

281

Mounting instructions

Oil tray with fan

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1 Components of the kit

Please check before you start to mount the oil tray with fan whether all the components of the kit 0281 590144 are included in the delivery.

Part number	Amount	Designation
0281 400060	1	Oil tray with fan
9870 281005	1	Set of cables with connectors

Fig. 1: Kit



2 Mounting instructions

DANGER



Risk of injury due to electric shock

Turn off the main switch and remove the plug from the mains before you start with mounting the oil tray with fan.

Secure the plug against unintentional reconnection.

ATTENTION

Possible material damage!

If the machine is not cut off from the mains, machine parts might be damaged. This might render the machine inoperative.

Mounting prerequisites

- Turn the machine off
- Pull the mains plug

2.1 Removing the oil tray

WARNING



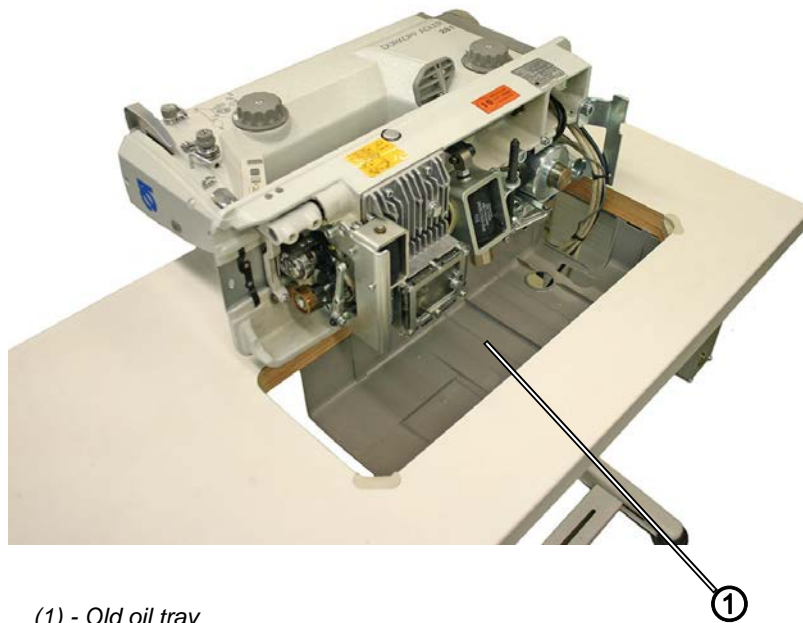
Risk of crushing due to the heavy machine

Always use both hands to tilt the machine.
Keep hold onto the machine during tilting!

How to remove the old oil tray:

1. Tilt the machine head to the back.

Fig. 2: Machine tilted, with the old oil tray



(1) - Old oil tray

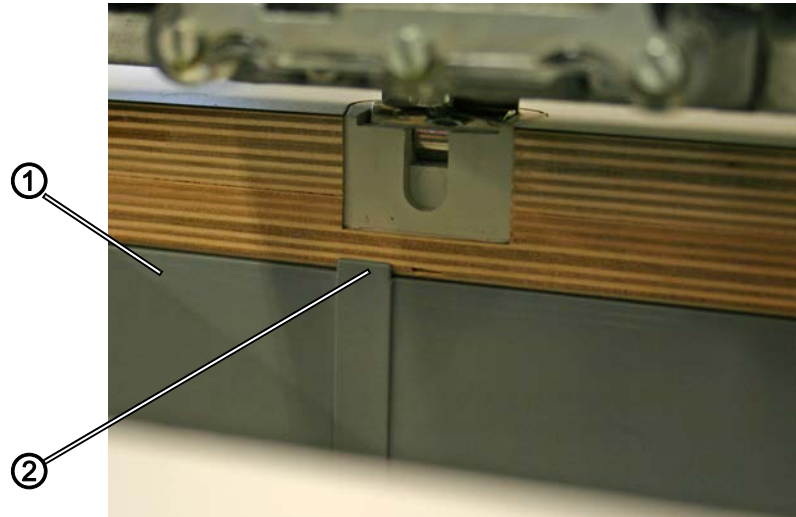
2. Loosen all 9 screws that fix the oil tray (1) to the table top.
3. Remove the oil tray (1).

2.2 Mounting the oil tray

How to mount the new oil tray:

1. Position the oil tray (1) exactly at the positioning point (2).

Fig. 3: Positioning points oil tray

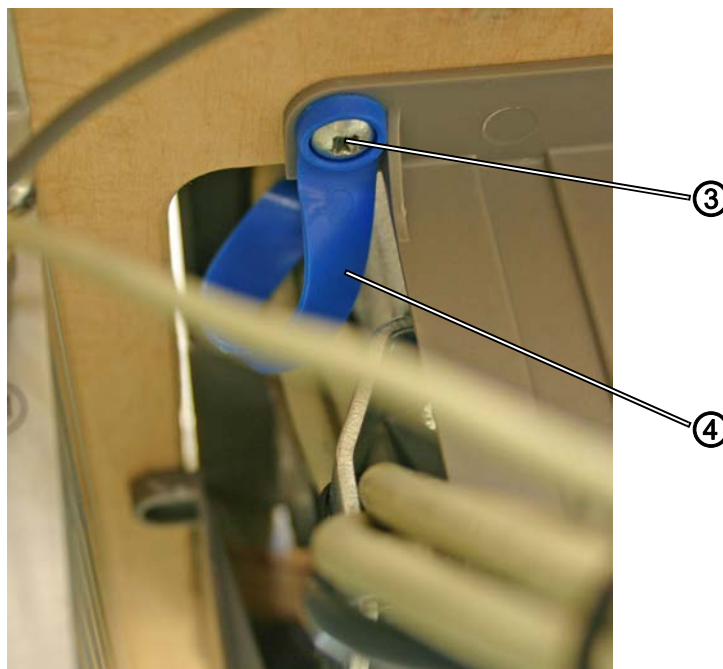


(1) - New oil tray

(2) - Positioning point

2. Fix the new oil tray (1) with the 9 screws underneath the table top.
3. Fix the machine head strap (4) with screw (3) to the table top.

Fig. 4: Fixing the machine head strap



(3) - Screw

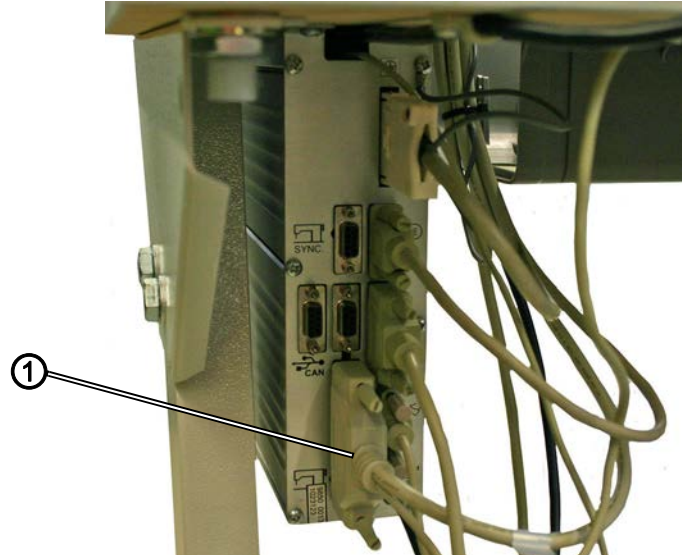
(4) - Machine head strap

2.3 Connecting the fan

How to connect the fan:

1. Pull off the old connector (1) from the control unit.

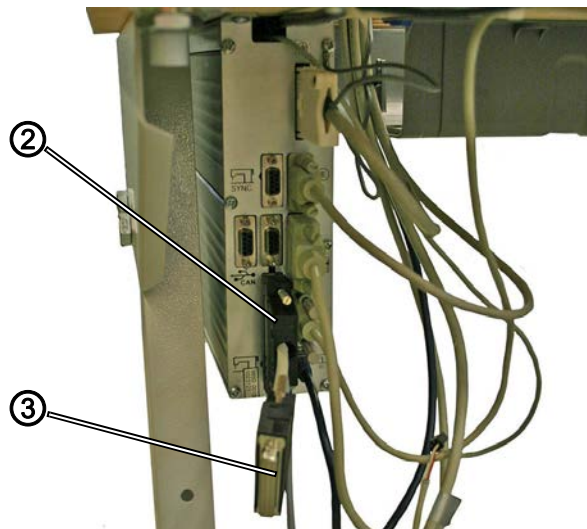
Fig. 5: Pulling off the old connector



(1) - Old connector (36 poles)

2. Connect the new connector (2) of the cable set to the control unit.

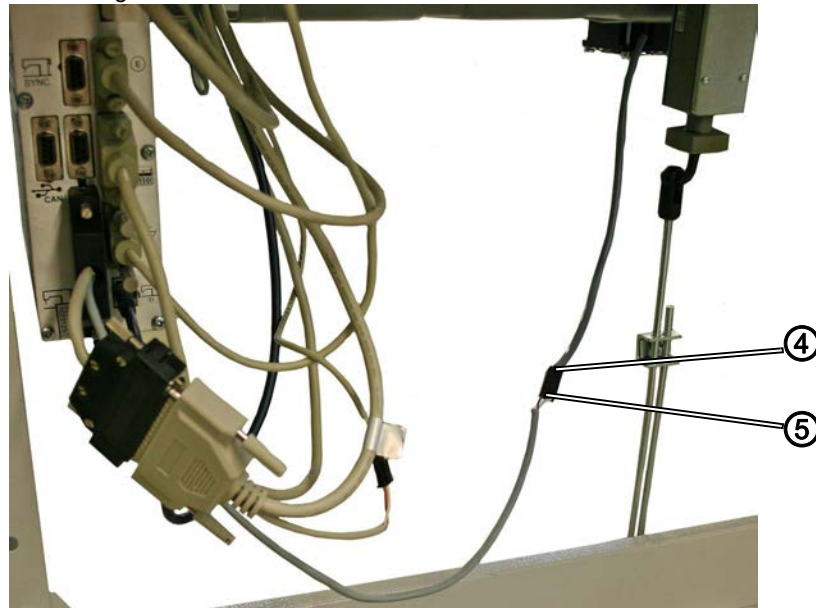
Fig. 6: Connecting the new connector



(2) - New connector (36 poles)

3. Connect the old connector (1) and the new connector (2) by using the coupler (3).

Fig. 7: Connecting the fan



(4) - Connector of the fan

(5) - Connector of the cable set

4. Connect the connector of the fan (4) with the connector (5) on the cable set.

WARNING

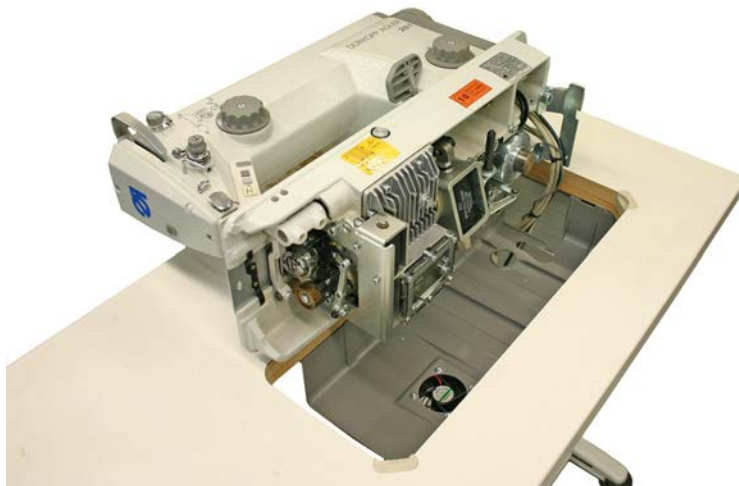


Risk of crushing due to the heavy machine

Always use both hands to tilt the machine.
Keep hold onto the machine during tilting!

5. Switch on the machine and test the fan's functioning.
 - ↳ You should be able to feel the airflow generated by the fan.
6. Raise up the machine again.

Fig. 8: Machine tilted, with the new oil tray





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