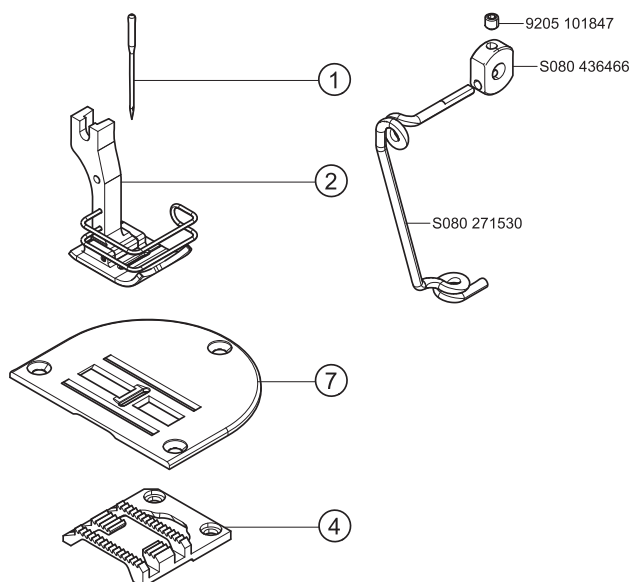


528 E 028

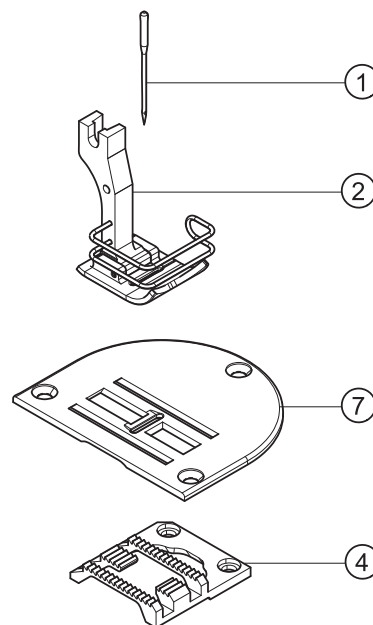




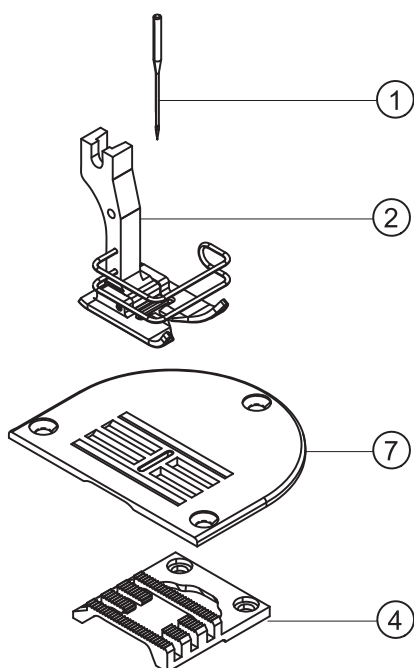
525 E081



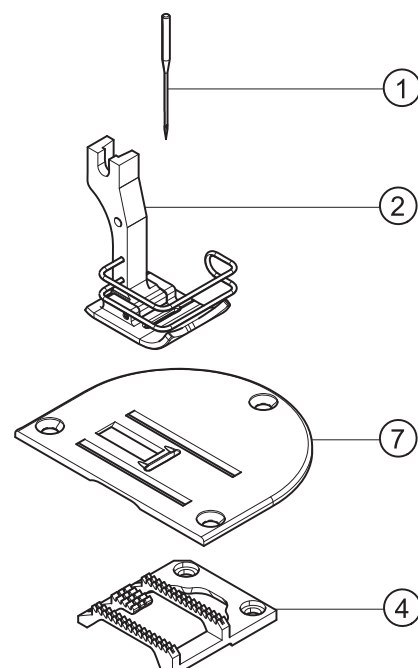
525 E082



525 E083

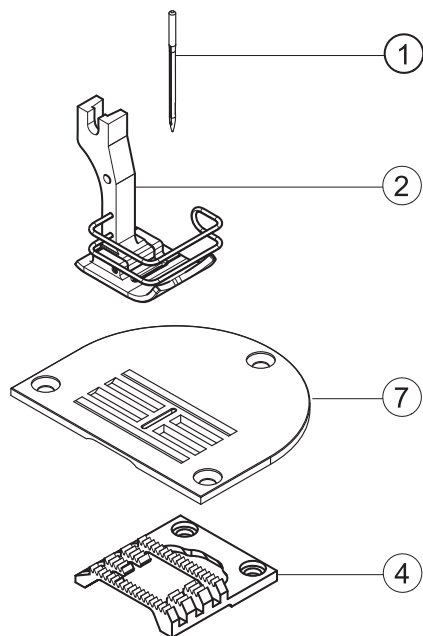


525 E084





525 E087





E-Nr. E-No.	Abb.-Nr. Fig.No.	For Subclass / Für Unterklasse Use / Verwendungszweck	Material Nr./Material No.	Throat plate Stichplatte				Feed dog Transporteur				Foot Fuß				⑤	⑥	①
				Stitch hole size/Stichlochgröße mm	Throat plate complete/Stichplatte komplett	③	⑦	⑧	④	②	②	②	②	②	②			
525 E003		525i 811-75; 525i 847-75; 525i 811-75-66; 525i 847-75-66 Sewing equipment for two needle sewing, needle gauge 3 mm, 4 mm and 5 mm, needle size Nm 80-110, stitch length max. 5 mm, for light and medium weight material. Näheinrichtung für Nähen mit zwei Nadeln, Nadelabstand 3 mm, 4 mm und 5 mm, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, für leichtes und mittelschweres Nähgut.	S791 630003														see Fig./siehe Abb.	134/100
525 E032		525i 811-75; 525i 847-75; 525i 811-75-66; 525i 847-75-66 Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for light and medium weight material. Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes und mittelschweres Nähgut.	S791 124032 35	11,6 x 1,2			S080 811641		1,0	S080 651504			S980 031603					134/80
525 E033		525i 811-75; 525i 847-75; 525i 811-75-66; 525i 847-75-66 Sewing equipment, 3-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for light and medium weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes und mittelschweres Nähgut.	S791 124033 35	11,8 x 1,5			S080 811637		1,8	S080 651336			S980 031603					134/110
525 E 075		525i 811-75; 525i 847-75; 525i 811-75-66; 525i 847-75-66 Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material. Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.	S791 224075 35	11,6 x 1,5			S080 811699		1,5	S080 651472			S980 031603					134/110
525 E 076		525i 811-75; 525i 847-75; 525i 811-75-66; 525i 847-75-66 Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material. Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.	S791 224076 35	11,6 x 1,5			S080 811699		1,0	S080 651504			S980 031652					134/110



E-Nr. E-No. Abb.-Nr. Fig.No.	Für Unterklasse / For Subclass Verwendungszweck / Use	Material Nr./Material No.	Throat plate Stich platte				Feed dog Transporteur				Foot Fuß			
			Stitch hole size/Stichlochgröße mm	Throat plate complete/Stichplatte komplett	Throat plate/Stichplatte	Throat plate insert/Stichplatteneinsatz	Tooth pitch/Zahnabstand mm	Serrated/Sägeverzahnt mm	Serrated, oblique/Säge-schrägverzahnt mm	Cross toothed/Kreuzverzahnt mm	Roof-shaped/Dachverzahnt mm	Compensating hinged/Gelenkausgleichfuß	Hinged with front thread slit/ Gelenkfuß mit Fadenschlitz von vorne	Hinged with side thread slit/ Gelenkfuß mit Fadenschlitz seitlich
527 E 023	525i 811-75; 525i 847-75; 525i 811-75-66; 525i 847-75-66 Sewing equipment for sewing butt seams, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium heavy weight material. Näheinrichtung zum Zusammennähen von Teilen mit Stoßnähten, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.	S791 400023	11,8 x 1,7	S980 022282	S080 811633	S980 049443	1,8		S080 651428				S980 031604	
527 E027	525i 811-75; 525i 847-75; 525i 811-75-66; 525i 847-75-66 Sewing equipment for sewing butt seams, 3-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for light and medium heavy weight material. Näheinrichtung zum Zusammennähen von Teilen mit Stoßnähten, 3-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes und mittelschweres Nähgut.	S791 400027	11,8 x 1,7		S080 811633	S980 059081	1,8		S080 651428				S980 031604	
527 E 028	525i 811-75; 525i 847-75; 525i 811-75-66; 525i 847-75-66 Sewing equipment for sewing butt seams, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium heavy weight material. Näheinrichtung zum Zusammennähen von Teilen mit Stoßnähten, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.	S791 400028	11,8 x 1,7	S980 052103	S080 811988	S980 052101	1,8		S080 651428				S980 031604	
527 E 048	525i 811-75; 525i 847-75; 525i 811-75-66; 525i 847-75-66 Sewing equipment for two needle cordin seams with or without filler cord, 3-lined feed dog, needle size Nm 120-160, stitch length max. 5 mm, needle gauge 7 mm, for medium and heavy weight material. Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 120-160, Stichlänge max. 5 mm, Nadelabstand max. 7 mm, für mittelschweres und schweres Nähgut.	S791 430048 35	9 x 2,5	S980 022840			1,8		S080 651499				S980 022839	
													S080 394203	
													134/130	



E-Nr. E-No.	Abb.-Nr. Fig.No.	Für Unterklasse / For Subclass Verwendungszweck / Use	Material Nr./Material No.	Throat plate Stich platte				Feed dog Transporteur ④				Foot Fuß ②					
				Stitch hole size/Stichlochgröße mm	③ Throat plate complete/Stichplatte komplett	⑦ Throat plate/Stichplatte	⑧ Throat plate insert/Stichplatteneinsatz	Tooth pitch/Zahnabstand mm	Serrated/Sägeverzahnt mm	Serrated, oblique/Säge-schrägverzahnt mm	Cross toothed/Kreuzverzahnt mm	Roof-shaped/Dachverzahnt mm	Compensating hinged/Gelenkausgleichfuß	Hinged with front thread slit/ Gelenkfuß mit Fadenschlitz von vorne	Hinged with side thread slit/ Gelenkfuß mit Fadenschlitz seitlich	Top roller/Rollfuß	⑤ Guide/Nadelführung
527 E 060		525i 811-75; 525i 847-75; 525i 811-75-66; 525i 847-75-66 Sewing equipment for two needle cordin seams with or without filler cord, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, needle gauge 4 mm, for medium heavy weight material. Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Nadelabstand max. 4 mm, für mittelschweres Nähgut.	S791 430060 35	6 x 2,1	S980 022867			1,8		S080 651509				S980 022839		S080 394158	134/110
527 E 061		525i 811-75; 525i 847-75; 525i 811-75-66; 525i 847-75-66 Sewing equipment for two needle cordin seams with or without filler cord, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, needle gauge 5 mm, for medium heavy weight material. Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Nadelabstand max. 5 mm, für mittelschweres Nähgut.	S791 430061 35	7 x 2,3	S980 022868			1,8		S080 651510				S980 022839		S080 394159	134/110
527 E 461		525i 811-75; 525i 847-75; 525i 811-75-66; 525i 847-75-66 Sewing equipment, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium heavy weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.	S791 124061 35	11,8 x 1,8		S080 811634		1,8		S080 651428			S980 031603				134/110
528 E 027		525i 811-75; 525i 847-75; 525i 811-75-66; 525i 847-75-66 Sewing equipment, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.	S791 124027 35	11,8 x 1,8		S080 811557		1,8		S080 651336		S980 031602					134-35/120
528 E 028		525i 811-75; 525i 847-75; 525i 811-75-66; 525i 847-75-66 Sewing equipment, 3-lined feed dog, needle size Nm 120-160, stitch length max. 5 mm, throw width max. 10 mm, for heavy weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 120-160, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für schweres Nähgut.	S791 124028 35	12,2 x 2,2		S080 811772		1,8		S080 651336		S980 031648			S080 271530		134-35/160



E-Nr. E-No. Abb.-Nr. Fig.No.	Für Unterklasse / For Subclass Verwendungszweck / Use	Material Nr./Material No.	Throat plate Stich platte				Feed dog Transporteur				Foot Fuß							
			Stitch hole size/Stichlochgröße mm	③ Throat plate complete/Stichplatte komplett	⑦ Throat plate/Stichplatte	⑧ Throat plate insert/Stichplatteneinsatz	Tooth pitch/Zahnabstand mm	Serrated/Sägeverzahnt mm	Serrated, oblique/Säge-schrägverzahnt mm	Cross toothed/Kreuzverzahnt mm	Roof-shaped/Dachverzahnt mm	Compensating hinged/Gelenkausgleichfuß	Hinged with front thread slit/ Gelenkfuß mit Fadenschlitz von vorne	Hinged with side thread slit/ Gelenkfuß mit Fadenschlitz seitlich	Top roller/Rollfuß	⑤ Guide/Nadelführung	⑥ Needle holder/Nadelhalter	① Needle system / -size /Nadelsystem/-dicke
525 E081	525i 847-75; 525i 847-75-66 Puller - S981 009060, S981 009061, S981 009064, S981 009065 Sewing equipment for sewing butt seams, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium heavy weight material. Näheinrichtung zum Zusammennähen von Teilen mit Stoßnähten, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.	S791 224081 35	12,2 x 2,2		S080 811772		1,8		S080 651336				S980 031713		S080 271530		134-35/160	
525 E082	525i 847-75; 525i 847-75-66 Puller - S981 009060, S981 009061, S981 009064, S981 009065 Sewing equipment, 3-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for light and medium weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes und mittelschweres Nähgut	791 224082 35	11,8 x 1,5		S080 811637		1,8		S080 651336				S980 031713				134/110	
525 E083	525i 847-75; 525i 847-75-66 Puller - S981 009060, S981 009061, S981 009064, S981 009065 Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material. Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.	S791 224083 35	11,6 x 1,5		S080 811699		1,0		S080 651504			S980 031732					134/110	
525 E084	525i 847-75; 525i 847-75-66 Puller - S981 009060, S981 009061, S981 009064, S981 009065 Sewing equipment, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.	S791 224084 35	11,8 x 1,8		S080 811634		1,8		S080 651428				S980 031713				134/110	



Näheinrichtungen
Sewing equipment

525i - 75

Ausgabe
Edition
06.21

Blatt 12
Page

Ersetzt Ausgabe/
Replaced Edition

Fortsetzung Blatt _
Continued page

E-Nr. E-No. Abb.-Nr. Fig.No.	Für Unterklasse / For Subclass Verwendungszweck / Use	Material Nr./Material No.	Throat plate Stich platte				Feed dog Transporteur				Foot Fuß				⑤	⑥	①
			③	⑦	⑧												
525 E087	525i 847-75; 525i 847-75-66 Puller - S981 009060, S981 009061, S981 009064, S981 009065 Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material. Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.	S791 224087 35	11,6 x 1,5		S080 811699		1,5	S080 651472					S980 031713				134/110

= Änderung / Modification



DÜRKOPP ADLER GmbH

Potsdamer Straße 190

33719 Bielefeld

GERMANY

Phone +49 (0) 521 / 925-00

E-Mail service@duerkopp-adler.com

www.duerkopp-adler.com