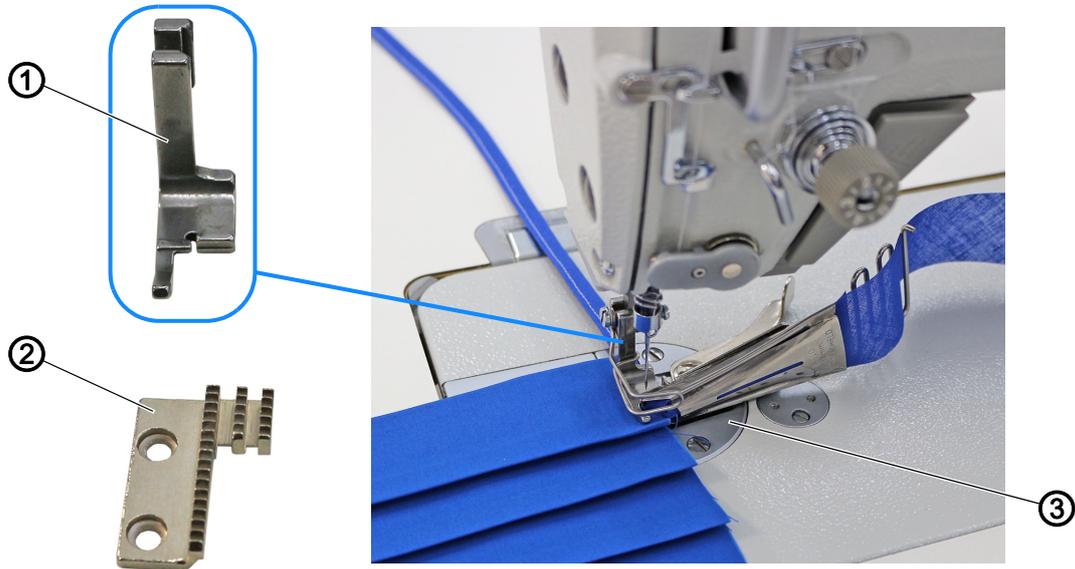


To assemble the binder:

1. Disassemble the sewing foot, the throat plate and the feed dog.

Fig. 1: Assembling the binder (1)



- (1) - Sewing foot
(2) - Feed dog

- (3) - Throat plate with binder

2. Assemble the new feed dog (2).
3. Assemble the new throat plate with pre-assembled binder (3).



Fig. 2: Assembling the binder (2)



- (4) - Screw

- (5) - Finger guard

4. Hook the finger guard (5) into the new sewing foot (1).
5. Tighten the new sewing foot (1) and finger guard (5) with screw (4).



Important - Class 281

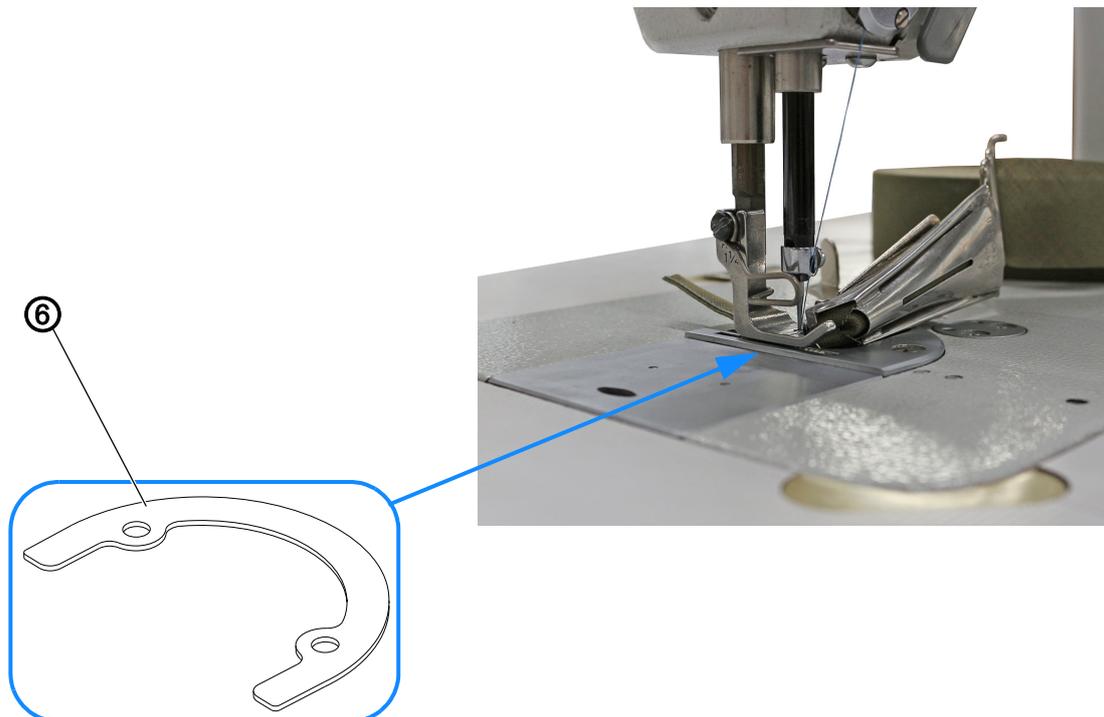
NOTICE

Property damage may occur!

Damage to the sewing equipment due to collision with the feed dog.

Raise the throat plate with the distance plate.

Fig. 3: Assembling the binder (3)



(6) - Distance plate

When assembling the binder on class 281 machines, you must place the distance plate (6) under the throat plate.